

## Appendix G

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### Air Emission Calculations

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**TAB A. CONSTRUCTION SUMMARY**

<b>Location</b>	<b>VOC T/yr</b>	<b>CO T/yr</b>	<b>NOx T/yr</b>	<b>SO2 T/yr</b>	<b>PM10 T/yr</b>	<b>PM2.5 T/yr</b>	<b>CO2e MT/yr</b>
Area 200	0.51	2.44	5.48	0.12	5.02	0.86	532
Area 300	0.45	1.95	6.11	0.14	55.05	5.81	641
Area 400 - land	0.07	0.09	0.22	0.00	0.17	0.03	21
Area 400 - water	0.53	4.90	9.58	1.04	0.42	0.41	1,180
Area 500	0.01	0.02	0.07	0.00	0.88	0.09	6
Area 600	0.01	0.05	0.11	0.00	0.09	0.02	11
Rail Infrastructure	0.01	0.05	0.19	0.00	3.79	0.39	21
Materials Transport	0.62	3.27	14.86	0.01	0.63	0.61	1500
POVs	0.37	10.75	1.51	0.00	0.06	0.06	116
<b>Total</b>	<b>2.57</b>	<b>23.52</b>	<b>38.12</b>	<b>1.33</b>	<b>66.12</b>	<b>8.26</b>	<b>4,028</b>

TAB B. CONSTRUCTION EMISSIONS - AREA 200

## Basic Conversions

453.59 grams per pound  
 10.21 kg CO<sub>2</sub>/gal diesel fuel  
 0.57 g/gal CH<sub>4</sub>  
 0.26 g/gal N<sub>2</sub>O

Table 1. Clearing

1.0 Acres

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO <sub>2</sub> g/hp-hr	PM <sub>10</sub> g/hp-hr	PM <sub>2.5</sub> g/hp-hr	N <sub>2</sub> O g/hp-hr	CH <sub>4</sub> g/hp-hr	CO <sub>2</sub> g/hp-hr	Fuel gal/hp-hr
Dozer	11	145	0.58	0.38	1.41	4.17	0.12	0.30	0.29	0.01	0.03	536	0.052
Loader	11	87	0.21	1.43	7.35	6.35	0.15	1.06	1.03	0.02	0.04	692	0.068
Small backhoe	11	55	0.21	1.43	7.35	6.35	0.15	1.06	1.03	0.02	0.04	692	0.068
On-road Equipment	Hours of Operation	Engine HP	Speed (mph)	VOC lb/mile	CO lb/mile	NOx lb/mile	SO <sub>2</sub> lb/mile	PM <sub>10</sub> lb/mile	PM <sub>2.5</sub> lb/mile	N <sub>2</sub> O lb/mile	CH <sub>4</sub> lb/mile	CO <sub>2</sub> lb/mile	
Dump Truck	5	230	10	0.00159	0.00831	0.03785	0.00002	0.00160	0.00156	0.00001	1.124E-05	3.439	
				VOC lb	CO lb	NOx lb	SO <sub>2</sub> lb	PM <sub>10</sub> lb	PM <sub>2.5</sub> lb	N <sub>2</sub> O lb	CH <sub>4</sub> lb	CO <sub>2</sub> lb	
				0.77	2.88	8.51	0.24	0.60	0.59	0.03	0.06	1,093	
				0.63	3.26	2.81	0.07	0.47	0.46	0.01	0.02	307	
				0.40	2.06	1.78	0.04	0.30	0.29	0.00	0.01	194	
				VOC lb	CO lb	NOx lb	SO <sub>2</sub> lb	PM <sub>10</sub> lb	PM <sub>2.5</sub> lb	N <sub>2</sub> O lb	CH <sub>4</sub> lb	CO <sub>2</sub> lb	
				0.08	0.42	1.89	0.00	0.08	0.08	0.00	0.00	172	
<b>Subtotal (lbs):</b>				<b>2</b>	<b>9</b>	<b>15</b>	<b>0</b>	<b>1</b>	<b>1</b>	<b>0</b>	<b>0</b>	<b>1,766</b>	

**Table 2. Excavate/Fill - Grading**

Site Prep - Excavate/Fill

(CY) 16,075 CY

Grading (SY) 24,286 SY Assume compact 0.5 feet (0.166 yards) 4,032 CY compacted

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr
Backhoe Excavator	54	243	0.59	0.34	1.21	4.03	0.12	0.22	0.22	0.01	0.03	536	0.052
Skid Steer Loader	63	160	0.23	0.38	1.47	4.34	0.12	0.31	0.30	0.01	0.03	536	0.052
Dozer	58	145	0.59	0.38	1.41	4.17	0.12	0.30	0.29	0.01	0.03	536	0.052
Compactor	30	103	0.58	0.40	1.57	4.57	0.12	0.32	0.31	0.01	0.03	536	0.052
Grader	9	285	0.58	0.34	1.21	4.07	0.12	0.23	0.22	0.01	0.03	536	0.052
On-road Equipment	Hours of Operation	Engine HP	Speed (mph)	VOC lb/mile	CO lb/mile	NOx lb/mile	SO2 lb/mile	PM10 lb/mile	PM2.5 lb/mile	N2O lb/mile	CH4 lb/mile	CO2 lb/mile	
Dump Truck (14 CY)	54	230	10	0.00159	0.00831	0.03785	0.00002	0.00160	0.00156	0.00001	1.124E-05	3.439	
dump truck operations onsite only				VOC lb	CO lb	NOx lb	SO2 lb	PM10 lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				5.87	20.64	68.78	1.97	3.80	3.69	0.23	0.51	9,149	
				1.96	7.51	22.17	0.59	1.56	1.51	0.07	0.15	2,740	
				4.12	15.47	45.65	1.26	3.24	3.14	0.15	0.33	5,863	
				1.55	6.18	17.96	0.45	1.26	1.22	0.05	0.12	2,108	
				1.13	3.96	13.35	0.38	0.74	0.72	0.04	0.10	1,758	
				VOC lb	CO lb	NOx lb	SO2 lb	PM10 lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				0.86	4.49	20.44	0.01	0.86	0.84	0.01	0.01	1,857	
<b>Subtotal (lbs):</b>				<b>15</b>	<b>58</b>	<b>188</b>	<b>5</b>	<b>11</b>	<b>11</b>	<b>1</b>	<b>1</b>	<b>23,475</b>	

**Table 3. Gravel Work** 3,734 CY

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr		
Dozer	37	185	0.59	0.34	1.21	4.08	0.12	0.23	0.22	0.01	0.03	536	0.052		
Wheel Loader	47	87	0.59	0.35	1.25	4.23	0.12	0.24	0.23	0.01	0.03	536	0.052		
Compactor	103	103	0.43	0.36	1.34	4.45	0.12	0.26	0.25	0.01	0.03	536	0.052		
On-road Equipment	Hours of Operation	Engine HP	Speed (mph)	VOC <sup>3</sup> lb/mile	CO <sup>3</sup> lb/mile	NOx <sup>3</sup> lb/mile	SO <sub>2</sub> <sup>3</sup> lb/mile	PM10 <sup>3</sup> lb/mile	PM2.5 <sup>3</sup> lb/mile	N2O lb/mile	CH4 lb/mile	CO2 lb/mile			
Dump Truck (onsite)	44	230	10	0.00159	0.00831	0.03785	0.00002	0.00160	0.00156	0.00001	1.124E-05	3.439			
Dump truck time based on 10 minutes onsite to arrive, dump, depart.				VOC	CO	NOx	SO2	PM10	PM2.5	N2O	CH4	CO2			
				lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	
				3.06	10.75	36.33	1.03	2.01	1.95	0.12	0.27	4,772			
				1.85	6.64	22.52	0.61	1.27	1.23	0.07	0.16	2,851			
				3.62	13.46	44.77	1.16	2.59	2.51	0.14	0.30	5,391			
				VOC	CO	NOx	SO2	PM10	PM2.5	N2O	CH4	CO2			
				lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	
				0.71	3.70	16.83	0.01	0.71	0.69	0.00	0.00	1,529			
				<b>Subtotal (lbs):</b>	<b>9</b>	<b>35</b>	<b>120</b>	<b>3</b>	<b>7</b>	<b>6</b>	<b>0</b>	<b>1</b>	<b>14,543</b>		

**Table 4. Foundations and other Concrete Work** Total Concrete 3,972 CY

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr		
Concrete Mixers	209	3.5	0.43	0.69	3.04	6.17	0.13	0.54	0.52	0.01	0.03	588	0.058		
Concrete Truck	189	300	0.43	0.38	1.75	6.18	0.11	0.27	0.26	0.01	0.03	539	0.053		
				VOC	CO	NOx	SO2	PM10	PM2.5	N2O	CH4	CO2			
				lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	
				0.48	2.11	4.28	0.09	0.37	0.36	0.01	0.02	408			
				20.40	93.84	332.31	6.13	14.44	14.01	0.74	1.62	28,972			
				<b>Subtotal (lbs):</b>	<b>21</b>	<b>96</b>	<b>337</b>	<b>6</b>	<b>15</b>	<b>14</b>	<b>1</b>	<b>2</b>	<b>29,380</b>		

**Table 5. Building Construction** 15,900 SF

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr
Crane	80	330	0.58	0.25	1.22	5.26	0.11	0.21	0.20	0.01	0.03	530	0.052
Concrete truck	80	300	0.43	0.19	1.45	4.32	0.12	0.21	0.20	0.01	0.03	536	0.052
Diesel Generator	64	40	0.43	0.26	1.41	3.51	0.11	0.23	0.22	0.01	0.03	536	0.052
Telehandler	159	99	0.59	0.51	3.94	4.93	0.13	0.52	0.51	0.02	0.03	595	0.058
Scissors Lift	127	83	0.59	0.51	3.94	4.93	0.13	0.52	0.51	0.02	0.03	595	0.058
Skid Steer Loader	80	67	0.59	1.69	7.97	6.70	0.15	1.19	1.15	0.02	0.04	691	0.068
All Terrain Forklift	3	84	0.59	0.51	3.94	4.93	0.13	0.52	0.51	0.02	0.03	595	0.058
				<b>VOC lb</b>	<b>CO lb</b>	<b>NOx lb</b>	<b>SO2 lb</b>	<b>PM lb</b>	<b>PM2.5 lb</b>	<b>N2O lb</b>	<b>CH4 lb</b>	<b>CO2 lb</b>	
				8.29	41.17	177.56	3.85	7.01	6.80	0.46	1.00	17891	
				4.27	33.09	98.30	2.62	4.78	4.64	0.31	0.68	12195	
				0.64	3.42	8.51	0.26	0.56	0.55	0.03	0.07	1301	
<b>Subtotal (lbs):</b>				<b>13</b>	<b>78</b>	<b>284</b>	<b>7</b>	<b>12</b>	<b>12</b>	<b>1</b>	<b>2</b>	<b>31,387</b>	

**Table 6. Building Construction (Rail Unloading Facility)** 168,350 SF

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr
Crane	1,010	330	0.58	0.25	1.22	5.26	0.11	0.21	0.20	0.01	0.03	530	0.052
Diesel Generator	5,408	40	0.43	0.43	1.94	4.94	0.13	0.46	0.45	0.01	0.03	589	0.058
Telehandler	1,684	99	0.59	0.51	3.94	4.93	0.13	0.52	0.51	0.02	0.03	595	0.058
Scissors Lift	1,347	83	0.59	0.51	3.94	4.93	0.13	0.52	0.51	0.02	0.03	595	0.058
Skid steer loader	842	67	0.59	1.69	7.97	6.70	0.15	1.19	1.15	0.02	0.04	691	0.068
Pile Driver	1,467	260	0.43	0.46	1.55	5.90	0.11	0.31	0.30	0.01	0.03	530	0.052
All Terrain Forklift	831	85	0.59	0.51	3.94	4.93	0.13	0.52	0.51	0.02	0.03	595	0.058
On-road Equipment	Hours of Operation	Engine HP	Speed (mph)	VOC lb/mile	CO lb/mile	NOx lb/mile	SO2 lb/mile	PM10 lb/mile	PM2.5 lb/mile	N2O lb/mile	CH4 lb/mile	CO2 lb/mile	
Concrete truck	197	300	0.43	1.59E-03	8.31E-03	3.78E-02	1.79E-05	1.60E-03	1.56E-03	0.00001	1.124E-05	3.439	
				<b>VOC lb</b>	<b>CO lb</b>	<b>NOx lb</b>	<b>SO2 lb</b>	<b>PM lb</b>	<b>PM2.5 lb</b>	<b>N2O lb</b>	<b>CH4 lb</b>	<b>CO2 lb</b>	
				104.71	519.74	2241.65	48.62	88.53	85.87	5.75	12.61	225879	
				87.89	397.65	1013.07	25.99	94.51	91.68	3.08	6.74	120786	
				110.50	854.34	1068.86	27.74	113.01	109.62	3.29	7.20	129028	
				74.10	572.93	716.79	18.60	75.78	73.51	2.20	4.83	86527	
				124.19	584.67	491.49	10.90	87.26	84.64	1.29	2.83	50705	
				167.81	561.19	2134.34	41.20	113.50	110.10	4.88	10.70	191665	
				46.82	361.97	452.86	11.75	47.88	46.44	1.39	3.05	54667	
				<b>VOC lb</b>	<b>CO lb</b>	<b>NOx lb</b>	<b>SO2 lb</b>	<b>PM lb</b>	<b>PM2.5 lb</b>	<b>N2O lb</b>	<b>CH4 lb</b>	<b>CO2 lb</b>	
				0.13	0.70	3.20	0.00	0.14	0.13	0.00	0.00	291	
<b>Subtotal (lbs):</b>				<b>716</b>	<b>3,853</b>	<b>8,122</b>	<b>185</b>	<b>621</b>	<b>602</b>	<b>22</b>	<b>48</b>	<b>859,548</b>	

**Table 7. Paving** Pavement - Surface Area 81,600 SF 1,304 CY  
Paving - HMA 35,206 CF

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr
Grader	250	145	0.59	0.38	1.41	4.16	0.12	0.30	0.29	0.01	0.03	536	0.052
Roller	375	401	0.59	0.34	2.46	5.53	0.12	0.34	0.33	0.01	0.03	536	0.052
Paving Machine	500	164	0.59	0.38	1.44	4.25	0.12	0.30	0.29	0.01	0.03	536	0.052
Asphalt Curbing Machine	50	130	0.59	0.40	1.57	4.57	0.12	0.32	0.31	0.01	0.03	536	0.052
On-road Equipment	Hours of Operation	Engine HP	Speed (mph)	VOC lb/mile	CO lb/mile	NOx lb/mile	SO2 lb/mile	PM10 lb/mile	PM2.5 lb/mile	N2O lb/mile	CH4 lb/mile	CO2 lb/mile	
Dump Truck	301	230	10	0.002	0.008	0.038	0.000	0.002	0.002	0.00001	1.124E-05	3.439	
Water Truck	8	230	10	0.002	0.008	0.038	0.000	0.002	0.002	0.00001	1.124E-05	3.439	
Hot Mix Asphalt (HMA)	Volume of HMA (ft <sup>3</sup> )	Weight of HMA (tons)		VOC <sup>3</sup> lb/ton of asphalt	CO lb/ton of asphalt	NOx lb/ton of asphalt	SO <sub>2</sub> lb/ton of asphalt	PM10 lb/ton of asphalt	PM2.5 lb/ton of asphalt				
	35,206	2,552		0.04	-	-	-	-	-				
				VOC lb	CO lb	NOx lb	SO2 lb	PM lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				17.75	66.58	196.21	5.43	13.94	13.52	0.64	1.41	25,273	
				66.77	481.72	1,082.61	22.54	66.25	64.26	2.67	5.85	104,840	
				40.53	153.86	453.53	12.29	32.00	31.04	1.46	3.19	57,170	
				3.34	13.28	38.60	0.97	2.70	2.62	0.12	0.25	4,532	
				VOC lb	CO lb	NOx lb	SO2 lb	PM lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				4.78	25.03	113.92	0.05	4.82	4.68	0.03	0.03	10,350	
				0.13	0.67	3.03	0.00	0.13	0.12	0.00	0.00	275	
				VOC lb	CO lb	NOx lb	SO2 lb	PM lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				102.10	-	-	-	-	-	-	-	-	
<b>Subtotal (lbs):</b>				<b>235</b>	<b>741</b>	<b>1,888</b>	<b>41</b>	<b>120</b>	<b>116</b>	<b>5</b>	<b>11</b>	<b>202,440</b>	

**Table 8. Fugitive Dust**

PM <sub>10</sub> tons/acre/mo	acres	days	PM <sub>10</sub> Tons	PM <sub>2.5</sub> /PM <sub>10</sub> Ratio	PM <sub>2.5</sub> Tons
0.42	7.6	29	4.6	0.1	0.5

**Table 9. Construction Summary**

Location	VOC T/yr	CO T/yr	NOx T/yr	SO2 T/yr	PM10 T/yr	PM2.5 T/yr	CO2e MT/yr
Area 200	0.51	2.44	5.48	0.12	5.02	0.86	532



**TAB C. CONSTRUCTION EMISSIONS - AREA 300**

**Basic Conversions**  
 453.59 grams per pound  
 10.21 kg CO<sub>2</sub>/gal diesel fuel  
 0.57 g/gal CH<sub>4</sub>  
 0.26 g/gal N<sub>2</sub>O

**Table 1. Excavate/Fill - Grading**

Site Prep - Excavate/Fill (CY) 286,060 CY  
 Grading (SY) 100,866 SY assume compact 0.5 feet (0.166 yards) 16,744 CY compacted

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO <sub>2</sub> g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N <sub>2</sub> O g/hp-hr	CH <sub>4</sub> g/hp-hr	CO <sub>2</sub> g/hp-hr	Fuel gal/hp-hr
Backhoe Excavator	954	243	0.59	0.34	1.21	4.03	0.12	0.22	0.22	0.01	0.03	536	0.052
Skid Steer Loader	1,144	160	0.23	0.38	1.47	4.34	0.12	0.31	0.30	0.01	0.03	536	0.052
Dozer	1,036	145	0.59	0.38	1.41	4.17	0.12	0.30	0.29	0.01	0.03	536	0.052
Compactor	78	103	0.58	0.40	1.57	4.57	0.12	0.32	0.31	0.01	0.03	536	0.052
Grader	36	285	0.58	0.34	1.21	4.07	0.12	0.23	0.22	0.01	0.03	536	0.052
On-road Equipment	Hours of Operation	Engine HP	Speed (mph)	VOC lb/mile	CO lb/mile	NOx lb/mile	SO <sub>2</sub> lb/mile	PM10 lb/mile	PM2.5 lb/mile	N <sub>2</sub> O lb/mile	CH <sub>4</sub> lb/mile	CO <sub>2</sub> lb/mile	
Dump Truck (14 CY)	954	230	10	0.00159	0.00831	0.03785	0.00002	0.00160	0.00156	0.00001	1.124E-05	3.439	
				VOC lb	CO lb	NOx lb	SO <sub>2</sub> lb	PM10 lb	PM2.5 lb	N <sub>2</sub> O lb	CH <sub>4</sub> lb	CO <sub>2</sub> lb	
				103.70	364.63	1,215.05	34.75	67.18	65.17	4.12	9.02	161,625	
				35.57	136.43	402.66	10.69	28.34	27.49	1.27	2.78	49,748	
				73.60	276.35	815.49	22.52	57.83	56.10	2.67	5.85	104,732	
				4.06	16.13	46.90	1.18	3.28	3.18	0.14	0.31	5,506	
				4.51	15.85	53.40	1.51	2.96	2.87	0.18	0.39	7,032	
				VOC lb	CO lb	NOx lb	SO <sub>2</sub> lb	PM10 lb	PM2.5 lb	N <sub>2</sub> O lb	CH <sub>4</sub> lb	CO <sub>2</sub> lb	
				15.16	79.32	361.07	0.17	15.26	14.84	0.10	0.11	32,804	
<b>Subtotal (lbs):</b>				<b>237</b>	<b>889</b>	<b>2,895</b>	<b>71</b>	<b>175</b>	<b>170</b>	<b>8</b>	<b>18</b>	<b>361,447</b>	

**Table 2. Gravel Work**

87,601 CY

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO <sub>2</sub> g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N <sub>2</sub> O g/hp-hr	CH <sub>4</sub> g/hp-hr	CO <sub>2</sub> g/hp-hr	Fuel gal/hp-hr
Dozer	876	185	0.59	0.34	1.21	4.08	0.12	0.23	0.22	0.01	0.03	536	0.052
Wheel Loader	1,095	87	0.59	0.35	1.25	4.23	0.12	0.24	0.23	0.01	0.03	536	0.052
Compactor	2,416	103	0.43	0.36	1.34	4.45	0.12	0.26	0.25	0.01	0.03	536	0.052
On-road Equipment	Hours of Operation	Engine HP	Speed (mph)	VOC <sup>3</sup> lb/mile	CO <sup>3</sup> lb/mile	NOx <sup>3</sup> lb/mile	SO <sub>2</sub> <sup>3</sup> lb/mile	PM10 <sup>3</sup> lb/mile	PM2.5 <sup>3</sup> lb/mile	N <sub>2</sub> O lb/mile	CH <sub>4</sub> lb/mile	CO <sub>2</sub> lb/mile	
Dump Truck (onsite)	1,043	230	10	0.00159	0.00831	0.03785	0.00002	0.00160	0.00156	0.00001	1.124E-05	3.439	
Dump truck time based on 10 minutes onsite to arrive, dump, depart.				VOC lb	CO lb	NOx lb	SO <sub>2</sub> lb	PM10 lb	PM2.5 lb	N <sub>2</sub> O lb	CH <sub>4</sub> lb	CO <sub>2</sub> lb	
				72.46	254.50	860.09	24.29	47.66	46.23	2.88	6.31	112,987	
				43.21	154.68	524.57	14.28	29.58	28.69	1.69	3.71	66,418	
				84.83	315.82	1,050.18	27.19	60.65	58.83	3.22	7.06	126,446	
				VOC lb	CO lb	NOx lb	SO <sub>2</sub> lb	PM10 lb	PM2.5 lb	N <sub>2</sub> O lb	CH <sub>4</sub> lb	CO <sub>2</sub> lb	
				16.57	86.71	394.70	0.19	16.69	16.22	0.11	0.12	35,859.47	
<b>Subtotal (lbs):</b>				<b>217</b>	<b>812</b>	<b>2,830</b>	<b>66</b>	<b>155</b>	<b>150</b>	<b>8</b>	<b>17</b>	<b>341,710</b>	

**Table 3. Foundations and other Concrete Work** Total Concrete 1,000 CY

Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr
Concrete Mixers	53	3.5	0.43	0.69	3.04	6.17	0.13	0.54	0.52	0.01	0.03	588	0.058
Concrete Truck	48	300	0.43	0.38	1.75	6.18	0.11	0.27	0.26	0.01	0.03	539	0.053
				VOC lb	CO lb	NOx lb	SO2 lb	PM10 lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				0.12	0.54	1.09	0.02	0.10	0.09	0.00	0.01	103	
				5.18	23.83	84.40	1.56	3.67	3.56	0.19	0.41	7,358	
<b>Subtotal (lbs):</b>				<b>5</b>	<b>24</b>	<b>85</b>	<b>2</b>	<b>4</b>	<b>4</b>	<b>0</b>	<b>0</b>	<b>7,461</b>	

**Table 4. Building and Tank Construction** 3,270 SF buildings

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr
Crane	1,823	330	0.58	0.25	1.22	5.26	0.11	0.21	0.20	0.01	0.03	530	0.052
Wheel Loader	83	87	0.59	0.35	1.25	4.23	0.12	0.24	0.23	0.01	0.03	536	0.052
Concrete truck	16	300	0.43	0.19	1.45	4.32	0.12	0.21	0.20	0.01	0.03	536	0.052
Diesel Generator	263	40	0.43	0.26	1.41	3.51	0.11	0.23	0.22	0.01	0.03	536	0.052
Telehandler	283	99	0.59	0.51	3.94	4.93	0.13	0.52	0.51	0.02	0.03	595	0.058
Scissors Lift	276	83	0.59	0.51	3.94	4.93	0.13	0.52	0.51	0.02	0.03	595	0.058
Skid Steer Loader	266	67	0.59	1.69	7.97	6.70	0.15	1.19	1.15	0.02	0.04	691	0.068
Depth vibrator	1,307	160	0.59	0.38	1.47	4.34	0.12	0.31	0.30	0.01	0.03	536	0.052
All Terrain Forklift	500	84	0.59	0.51	3.94	4.93	0.13	0.52	0.51	0.02	0.03	595	0.058
				VOC lb	CO lb	NOx lb	SO2 lb	PM lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				188.96	937.88	4045.12	87.73	159.75	154.96	10.38	22.76	407605	
				3.26	11.67	39.59	1.08	2.23	2.17	0.13	0.28	5013	
				0.85	6.62	19.66	0.52	0.96	0.93	0.06	0.14	2439	
				2.62	14.05	34.99	1.08	2.31	2.24	0.14	0.30	5345	
				18.57	143.57	179.63	4.66	18.99	18.42	0.55	1.21	21683	
				15.18	117.39	146.87	3.81	15.53	15.06	0.45	0.99	17729	
				39.23	184.70	155.27	3.44	27.57	26.74	0.41	0.89	16019	
				104.21	399.70	1179.70	31.33	83.04	80.55	3.71	8.14	145749	
				27.84	215.23	269.27	6.99	28.47	27.62	0.83	1.81	32505	
<b>Subtotal (lbs):</b>				<b>401</b>	<b>2031</b>	<b>6070</b>	<b>141</b>	<b>339</b>	<b>329</b>	<b>17</b>	<b>37</b>	<b>654,088</b>	

**Table 5. Paving** Pavement - Surface Area 15,225 SF 188 CY  
Paving - HMA 5,075 CF

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr
Grader	47	145	0.59	0.38	1.41	4.16	0.12	0.30	0.29	0.01	0.03	536	0.052
Roller	70	401	0.59	0.34	2.46	5.53	0.12	0.34	0.33	0.01	0.03	536	0.052
Paving Machine	93	164	0.59	0.38	1.44	4.25	0.12	0.30	0.29	0.01	0.03	536	0.052
Asphalt Curbing Machine	9	130	0.59	0.40	1.57	4.57	0.12	0.32	0.31	0.01	0.03	536	0.052
On-road Equipment	Hours of Operation	Engine HP	Speed (mph)	VOC lb/mile	CO lb/mile	NOx lb/mile	SO2 lb/mile	PM10 lb/mile	PM2.5 lb/mile	N2O lb/mile	CH4 lb/mile	CO2 lb/mile	
Dump Truck	38	230	10	0.002	0.008	0.038	0.000	0.002	0.002	0.00001	1.124E-05	3.439	
Water Truck	1	230	10	0.002	0.008	0.038	0.000	0.002	0.002	0.00001	1.124E-05	3.439	
Hot Mix Asphalt (HMA)	Volume of HMA (ft <sup>3</sup> )	Weight of HMA (tons)	VOC <sup>3</sup> lb/ton of asphalt	CO lb/ton of asphalt	NOx lb/ton of asphalt	SO <sub>2</sub> lb/ton of asphalt	PM10 lb/ton of asphalt	PM2.5 lb/ton of asphalt					
	5,075	368	0.04	-	-	-	-	-					
			VOC lb	CO lb	NOx lb	SO2 lb	PM lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb		
			3.34	12.52	36.89	1.02	2.62	2.54	0.12	0.27	4,751		
			12.46	89.92	202.09	4.21	12.37	12.00	0.50	1.09	19,570		
			7.54	28.62	84.36	2.29	5.95	5.77	0.27	0.59	10,634		
			0.60	2.39	6.95	0.18	0.49	0.47	0.02	0.05	816		
			VOC lb	CO lb	NOx lb	SO2 lb	PM lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb		
			0.60	3.16	14.38	0.01	0.61	0.59	0.00	0.00	1,307		
			0.02	0.08	0.38	0.00	0.02	0.02	0.00	0.00	34		
			VOC lb	CO lb	NOx lb	SO2 lb	PM lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb		
			14.72	-	-	-	-	-	-	-	-		
<b>Subtotal (lbs):</b>			<b>39</b>	<b>137</b>	<b>345</b>	<b>8</b>	<b>22</b>	<b>21</b>	<b>1</b>	<b>2</b>	<b>37,112</b>		

**Table 6. Fugitive Dust**

PM <sub>10</sub> tons/acre/mo	acres	days	PM <sub>10</sub> Tons	PM <sub>2.5</sub> /PM <sub>10</sub> Ratio	PM <sub>2.5</sub> Tons
0.42	20.8	125	54.7	0.1	5.5

**Table 7. Construction Summary**

Location	VOC T/yr	CO T/yr	NOx T/yr	SO2 T/yr	PM10 T/yr	PM2.5 T/yr	CO2e MT/yr
Area 300	0.45	1.95	6.11	0.14	55.05	5.81	641

**TAB D. CONSTRUCTION EMISSIONS - AREA 400**

**Basic Conversions**

453.59 grams per pound  
 10.21 kg CO2/gal diesel fuel  
 0.57 g/gal CH4  
 0.26 g/gal N2O

**LAND-BASED ACTIVITIES**

**Table 1. Excavate/Fill - Grading**

Site Prep - Excavate/Fill (CY) 370 CY  
 Grading (SY) 972 SY Assume compact 0.5 feet (0.166 yards) 161 CY compacted

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr
Backhoe Excavator	2	243	0.59	0.34	1.21	4.03	0.12	0.22	0.22	0.01	0.03	536	0.052
Skid Steer Loader	2	160	0.23	0.38	1.47	4.34	0.12	0.31	0.30	0.01	0.03	536	0.052
Dozer	2	145	0.59	0.38	1.41	4.17	0.12	0.30	0.29	0.01	0.03	536	0.052
Compactor	1	103	0.58	0.40	1.57	4.57	0.12	0.32	0.31	0.01	0.03	536	0.052
Grader	1	285	0.58	0.34	1.21	4.07	0.12	0.23	0.22	0.01	0.03	536	0.052
On-road Equipment	Hours of Operation	Engine HP	Speed (mph)	VOC lb/mile	CO lb/mile	NOx lb/mile	SO2 lb/mile	PM10 lb/mile	PM2.5 lb/mile	N2O lb/mile	CH4 lb/mile	CO2 lb/mile	
Dump Truck (14 CY)	2	230	10	0.00159	0.00831	0.03785	0.00002	0.00160	0.00156	0.00001	1.124E-05	3.439	
				VOC lb	CO lb	NOx lb	SO2 lb	PM10 lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				0.22	0.76	2.55	0.07	0.14	0.14	0.01	0.02	339	
				0.06	0.24	0.70	0.02	0.05	0.05	0.00	0.00	87	
				0.14	0.53	1.57	0.04	0.11	0.11	0.01	0.01	202	
				0.05	0.21	0.60	0.02	0.04	0.04	0.00	0.00	71	
				0.13	0.44	1.48	0.04	0.08	0.08	0.00	0.01	195	
				VOC lb	CO lb	NOx lb	SO2 lb	PM10 lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				0.03	0.17	0.76	0.00	0.03	0.03	0.00	0.00	69	
<b>Subtotal (lbs):</b>				<b>1</b>	<b>2</b>	<b>8</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>963</b>	

**Table 2. Gravel Work** 35,144 CY

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr
Dozer	2	185	0.59	0.34	1.21	4.08	0.12	0.23	0.22	0.01	0.03	536	0.052
Wheel Loader	2	87	0.59	0.35	1.25	4.23	0.12	0.24	0.23	0.01	0.03	536	0.052
Compactor	5	103	0.43	0.36	1.34	4.45	0.12	0.26	0.25	0.01	0.03	536	0.052
On-road Equipment	Hours of Operation	Engine HP	Speed (mph)	VOC <sup>3</sup> lb/mile	CO <sup>3</sup> lb/mile	NOx <sup>3</sup> lb/mile	SO2 <sup>3</sup> lb/mile	PM10 <sup>3</sup> lb/mile	PM2.5 <sup>3</sup> lb/mile	N2O lb/mile	CH4 lb/mile	CO2 lb/mile	
Dump Truck (onsite)	418	230	7	0.00159	0.00831	0.03785	0.00002	0.00160	0.00156	0.00001	1.124E-05	3.439	
Dump truck time based on 10 minutes onsite to arrive, dump, depart.				VOC lb	CO lb	NOx lb	SO2 lb	PM10 lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				0.17	0.58	1.96	0.06	0.11	0.11	0.01	0.01	258	
				0.08	0.28	0.96	0.03	0.05	0.05	0.00	0.01	121	
				0.18	0.65	2.17	0.06	0.13	0.12	0.01	0.01	262	
				VOC lb	CO lb	NOx lb	SO2 lb	PM10 lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				4.65	24.35	110.84	0.05	4.69	4.55	0.03	0.03	10,070	
<b>Subtotal (lbs):</b>				<b>5</b>	<b>26</b>	<b>116</b>	<b>0</b>	<b>5</b>	<b>5</b>	<b>0</b>	<b>0</b>	<b>10,711</b>	

**Table 3. Foundations and other Concrete Work** Total Concrete 227 CY

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr
Concrete Mixers	16	3.5	0.43	0.69	3.04	6.17	0.13	0.54	0.52	0.01	0.03	588	0.058
Concrete Truck	14	300	0.43	0.38	1.75	6.18	0.11	0.27	0.26	0.01	0.03	539	0.053
				VOC lb	CO lb	NOx lb	SO2 lb	PM10 lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				0.04	0.16	0.33	0.01	0.03	0.03	0.00	0.00	31	
				1.51	6.95	24.62	0.45	1.07	1.04	0.05	0.12	2,146	
<b>Subtotal (lbs):</b>				<b>2</b>	<b>7</b>	<b>25</b>	<b>0</b>	<b>1</b>	<b>1</b>	<b>0</b>	<b>0</b>	<b>2,177</b>	

**Table 4. Building Construction** 5,750 SF

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr
Crane	35	330	0.58	0.25	1.22	5.26	0.11	0.21	0.20	0.01	0.03	530	0.052
Concrete truck	35	300	0.43	0.19	1.45	4.32	0.12	0.21	0.20	0.01	0.03	536	0.052
Diesel Generator	28	40	0.43	0.26	1.41	3.51	0.11	0.23	0.22	0.01	0.03	536	0.052
Telehandler	70	99	0.59	0.51	3.94	4.93	0.13	0.52	0.51	0.02	0.03	595	0.058
Scissors Lift	56	83	0.59	0.51	3.94	4.93	0.13	0.52	0.51	0.02	0.03	595	0.058
Skid Steer Loader	35	67	0.59	1.69	7.97	6.70	0.15	1.19	1.15	0.02	0.04	691	0.068
All Terrain Forklift	4	84	0.59	0.51	3.94	4.93	0.13	0.52	0.51	0.02	0.03	595	0.058
				VOC lb	CO lb	NOx lb	SO2 lb	PM lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				3.63	18.01	77.68	1.68	3.07	2.98	0.20	0.44	7827	
				1.87	14.48	43.01	1.15	2.09	2.03	0.14	0.30	5335	
				0.28	1.50	3.72	0.11	0.25	0.24	0.01	0.03	569	
				4.59	35.51	44.43	1.15	4.70	4.56	0.14	0.30	5363	
				3.08	23.82	29.80	0.77	3.15	3.06	0.09	0.20	3597	
				5.16	24.30	20.43	0.45	3.63	3.52	0.05	0.12	2108	
				0.22	1.72	2.15	0.06	0.23	0.22	0.01	0.01	260	
<b>Subtotal (lbs):</b>				<b>19</b>	<b>119</b>	<b>221</b>	<b>5</b>	<b>17</b>	<b>17</b>	<b>1</b>	<b>1</b>	<b>25,060</b>	

**Table 5. Paving** Pavement - Surface Area 3,000 SF 37 CY  
 Paving - HMA 1,000 CF

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr
Grader	9	145	0.59	0.38	1.41	4.16	0.12	0.30	0.29	0.01	0.03	536	0.052
Roller	14	401	0.59	0.34	2.46	5.53	0.12	0.34	0.33	0.01	0.03	536	0.052
Paving Machine	18	164	0.59	0.38	1.44	4.25	0.12	0.30	0.29	0.01	0.03	536	0.052
Asphalt Curbing Machine	2	130	0.59	0.40	1.57	4.57	0.12	0.32	0.31	0.01	0.03	536	0.052
On-road Equipment	Hours of Operation	Engine HP	Speed (mph)	VOC lb/mile	CO lb/mile	NOx lb/mile	SO2 lb/mile	PM10 lb/mile	PM2.5 lb/mile	N2O lb/mile	CH4 lb/mile	CO2 lb/mile	
Dump Truck	11	230	10	0.002	0.008	0.038	0.000	0.002	0.002	0.00001	1.124E-05	3.439	
Water Truck	1	230	10	0.002	0.008	0.038	0.000	0.002	0.002	0.00001	1.124E-05	3.439	
Hot Mix Asphalt (HMA)	Volume of HMA (ft <sup>3</sup> )	Weight of HMA (tons)		VOC <sup>3</sup> lb/ton of asphalt	CO lb/ton of asphalt	Nox lb/ton of asphalt	SO <sub>2</sub> lb/ton of asphalt	PM10 lb/ton of asphalt	PM2.5 lb/ton of asphalt				
	35,206	2,552		0.04	-	-	-	-	-				
				VOC lb	CO lb	NOx lb	SO2 lb	PM lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				0.64	2.40	7.06	0.20	0.50	0.49	0.02	0.05	910	
				2.49	17.98	40.42	0.84	2.47	2.40	0.10	0.22	3,914	
				1.46	5.54	16.33	0.44	1.15	1.12	0.05	0.11	2,058	
				0.13	0.53	1.54	0.04	0.11	0.10	0.00	0.01	181	
				VOC lb	CO lb	NOx lb	SO2 lb	PM lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				0.17	0.91	4.16	0.00	0.18	0.17	0.00	0.00	378	
				0.02	0.08	0.38	0.00	0.02	0.02	0.00	0.00	34	
				VOC lb	CO lb	NOx lb	SO2 lb	PM lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				102.10	-	-	-	-	-	-	-	-	-
<b>Subtotal (lbs):</b>				<b>107</b>	<b>27</b>	<b>70</b>	<b>2</b>	<b>4</b>	<b>4</b>	<b>0</b>	<b>0</b>	<b>7,476</b>	

**Table 6. Fugitive Dust**

PM <sub>10</sub> tons/acre/mo	acres	days	PM <sub>10</sub> Tons	PM <sub>2.5</sub> /PM <sub>10</sub> Ratio	PM <sub>2.5</sub> (tons)
0.42	7.6	1	0.2	0.1	0.0

**Table 7. Construction Summary for Land-Based Activity**

Location	VOC T/yr	CO T/yr	NOx T/yr	SO <sub>2</sub> T/yr	PM <sub>10</sub> T/yr	PM <sub>2.5</sub> T/yr	CO <sub>2e</sub> MT/yr
Area 400	0.07	0.09	0.22	0.00	0.17	0.03	21

**WATER-BASED ACTIVITIES**

**Table 8.-10. Berth Area Demolition - Pile and Superstructure Removal**

Pile Removal	15.0			155 tons	1050 LF
Concrete cap removal	100.0 cy			250 tons	
grated walkey removal	52.0 10' lengths			6.6 tons	520 LF
concrete deck removed	26.0 20'X12'X2' panels			385 LF	802 CY
steel truss removal	250 LF			9 trusses total	
Material disposal	15 days for barge & site removal			2,255 tons concrete	2,205 LF concrete piling and steel scrap

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO <sub>2</sub> g/hp-hr	PM <sub>10</sub> g/hp-hr	PM <sub>2.5</sub> g/hp-hr	N <sub>2</sub> O g/hp-hr	CH <sub>4</sub> g/hp-hr	CO <sub>2</sub> g/hp-hr	Fuel gal/hp-hr
Excavator	400	232	0.59	0.15	0.32	1.07	0.00	0.22	0.22	0.01	0.03	536	0.052
Loader	153	160	0.23	0.38	1.47	4.34	0.12	0.31	0.30	0.01	0.03	536	0.052
Crane	150	800	0.42	0.28	0.84	4.25	0.00	0.04	0.04	0.01	0.03	530	0.052
				VOC lb	CO lb	NOx lb	SO <sub>2</sub> lb	PM <sub>10</sub> lb	PM <sub>2.5</sub> lb	N <sub>2</sub> O lb	CH <sub>4</sub> lb	CO <sub>2</sub> lb	
				18	39	129	0	27	26	2	4	64,700	
				5	18	54	1	4	4	0	0	6,653	
				31	93	472	0	4	4	2	4	58,890	
<b>Tons/year:</b>				<b>0.0</b>	<b>0.1</b>	<b>0.3</b>	<b>0.0</b>	<b>0.0</b>	<b>0.0</b>	<b>0.0</b>	<b>0.0</b>	<b>65</b>	

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO <sub>2</sub> g/hp-hr	PM <sub>10</sub> g/hp-hr	PM <sub>2.5</sub> g/hp-hr	N <sub>2</sub> O g/hp-hr	CH <sub>4</sub> g/hp-hr	CO <sub>2</sub> g/hp-hr
Tug - propulsion	150	500	0.50	0.36	6.62	9.00	1.72	0.40	0.39	0.03	0.12	914
Launch Boat	150	50	0.45	0.36	6.62	9.00	1.72	0.53	0.51	0.03	0.12	914
				VOC lb	CO lb	NOx lb	SO <sub>2</sub> lb	PM <sub>10</sub> lb	PM <sub>2.5</sub> lb	N <sub>2</sub> O lb	CH <sub>4</sub> lb	CO <sub>2</sub> lb
				29.55	547.31	744.34	142.30	32.84	31.85	2.19	9.85	75,529
				2.66	49.26	66.99	12.81	3.94	3.82	0.20	0.89	6,798
<b>Tons/year:</b>				<b>0.02</b>	<b>0.30</b>	<b>0.41</b>	<b>0.08</b>	<b>0.02</b>	<b>0.02</b>	<b>0.00</b>	<b>0.01</b>	<b>41.16</b>

On-road Equipment	Hours of Operation	Engine HP	Speed (mph)	VOC lb/mile	CO lb/mile	NOx lb/mile	SO <sub>2</sub> lb/mile	PM <sub>10</sub> lb/mile	PM <sub>2.5</sub> lb/mile	N <sub>2</sub> O lb/mile	CH <sub>4</sub> lb/mile	CO <sub>2</sub> lb/mile
Dump Truck	70	450	10	1.59E-03	8.31E-03	3.78E-02	1.79E-05	1.60E-03	1.56E-03	1.058E-05	6.722E-05	4.21
Semi-truck	55	380	10	1.59E-03	8.31E-03	3.78E-02	1.79E-05	1.60E-03	1.56E-03	1.058E-05	6.722E-05	4.21
				VOC lb	CO lb	NOx lb	SO <sub>2</sub> lb	PM <sub>10</sub> lb	PM <sub>2.5</sub> lb	N <sub>2</sub> O lb	CH <sub>4</sub> lb	CO <sub>2</sub> lb
				1.11	5.81	26.46	0.01	1.12	1.09	0.01	0.05	2,942
				0.73	3.84	17.48	0.01	0.74	0.72	0.00	0.03	1,943
<b>Tons/year:</b>				<b>0.00</b>	<b>0.00</b>	<b>0.02</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>2.44</b>

**Tables 11 - 13. Berth Reconstruction**

Install temporary piles	40 20" piles	steel pipe											
Install new landside piles	10 piles	for mooring points and tie back anchors							65 assumed depth				
Reinforce existing piles	770 14" piles	140 ft long							1,394 CY concrete total				
Install new concrete pile caps	193 caps	356 CY precast concrete											
Install new concrete deck	10,825 SF	802 CY											
Install new steel trusses	3,330 LF piing	for all trusses							9 spans total				
Install new grated steel walkways	2,000 SF walkway	installed							20 spans total				
Soil stabilization	1,910 total columns								421 Total hours required				35,000 CY aggregate required
Install new equipment	3 weeks												

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr
Excavator	3,071	232	0.59	0.15	0.32	1.07	0.00	0.22	0.22	0.01	0.03	536	0.052
Loader	251	197	0.23	0.38	1.47	4.34	0.12	0.31	0.30	0.01	0.03	536	0.052
Concrete Truck	244	300	0.43	0.19	1.45	4.32	0.12	0.21	0.20	0.01	0.03	536	0.052
Generators	3,920	40	0.43	0.26	1.41	3.51	0.11	0.23	0.22	0.01	0.03	536	0.052
Crane	1,819	800	0.42	0.28	0.84	4.25	0.00	0.04	0.04	0.01	0.03	530	0.052
				VOC lb	CO lb	NOx lb	SO2 lb	PM10 lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				139	297	991	4	206	200	13	28	496,660	
				10	37	109	3	8	7	0	1	13,463	
				13	101	300	8	15	14	1	2	37,187	
				39	209	521	16	34	33	2	4	79,674	
				377	1,132	5,726	5	54	54	19	46	714,044	
<b>Tons/year:</b>				<b>0.3</b>	<b>0.9</b>	<b>3.8</b>	<b>0.0</b>	<b>0.2</b>	<b>0.2</b>	<b>0.0</b>	<b>0.0</b>	<b>671</b>	

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr
Tug - propulsion	1,819	500	0.50	0.36	6.62	9.00	1.72	0.40	0.39	0.03	0.12	914
Launch Boat	1,819	50	0.45	0.36	6.62	9.00	1.72	0.53	0.51	0.03	0.12	914
				VOC lb	CO lb	NOx lb	SO2 lb	PM10 lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb
				358.35	6,636.13	9,025.13	1,725.39	398.17	386.22	26.54	119.45	915,786
				32.25	597.25	812.26	155.29	47.78	46.35	2.39	10.75	82,421
<b>Tons/year:</b>				<b>0.20</b>	<b>3.62</b>	<b>4.92</b>	<b>0.94</b>	<b>0.22</b>	<b>0.22</b>	<b>0.01</b>	<b>0.07</b>	<b>499</b>

On-road Equipment	Hours of Operation	Engine HP	Speed (mph)	VOC lb/mile	CO lb/mile	NOx lb/mile	SO2 lb/mile	PM10 lb/mile	PM2.5 lb/mile	N2O lb/mile	CH4 lb/mile	CO2 lb/mile
Dump Truck	417	450	10	1.59E-03	8.31E-03	3.78E-02	1.79E-05	1.60E-03	1.56E-03	1.058E-05	6.722E-05	4.21
Dump truck time based on 10 minutes onsite to arrive, dump, depart.				VOC lb	CO lb	NOx lb	SO2 lb	PM10 lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb
				6.57	34.37	156.45	0.07	6.61	6.43	0.04	0.28	17,395
<b>Tons/year:</b>				<b>0.00</b>	<b>0.02</b>	<b>0.08</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>	<b>8.70</b>

**Table 14. Construction Summary for Water-Based Activity**

Location	VOC T/yr	CO T/yr	NOx T/yr	SO2 T/yr	PM10 T/yr	PM2.5 T/yr	CO2e MT/yr
Area 400	0.53	4.90	9.58	1.04	0.42	0.41	1,180



**TAB E. CONSTRUCTION EMISSIONS - AREA 500**

**Basic Conversions**  
 453.59 grams per pound  
 10.21 kg CO<sub>2</sub>/gal diesel fuel  
 0.57 g/gal CH<sub>4</sub>  
 0.26 g/gal N<sub>2</sub>O

**Table 1. Clearing** 0.1 Acres

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO <sub>2</sub> g/hp-hr	PM <sub>10</sub> g/hp-hr	PM <sub>2.5</sub> g/hp-hr	N <sub>2</sub> O g/hp-hr	CH <sub>4</sub> g/hp-hr	CO <sub>2</sub> g/hp-hr	Fuel gal/hp-hr
Dozer	1	145	0.58	0.38	1.41	4.17	0.12	0.30	0.29	0.01	0.03	536	0.052
Loader	1	87	0.21	1.43	7.35	6.35	0.15	1.06	1.03	0.02	0.04	692	0.068
Small backhoe	1	55	0.21	1.43	7.35	6.35	0.15	1.06	1.03	0.02	0.04	692	0.068
On-road Equipment	Hours of Operation	Engine HP	Speed (mph)	VOC lb/mile	CO lb/mile	NOx lb/mile	SO <sub>2</sub> lb/mile	PM <sub>10</sub> lb/mile	PM <sub>2.5</sub> lb/mile	N <sub>2</sub> O lb/mile	CH <sub>4</sub> lb/mile	CO <sub>2</sub> lb/mile	
Dump Truck	1	230	10	0.00159	0.00831	0.03785	0.00002	0.00160	0.00156	0.00001	1.124E-05	3.439	
				VOC lb	CO lb	NOx lb	SO <sub>2</sub> lb	PM <sub>10</sub> lb	PM <sub>2.5</sub> lb	N <sub>2</sub> O lb	CH <sub>4</sub> lb	CO <sub>2</sub> lb	
				0.07	0.26	0.77	0.02	0.05	0.05	0.00	0.01	99	
				0.06	0.30	0.26	0.01	0.04	0.04	0.00	0.00	28	
				0.04	0.19	0.16	0.00	0.03	0.03	0.00	0.00	18	
				VOC lb	CO lb	NOx lb	SO <sub>2</sub> lb	PM <sub>10</sub> lb	PM <sub>2.5</sub> lb	N <sub>2</sub> O lb	CH <sub>4</sub> lb	CO <sub>2</sub> lb	
				0.02	0.08	0.38	0.00	0.02	0.02	0.00	0.00	34	
<b>Subtotal (lbs):</b>				<b>0</b>	<b>1</b>	<b>2</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>179</b>	

**Table 2. Excavate/Fill - Grading**

Site Prep - Excavate/Fill (CY) 0 CY  
 Grading (SY) 12,681 SY Assume compact 0.5 feet (0.166 yards) 2,105 CY compacted

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO <sub>2</sub> g/hp-hr	PM <sub>10</sub> g/hp-hr	PM <sub>2.5</sub> g/hp-hr	N <sub>2</sub> O g/hp-hr	CH <sub>4</sub> g/hp-hr	CO <sub>2</sub> g/hp-hr	Fuel gal/hp-hr
Compactor	30	103	0.58	0.40	1.57	4.57	0.12	0.32	0.31	0.01	0.03	536	0.052
Grader	9	285	0.58	0.34	1.21	4.07	0.12	0.23	0.22	0.01	0.03	536	0.052
				VOC lb	CO lb	NOx lb	SO <sub>2</sub> lb	PM <sub>10</sub> lb	PM <sub>2.5</sub> lb	N <sub>2</sub> O lb	CH <sub>4</sub> lb	CO <sub>2</sub> lb	
				1.55	6.18	17.96	0.45	1.26	1.22	0.05	0.12	2,108	
				1.13	3.96	13.35	0.38	0.74	0.72	0.04	0.10	1,758	
<b>Subtotal (lbs):</b>				<b>3</b>	<b>10</b>	<b>31</b>	<b>1</b>	<b>2</b>	<b>2</b>	<b>0</b>	<b>0</b>	<b>3,866</b>	

**Table 3. Gravel Work** 123 CY

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr		
Dozer	1	185	0.59	0.34	1.21	4.08	0.12	0.23	0.22	0.01	0.03	536	0.052		
Wheel Loader	2	87	0.59	0.35	1.25	4.23	0.12	0.24	0.23	0.01	0.03	536	0.052		
Compactor	3	103	0.43	0.36	1.34	4.45	0.12	0.26	0.25	0.01	0.03	536	0.052		
On-road Equipment	Hours of Operation	Engine HP	Speed (mph)	VOC <sup>3</sup> lb/mile	CO <sup>3</sup> lb/mile	NOx <sup>3</sup> lb/mile	SO2 <sup>3</sup> lb/mile	PM10 <sup>3</sup> lb/mile	PM2.5 <sup>3</sup> lb/mile	N2O lb/mile	CH4 lb/mile	CO2 lb/mile			
Dump Truck (onsite)	1.5	230	10	0.00159	0.00831	0.03785	0.00002	0.00160	0.00156	0.00001	1.124E-05	3.439			
Dump truck time based on 10 minutes onsite to arrive, dump, depart.				VOC	CO	NOx	SO2	PM10	PM2.5	N2O	CH4	CO2			
				lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	
				0.08	0.29	0.98	0.03	0.05	0.05	0.00	0.01	129			
				0.08	0.28	0.96	0.03	0.05	0.05	0.00	0.01	121			
				0.11	0.39	1.30	0.03	0.08	0.07	0.00	0.01	157			
				VOC	CO	NOx	SO2	PM10	PM2.5	N2O	CH4	CO2			
				lb	lb	lb	lb	lb	lb	lb	lb	lb	lb		
				0.02	0.12	0.55	0.00	0.02	0.02	0.00	0.00	50			
<b>Subtotal (lbs):</b>				<b>0</b>	<b>1</b>	<b>4</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>458</b>			

**Table 4. Foundations and other Concrete Work** Total Concrete 1,310 CY

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr	
Concrete Mixers	69	3.5	0.43	0.69	3.04	6.17	0.13	0.54	0.52	0.01	0.03	588	0.058	
Concrete Truck	62	300	0.43	0.38	1.75	6.18	0.11	0.27	0.26	0.01	0.03	539	0.053	
				VOC	CO	NOx	SO2	PM10	PM2.5	N2O	CH4	CO2		
				lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	
				0.16	0.70	1.41	0.03	0.12	0.12	0.00	0.01	135		
				6.69	30.78	109.01	2.01	4.74	4.60	0.24	0.53	9,504		
<b>Subtotal (lbs):</b>				<b>7</b>	<b>31</b>	<b>110</b>	<b>2</b>	<b>5</b>	<b>5</b>	<b>0</b>	<b>1</b>	<b>9,639</b>		

**Table 5. Fugitive Dust**

PM <sub>10</sub> tons/acre/mo	acres	days	PM <sub>10</sub> Tons	PM <sub>2.5</sub> /PM <sub>10</sub> Ratio	PM <sub>2.5</sub> (tons)
0.42	2.6	16	0.9	0.1	0.1

**Table 6. Construction Summary**

Location	VOC T/yr	CO T/yr	NOx T/yr	SO2 T/yr	PM10 T/yr	PM2.5 T/yr	CO2e MT/yr
Area 500	0.01	0.02	0.07	0.00	0.88	0.09	6

**TAB F. CONSTRUCTION EMISSIONS - AREA 600**

**Basic Conversions**

453.59 grams per pound  
 10.21 kg CO2/gal diesel fuel  
 0.57 g/gal CH4  
 0.26 g/gal N2O

**Table 1. Excavate/Fill - Grading**

Site Prep - Excavate/Fill (CY) 222 CY  
 Grading (SY) 3,824 SY Assume compact 0.5 feet (0.166 yards) 635 CY compacted

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr
Backhoe Excavator	1	243	0.59	0.34	1.21	4.03	0.12	0.22	0.22	0.01	0.03	536	0.052
Skid Steer Loader	1	160	0.23	0.38	1.47	4.34	0.12	0.31	0.30	0.01	0.03	536	0.052
Dozer	1	145	0.59	0.38	1.41	4.17	0.12	0.30	0.29	0.01	0.03	536	0.052
Compactor	3	103	0.58	0.40	1.57	4.57	0.12	0.32	0.31	0.01	0.03	536	0.052
Grader	1	285	0.58	0.34	1.21	4.07	0.12	0.23	0.22	0.01	0.03	536	0.052
On-road Equipment	Hours of Operation	Engine HP	Speed (mph)	VOC lb/mile	CO lb/mile	NOx lb/mile	SO2 lb/mile	PM10 lb/mile	PM2.5 lb/mile	N2O lb/mile	CH4 lb/mile	CO2 lb/mile	
Dump Truck (14 CY)	1	230	10	0.00159	0.00831	0.03785	0.00002	0.00160	0.00156	0.00001	1.124E-05	3.439	
				VOC lb	CO lb	NOx lb	SO2 lb	PM10 lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				0.11	0.38	1.27	0.04	0.07	0.07	0.00	0.01	169	
				0.03	0.12	0.35	0.01	0.02	0.02	0.00	0.00	43	
				0.07	0.27	0.79	0.02	0.06	0.05	0.00	0.01	101	
				0.16	0.62	1.80	0.05	0.13	0.12	0.01	0.01	212	
				0.13	0.44	1.48	0.04	0.08	0.08	0.00	0.01	195	
				VOC lb	CO lb	NOx lb	SO2 lb	PM10 lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				0.02	0.08	0.38	0.00	0.02	0.02	0.00	0.00	34	
<b>Subtotal (lbs):</b>				<b>1</b>	<b>2</b>	<b>6</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>755</b>	

Table 2. Gravel Work

111 CY

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr		
Dozer	1	185	0.59	0.34	1.21	4.08	0.12	0.23	0.22	0.01	0.03	536	0.052		
Wheel Loader	1	87	0.59	0.35	1.25	4.23	0.12	0.24	0.23	0.01	0.03	536	0.052		
Compactor	3	103	0.43	0.36	1.34	4.45	0.12	0.26	0.25	0.01	0.03	536	0.052		
On-road Equipment	Hours of Operation	Engine HP	Speed (mph)	VOC <sup>3</sup> lb/mile	CO <sup>3</sup> lb/mile	NOx <sup>3</sup> lb/mile	SO <sub>2</sub> <sup>3</sup> lb/mile	PM10 <sup>3</sup> lb/mile	PM2.5 <sup>3</sup> lb/mile	N2O lb/mile	CH4 lb/mile	CO2 lb/mile			
Dump Truck (onsite)	1.3	230	10	0.00159	0.00831	0.03785	0.00002	0.00160	0.00156	0.00001	1.124E-05	3.439			
Dump truck time based on 10 minutes onsite to arrive, dump, depart.				VOC	CO	NOx	SO2	PM10	PM2.5	N2O	CH4	CO2			
				lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	
				0.08	0.29	0.98	0.03	0.05	0.05	0.00	0.01	129			
				0.04	0.14	0.48	0.01	0.03	0.03	0.00	0.00	61			
				0.11	0.39	1.30	0.03	0.08	0.07	0.00	0.01	157			
				VOC	CO	NOx	SO2	PM10	PM2.5	N2O	CH4	CO2			
				lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	lb
				0.02	0.11	0.50	0.00	0.02	0.02	0.00	0.00	0.00	45		
				<b>Subtotal (lbs):</b>				<b>0</b>	<b>1</b>	<b>3</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>

Table 3. Foundations and other Concrete Work

Total Concrete

111 CY

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr		
Concrete Mixers	6	3.5	0.43	0.69	3.04	6.17	0.13	0.54	0.52	0.01	0.03	588	0.058		
Concrete Truck	5	300	0.43	0.38	1.75	6.18	0.11	0.27	0.26	0.01	0.03	539	0.053		
				VOC	CO	NOx	SO2	PM10	PM2.5	N2O	CH4	CO2			
				lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	
				0.01	0.06	0.12	0.00	0.01	0.01	0.00	0.00	12			
				0.54	2.48	8.79	0.16	0.38	0.37	0.02	0.04	766			
				<b>Subtotal (lbs):</b>				<b>1</b>	<b>3</b>	<b>9</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>

**Table 4. Building Construction** 6,000 SF

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr
Crane	30	330	0.58	0.25	1.22	5.26	0.11	0.21	0.20	0.01	0.03	530	0.052
Concrete truck	30	300	0.43	0.19	1.45	4.32	0.12	0.21	0.20	0.01	0.03	536	0.052
Diesel Generator	24	40	0.43	0.26	1.41	3.51	0.11	0.23	0.22	0.01	0.03	536	0.052
Telehandler	60	99	0.59	0.51	3.94	4.93	0.13	0.52	0.51	0.02	0.03	595	0.058
Scissors Lift	48	83	0.59	0.51	3.94	4.93	0.13	0.52	0.51	0.02	0.03	595	0.058
Skid Steer Loader	30	67	0.59	1.69	7.97	6.70	0.15	1.19	1.15	0.02	0.04	691	0.068
All Terrain Forklift	8	84	0.59	0.51	3.94	4.93	0.13	0.52	0.51	0.02	0.03	595	0.058
				VOC lb	CO lb	NOx lb	SO2 lb	PM lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				3.11	15.44	66.58	1.44	2.63	2.55	0.17	0.37	6709	
				1.60	12.41	36.86	0.98	1.79	1.74	0.12	0.26	4573	
				0.24	1.28	3.19	0.10	0.21	0.20	0.01	0.03	488	
				3.94	30.44	38.08	0.99	4.03	3.91	0.12	0.26	4597	
				2.64	20.42	25.54	0.66	2.70	2.62	0.08	0.17	3083	
				4.42	20.83	17.51	0.39	3.11	3.02	0.05	0.10	1807	
				0.45	3.44	4.31	0.11	0.46	0.44	0.01	0.03	520	
<b>Subtotal (lbs):</b>				<b>16</b>	<b>104</b>	<b>192</b>	<b>5</b>	<b>15</b>	<b>14</b>	<b>1</b>	<b>1</b>	<b>21,777</b>	

**Table 5. Fugitive Dust**

PM <sub>10</sub> tons/acre/mo	acres	days	PM <sub>10</sub> Tons	PM <sub>2.5</sub> /PM <sub>10</sub> Ratio	PM <sub>2.5</sub> (tons)
0.42	0.8	5	0.1	0.1	0.0

**Table 6. Construction Summary**

Location	VOC T/yr	CO T/yr	NOx T/yr	SO2 T/yr	PM10 T/yr	PM2.5 T/yr	CO2e MT/yr
Area 600	0.01	0.05	0.11	0.00	0.09	0.02	11

**TAB G. CONSTRUCTION EMISSIONS - RAIL INFRASTRUCTURE**

**Basic Conversions**

453.59 grams per pound  
 10.21 kg CO2/gal diesel fuel  
 0.57 g/gal CH4  
 0.26 g/gal N2O

**Table 1. Excavate/Fill - Grading**

Site Prep - Excavate/Fill (CY) 0 CY  
 Grading (SY) 26,378 SY Assume compact 0.5 feet (0.166 yards) 4,379 CY compacted

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr
Compactor	20	103	0.58	0.40	1.57	4.57	0.12	0.32	0.31	0.01	0.03	536	0.052
Grader	9	285	0.58	0.34	1.21	4.07	0.12	0.23	0.22	0.01	0.03	536	0.052
				VOC lb	CO lb	NOx lb	SO2 lb	PM10 lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb	
				1.04	4.14	12.03	0.30	0.84	0.82	0.04	0.08	1,412	
				1.13	3.96	13.35	0.38	0.74	0.72	0.04	0.10	1,758	
<b>Subtotal (lbs):</b>				<b>2</b>	<b>8</b>	<b>25</b>	<b>1</b>	<b>2</b>	<b>2</b>	<b>0</b>	<b>0</b>	<b>3,170</b>	

**Table 2. Gravel Work** 10,726 CY

Off-road Equipment	Hours of Operation	Engine HP	Load Factor	VOC g/hp-hr	CO g/hp-hr	NOx g/hp-hr	SO2 g/hp-hr	PM10 g/hp-hr	PM2.5 g/hp-hr	N2O g/hp-hr	CH4 g/hp-hr	CO2 g/hp-hr	Fuel gal/hp-hr		
Dozer	107	185	0.59	0.34	1.21	4.08	0.12	0.23	0.22	0.01	0.03	536	0.052		
Wheel Loader	134	87	0.59	0.35	1.25	4.23	0.12	0.24	0.23	0.01	0.03	536	0.052		
Compactor	296	103	0.43	0.36	1.34	4.45	0.12	0.26	0.25	0.01	0.03	536	0.052		
On-road Equipment	Hours of Operation	Engine HP	Speed (mph)	VOC <sup>3</sup> lb/mile	CO <sup>3</sup> lb/mile	NOx <sup>3</sup> lb/mile	SO <sub>2</sub> <sup>3</sup> lb/mile	PM10 <sup>3</sup> lb/mile	PM2.5 <sup>3</sup> lb/mile	N2O lb/mile	CH4 lb/mile	CO2 lb/mile			
Dump Truck (onsite)	128	230	10	0.00159	0.00831	0.03785	0.00002	0.00160	0.00156	0.00001	1.124E-05	3.439			
Dump truck time based on 10 minutes onsite to arrive, dump, depart.				VOC	CO	NOx	SO2	PM10	PM2.5	N2O	CH4	CO2			
				lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	
				8.85	31.09	105.06	2.97	5.82	5.65	0.35	0.77	13,801			
				5.29	18.93	64.19	1.75	3.62	3.51	0.21	0.45	8,128			
				10.39	38.69	128.66	3.33	7.43	7.21	0.39	0.86	15,492			
				VOC	CO	NOx	SO2	PM10	PM2.5	N2O	CH4	CO2			
				lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	lb	
				2.03	10.62	48.33	0.02	2.04	1.99	0.01	0.01	4,391			
<b>Subtotal (lbs):</b>				<b>27</b>	<b>99</b>	<b>346</b>	<b>8</b>	<b>19</b>	<b>18</b>	<b>1</b>	<b>2</b>	<b>41,811</b>			

**Table 3. Fugitive Dust**

PM <sub>10</sub> tons/acre/mo	acres	days	PM <sub>10</sub> Tons	PM <sub>2.5</sub> /PM <sub>10</sub> Ratio	PM <sub>2.5</sub> (tons)
0.42	5.5	33	3.8	0.1	0.4

**Table 4. Construction Summary**

Location	VOC T/yr	CO T/yr	NOx T/yr	SO2 T/yr	PM10 T/yr	PM2.5 T/yr	CO2e MT/yr
Rail Infrastructure	0.01	0.05	0.19	0.00	3.79	0.39	21

**TAB H. MATERIALS TRANSPORT FOR CONSTRUCTION**

**Basic Conversions**

- 453.59 grams per pound
- 0.26 g/gal N2O
- 10.21 kg CO2/gal diesel fuel
- 0.57 g/gal CH4

Kittelson & Associates

Total daily round trips during construction will total 149 round trips for construction workers and 172 round trips for truck deliveries per day. Additionally, removal of demo materials added in.

On-road Equipment	Mileage	Engine HP	VOC lb/mile	CO lb/mile	NOx lb/mile	SO2 lb/mile	PM10 lb/mile	PM2.5 lb/mile	N2O lb/mile	CH4 lb/mile	CO2 lb/mile	
Dump Truck - Clearing Debris/Demo Removal	2,490	450	1.59E-03	8.31E-03	3.78E-02	1.79E-05	1.60E-03	1.6E-03	1.06E-05	1.12E-05	4.21	
Semi Truck - Demo Removal	93	380	1.59E-03	8.31E-03	3.78E-02	1.79E-05	1.60E-03	1.6E-03	1.06E-05	1.12E-05	4.21	
Dump Truck - gravel delivery	25,524	230	1.59E-03	8.31E-03	3.78E-02	1.79E-05	1.60E-03	1.6E-03	1.06E-05	1.12E-05	4.21	
Dump Truck - paving	29,584	230	1.59E-03	8.31E-03	3.78E-02	1.79E-05	1.60E-03	1.6E-03	1.06E-05	1.12E-05	4.21	
Concrete Truck	6,044	300	1.59E-03	8.31E-03	3.78E-02	1.79E-05	1.60E-03	1.6E-03	1.06E-05	1.12E-05	4.21	
Delivery Truck	715,520	365	1.59E-03	8.31E-03	3.78E-02	1.79E-05	1.60E-03	1.6E-03	1.06E-05	1.12E-05	4.21	
Diesel Pickup Truck	6,240	250	1.59E-03	8.31E-03	3.78E-02	1.79E-05	1.60E-03	1.6E-03	1.06E-05	1.12E-05	4.21	
			<b>VOCs lb</b>	<b>CO lb</b>	<b>NOx lb</b>	<b>SO<sub>2</sub> lb</b>	<b>PM<sub>10</sub> lb</b>	<b>PM<sub>2.5</sub> lb</b>	<b>N2O lb</b>	<b>CH4 lb</b>	<b>CO2 lb</b>	
Dump Truck - Clearing Debris			3.96	20.70	94.22	0.04	3.98	3.87	0.03	0.03	10,476	
Dump Truck - gravel delivery			40.57	212.23	966.03	0.46	40.84	39.70	0.27	0.29	107,411	
Dump Truck - paving			47.02	245.99	1,119.69	0.53	47.33	46.01	0.31	0.33	124,497	
Concrete Truck			9.61	50.26	228.77	0.11	9.67	9.40	0.06	0.07	25,436	
Delivery Truck			1,137.20	5,949.42	27,080.69	12.80	1,144.80	1,112.82	7.57	8.05	3,011,052	
Diesel Pickup Truck			9.92	51.88	236.17	0.11	9.98	9.70	0.07	0.07	26,259	
			<b>Subtotal in lbs</b>	<b>1248</b>	<b>6,530</b>	<b>29,726</b>	<b>14</b>	<b>1257</b>	<b>1222</b>	<b>8</b>	<b>9</b>	<b>3,305,132</b>
			<b>Total in Tons</b>	<b>0.6</b>	<b>3.3</b>	<b>14.9</b>	<b>0.0</b>	<b>0.6</b>	<b>0.6</b>	<b>0.0</b>	<b>0.0</b>	<b>1,653</b>
											<b>CO2e in Metric Tons</b>	<b>1,500</b>

**Table 2. Construction Worker POVs**

Vehicles	# trips	Average Roundtrip (mi)	# days	VOC lb/mi	CO lb/mi	NOx lb/mi	SO2 lb/mi	PM10 lb/mi	PM2.5 lb/mi	N2O lb/mile	CH4 lb/mile	CO2 lb/mile	
passenger vehicles	149	20	208	0.00119	0.03467	0.00486	0.00001	0.00020	0.00018	3.53E-05	3.53E-05	0.40	
				<b>VOCs lb</b>	<b>CO lb</b>	<b>NOx lb</b>	<b>SO<sub>2</sub> lb</b>	<b>PM<sub>10</sub> lb</b>	<b>PM<sub>2.5</sub> lb</b>	<b>N2O lb</b>	<b>CH4 lb</b>	<b>CO2 lb</b>	
				735	21492	3014	8	122	112	22	22	248707	
			<b>Total Tons</b>	<b>0.37</b>	<b>10.75</b>	<b>1.51</b>	<b>0.00</b>	<b>0.06</b>	<b>0.06</b>	<b>0.01</b>	<b>0.01</b>	<b>124.35</b>	
												<b>CO2e in Metric Tons</b>	<b>116</b>



**TAB I. CONSTRUCTION SUMMARY BY PROJECT**

**Basic Conversions**  
 453.59 grams per pound  
 43,560 Conversion from Acre to SF  
 0.03704 Cubic feet to Cubic Yards  
 0.1111 Square Feet to Square Yards  
 1.4 tons/CY for Gravel  
 80,000 lbs/Truck Load for Delivery  
 1.66 CY for each CY of asphalt/concrete demo  
 0.33333333 asphalt thickness for demolition  
 0.33333333 asphalt thickness for pavement  
 2000 pounds per ton  
 145 lb/ft<sup>3</sup> density of Hot Mix Asphalt

Red text = values from DR1 EN-1.xls

Project Name	Clearing (AC)	Grading (SY)	Site Prep - Excavate/Fill (CY)	Building Construction - Total Size (sf)	Building Construction- foundation footprint (sf)	# Stories	Paving - Surface area (SF)	Paving - HMA (CF)	Gravel Work (CY)	Concrete Work - foundation (CY)	Concrete Pilings/Stone columns Required	# Pilings/ Columns	Piling/ column length (FT)	Special Elements/Notes
<b>CONSTRUCTION PROJECTS</b>														
<b>Area 200, Unloading and Office</b>														
<i>General</i>														
Clearing within 7.59-acre facility	0.96	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A			
<i>Buildings/Structures</i>														
Administrative and support buildings	N/A	1133	756	10,200	10,200	1	N/A	N/A	189	567	N/A			
Fire Pump House	N/A	83	56	750	750	1	N/A	N/A	14	42	No			
Rail offloading structure	N/A	18,704	3,039	168,350	N/A	1	48,100	24050	1,998	1,042	Yes			400 LF X 4 Ft wide walkway grating; 5 - 140 LF X 4 Ft wide grated walkways; 90 - 150 LF X 4
Control rooms/ehouses (6)	N/A	550	367	4,950	4,950	1	N/A	N/A	92	275	N/A			
Transformer / compressed air pads	N/A	94	16	N/A	845	N/A	N/A	N/A	16	21	N/A			
Rail Car Spill Tank Area	N/A	N/A	44	N/A	796	N/A	N/A	N/A	15	29	N/A			
Associated construction within Area 200 <sup>1</sup>	N/A	N/A	11,385	N/A	N/A	N/A	N/A	N/A	998	1,997	N/A			
<i>Roads/Parking</i>														
Parking	N/A	3,722	413	N/A	N/A	N/A	33,500	11,156	413	N/A	N/A			
<b>TOTALS</b>	<b>1.0</b>	<b>24,286</b>	<b>16,075</b>	<b>184,250</b>	<b>17,541</b>	<b>0</b>	<b>81,600</b>	<b>35,206</b>	<b>3,734</b>	<b>3,972</b>	<b>0</b>			

Area 300, Storage														
General														
Clearing/Grading within 20.84-acre facility	0	100,866	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A		
Buildings/Structures														
Storage Tank Foundations	N/A	N/A	88,005	N/A	N/A	N/A	N/A	N/A	87,335	670	Yes	5,510	65	5,510 columns from wet vibro for soil stabilization; assume 3 ft diameter. 900,000 sf of geomembrane liner installation.
Storage area berms	N/A	N/A	197,600	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Tank field construction	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	40715 CF of steel used to field construct 6 oil tanks; est 1,070 16ft x 18 ft panels used
Conveyance pump basin	N/A	N/A	171	N/A	N/A	N/A	N/A	N/A	57	114	N/A	N/A	N/A	
Transformer pads	N/A	N/A	16	N/A	N/A	N/A	N/A	N/A	5	10	N/A	N/A	N/A	
Fire pump house	N/A	N/A	57	750	930	1	N/A	N/A	16	41	N/A	N/A	N/A	
Storage building	N/A	N/A	211	2,520	2,520	1	N/A	N/A	47	164	N/A	N/A	N/A	
Parking - 5 spaces							15225	5,075	141					
Associated construction within Area 300	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	680' of 24" pipe inside berm for oil to/from tanks
<b>TOTALS</b>	<b>0</b>	<b>100,866</b>	<b>286,060</b>	<b>3,270</b>	<b>3,450</b>	<b>0</b>	<b>15,225</b>	<b>5,075</b>	<b>87,601</b>	<b>1,000</b>	<b>0</b>			
Area 500, Transfer Pipelines														
General														
Clearing /grading within 2.62-acre facility	0.1	12,681	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Concrete Piers for pipelines	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	123	1310	N/A	N/A	N/A	
Pipelines	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
<b>TOTALS</b>	<b>0.1</b>	<b>12,681</b>	<b>0</b>						<b>123</b>	<b>1,310</b>				
Area 600, West Boiler														
General														
Clearing /grading within 0.79-acre parcel	N/A	3,824	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Buildings/Structures														
E-house?														
West Boiler Building	N/A	N/A	222	6,000	6,000	4.5	N/A	N/A	111	111	N/A	N/A	N/A	
<b>TOTALS</b>		<b>3,824</b>	<b>222</b>	<b>6,000</b>	<b>6,000</b>	<b>5</b>	<b>0.00</b>	<b>0.00</b>	<b>111</b>	<b>111</b>	<b>0</b>			
Rail Infrastructure														
General														
Clearing/ grading within 5.45-acre footprint	N/A	26,378	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
Rail steel	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	36200 LF of rail steel to be laid and joined together.
Ballast	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	10,726	N/A	N/A	N/A	N/A	
<b>TOTALS</b>	<b>0.0</b>	<b>26,378</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>10,726</b>	<b>0</b>	<b>0</b>			
<b>GRAND TOTALS</b>	<b>1</b>	<b>168,034</b>	<b>302,357</b>	<b>193,520</b>	<b>26,991</b>	<b>96,825</b>	<b>40,281</b>	<b>102,295</b>	<b>6,392</b>	<b>0</b>				<b>Special Elements/Notes</b>

Notes:  
<sup>1</sup> Associated construction for Area 300 includes the 10 pump basins, 2 trenches for crude (1 heated, 1 unheated)

Project Name	Clearing (AC)	Grading (SY)	Site Prep - Excavate/Fill (CY)	Building Construction - Total Size (sf)	Building Construction - foundation footprint (sf)	# Stories	Paving - Surface area (SF)	Paving - HMA (CF)	Gravel Work (CY)	Concrete Work - foundation (CY)	Concrete Pilings/Stone columns Required	# Pilings/ Columns	Piling/ column length (FT)	Special Elements/Notes
<b>Area 400, Marine Terminal</b>														
<b>CONSTRUCTION PROJECTS</b>														
Soil stabilization									35000					
Parking area	N/A	333	37	N/A		N/A	3,000	1,000	37	N/A	N/A	N/A	N/A	estimated at 30' X 100' from Fig 2.2-10 of 7/14 PDEIS
Control Room/E-House	N/A	0	0	0	0	1	N/A	N/A	0	0	N/A	N/A	N/A	assumed to be same size as E-house in Area 300.
MCVU pad	NA	556	278	5000	5000	N/A	N/A	N/A	93	185				
Fire pump and foam building	N/A	83	56	750	750	1	N/A	N/A	14	42	No	N/A	N/A	assumed to be the same size as fire pump house in Area 300.
<b>TOTALS</b>	0	972	370	5,750	5,750		3,000	1,000	35,144	227				

41,280      137,438      6,619

TAB J. CONSTRUCTION ASSUMPTIONS

Red text = values from DR1 EN-1.xls

**Area 200****Area to be cleared: 0.96 acres**

<b>Fire pump basins =</b>	5 basins measuring 16' wide X 51' long X 15' deep =	2267 CY excavated material
	5 basins measuring 16' wide X 55' long X 15' deep =	2444 CY excavated material
		<b>4711 CY Total excavated material</b>
<b>Concrete for basins =</b>	10 sections 16' wide X 51' long X 0.5' thick =	151 CY concrete
	10 sections 15' wide X 51' long X 0.5' thick =	142 CY concrete
	10 sections 16' wide X 55' long X 0.5' thick =	163 CY concrete
	10 sections 15' wide X 55' long X 0.5' thick =	153 CY concrete
		<b>609 Total CY concrete</b>
<b>Gravel for basins =</b>	10 sections 16' wide X 51' long X 0.25' thick =	76 CY gravel
	10 sections 15' wide X 51' long X 0.25' thick =	71 CY gravel
	10 sections 16' wide X 55' long X 0.25' thick =	81 CY gravel
	10 sections 15' wide X 55' long X 0.25' thick =	76 CY gravel
		<b>304 Total CY gravel</b>
<b>Crude Trenches =</b>	1 trench 9' wide X 5' deep X 1834' long =	3,057 CY excavated material
	1 trench 7' wide X 5' deep X 1834' long =	2,377 CY excavated material
		<b>5,434 CY Total excavated material</b>
<b>Concrete for trenches =</b>	1 section 9' wide X 1834' long X 0.5' thick =	306 CY concrete
	2 sections 5' wide X 1834' long X 0.5' thick =	340 CY concrete
	1 section 7' wide X 1834' long X 0.5' thick =	238 CY concrete
	2 sections 7' wide X 1834' long X 0.5' thick =	475 CY concrete
		<b>1,359 Total CY concrete</b>
<b>Gravel for trenches =</b>	1 section 9' wide X 1834' long X 0.25' thick =	153 CY gravel
	2 sections 5' wide X 1834' long X 0.25' thick =	170 CY gravel
	1 section 7' wide X 1834' long X 0.25' thick =	119 CY gravel
	2 sections 7' wide X 1834' long X 0.25' thick =	238 CY gravel
		<b>679 Total CY gravel</b>
<b>piles driven to</b>	75 ft	
<b>Assume trench total length</b>	1834 ft	
<b>Assume trench total width</b>	18 ft	
<b>Assume</b>	3 pilings per width	
<b>Assume</b>	5 ft spans between pilings along length	
<b>Total piles</b>	1100	
<b>Productivity</b>	6 piles per day	
	183 days	

**Holding tanks for spill containment**

Assume 6 tanks as per DR1 EN-1

<b>Size:</b>	13 ft diameter
	10 ft tall
	133 SF per tank
<b>foundation</b>	5 CY concrete
	<b>29 Total CY concrete for 6 tanks</b>
	2 CY gravel
	<b>15 Total CY gravel for 6 tanks</b>
	<b>37 Total CY excavated soil</b>

**Railcar Unloading Facility**

Walkways along rail = 4 ft wide X 1850 ft long per DR1 EN-1  
 2 walkways total  
 14,800 Total SF  
**274 CY Concrete**  
**183 CY gravel**  
**457 Total CY excavated soil**

**Foundation for Unloading Facility**

Assume use of 7' X 7' spread foundations, spaced 20' apart  
 94 foundations supports required  
 4.5 ft foundation depth as per p 4-17 of 7/14 PDEIS  
**768 CY Concrete for all foundations**  
**171 CY gravel, assuming 1' depth**  
**746 Total CY excavated soil**

**Ballast for 2 rail lines**

1' depth X 12' wide by 1850' long X 2  
**1,644 CY ballast for both rails** (treated as gravel)

**Asphalt for rail area**

50' wide - 9' - 7' = 34 feet after removing trench widths  
 34' - 8' = 26 feet after removing (2) concrete sidewalk widths  
**24,050 CF asphalt with a 6" depth**

**Area 300**

**Ringwall foundations** = 4' wide X 1' thick X 754' circumference  
**670 Total CY concrete for all 6 ring wall constructions**  
 from DR EN-1.xls  
**335 Total CY gravel for all 6 ring wall constructions**

5,510 stone columns installed in subsurface where tanks will reside  
 from p. 4-17 July PDEIS

**87,000 CY of aggregate to create columns**  
 includes 80,000 CY for under tanks and 7,000 CY for pipeline

**Berm Construction**

**227,000 CY of soil required (from p. 4-117 of July PDEIS)**

**Field constructed metal tanks**

240 ft diameter 754 circumference of tank  
 48 ft tall  
**40,715 CF steel** 488,580 sf  
 from DR EN-1.xls

Assume the tanks are constructed from panels 18' X 16'

756 Total panels to construct sides  
 314 Panels for top and bottom  
**1,070 Total 18' X 16' steel panels**

**Tank Storage Pump Basin**

Basin = 58' X 58' X 12' = **114 CY concrete**  
**57 CY gravel**

**Transformer Pads** Assume 8" concrete thickness and 4" gravel thickness

420 SF

10 CY Concrete

5 CY gravel

**Fire Foam Skid**

180 SF

4 CY Concrete

2 CY gravel

**Fire Water Pump House** 2' footer, 1.5' slab, 0.5' gravel

750 SF

37 CY concrete

14 CY gravel

**Storage Bldg** 4' footer, 1.5' slab, 0.5' gravel

2,520 SF

164 CY concrete

47 CY gravel

**Parking** 5 spaces 15,225 SF

5075 CF asphalt

141 CY gravel

**Piping inside Berm**

680 Ft

24 In dia

Construction time frame estimate from PDEIS

208 days

Assume 50% groundwork time and 50% tank installation

100 days of crane work

Assume 50% daily use

5 hrs per day

500 hrs for tank etc installations

Geomembrane 900,000 SF

assume 43560 SF (1 acre) laid per day

21 days to complete installation

**Area 500 Transfer Pipeline** For estimation purposes, assume all pipelines above grade and use pier count for all concrete/gravel

Aboveground piping:

- 20 ft - distance between concrete support piers
- 8 ft spread foundation depth, on average
- 1 ft - assumed width of foundation above grade
- 3 ft - assumed width of foundation at depth
- 16 SF for pier side

Piping:

- 1,800 ft of 24" dia X 3 to collect at rail unloading stations
- 5,500 ft of 24" dia connecting rail unloading to Area 300 storage tanks
- 5,300 ft 36" dia to connect storage tanks to vessel loading
- 5,300 ft 9" dia to return crude from vessel loading to storage tanks
- 600 ft 18" dia to carry HC vapor to MVCU
- 6 ft wide minimum
- 2 ft wide minimum
- 4 ft wide minimum
- runs with 36" pipe above
- 2 ft wide minimum

Estimated concrete piers	concrete CY	gravel CY
90	320	30
275	326	31
265	628	59
30	36	3
	<b>1310</b>	<b>123</b>

**Area 600 West Boiler Building**

- 6000 SF 45 ft high
- from p. 2-28 of July PDEIS
- 0.5 ft concrete slab **111 CY concrete**
- 0.5 ft gravel **111 CY gravel**

E-House?

**Rail Infrastructure**

- 2 Tracks constructed 4106 & 4107 4105 4750 CY ballast
- 7,700 ft long, each
- 2 Tracks for staging
- 200 ft, length of 1st staging track
- 700 ft, length of 2nd staging track

- 6500 CY ballast 4106 & 4107
- from p. 4-117 of July PDEIS
- 4750 CY ballast 4105
- from p. 4-117 of July PDEIS

From DR1 EN-1	Length	Ballast depth (ft)	Track width (ft)	CY Ballast
Track 4106 relocation	5,200	1	16	3,081
Track 4107 relocation	5,200	1	16	3,081
Track 4105 construction	7,700	1	16	4,563
				<b>10,726</b>

## Area 400

Demo Includes the following elements

Breasting dolphin:

1 breasting dolphin removed. This involves the following components:  
 15 piles removed using vibratory extraction Assume removal rate of 5 piles per day  
 11 are 18' and 4 are 12' diameters

Assume pile length of 70 ft  
 295 lb per ft  
 155 tons of piling removed

400 SF concrete cap removed Assume 100 CY based on Figure 6 of App A of BE  
 2 tons/CY  
 25 % added weight to cover rebar  
 250 tons of reinforced concrete removed

1,370 SF grated walkway removed Assume width of 5 ft based on Figure 6 of App A of BE 274 LF  
 Assume removed in 10 ft lengths 27 lengths  
 Assume 5 lb/SF  
 3.4 tons of steel removed

Berth 13 dock: Dock width = 25'

245 ft approx length of pier

140 ft approx length of dock

385 Total length

10,825 SF concrete deck removed (pre-cast panels) from application 2/14 p. 2-111

- from Figure 5 of App A of BE

2 ft assumed thickness of deck

802 CY concrete (precast) 2 tons/CY

30 ft precast lengths 25 % added weight to cover rebar

12 ft precast widths (2 per run width) 2,005 Tons

26 precast panels

193 concrete pile caps removed

25 ft is assumed length of cap (same as dock width)

2 ft is assumed width of cap (to cover 18" dia piles)

1 ft is assumed thickness

356 CY of concrete removed

250 LF steel trusses removed

9 trusses total

250 LF grated steel walkways between Berth 13 platform and upstream/downstream breasting dolphins removed

Assume 5 ft width

1,250 SF walkway removed

3.1 tons of steel removed

Assume piles are 2' apart (coc)

4 piles across 25' width

770 14" pile installed inside of 18" piles Assume 140 ft depth from DR1 EN-1  
 estimated from Fig 4 of App A of BE

3 piles per day productivity rate

0.70 SF - Area of the annular ring to be filled with concrete

70 ft presumed length of annular ring

1.8 CY concrete for each pile

1,394 Total CY concrete for all pile annular spaces

193 Install new concrete pile caps

356 CY of concrete installed (precast)

10,825 SF new concrete deck installed

802 CY concrete poured in place





**TAB K. MOBILE SOURCE OPERATIONAL EMISSIONS**

**Table 1. Line Haul Locomotive Emissions - In Terminal**

Line Haul engines: per engine fuel consumption: 3.3 gal/hr at idle  
 47 gal/hr at Notch 3  
 Hydrocarbon (HC) emission factor: 5.1 g/gal  
 VOC conversion factor: 1.053  
 CO emission factor: 38.064 g/gal

NOx emission factor: 114 g/gal  
 SO2 emission factor: 0.09 g/gal  
 PM10 emission factor: 2.9 g/gal  
 PM2.5 emission factor: 2.81 g/gal  
 CO2 emission factor: 10,218 g/gal

diesel density: 3,218 g/gal  
 CH4 emission factor: 0.80 g/gal  
 N2O emission factor: 0.26 g/gal

Activity: 3 engines/train, 4 trains/day, 365 days per year

Rail Activity	Notch	Time (min)	Distance (ft)	Speed (mph)	Distances (mi)	Gallons diesel consumed	HC Tons/Yr	VOC Tons/Yr	CO Tons/Yr	NOx Tons/Yr	SO2 Tons/Yr	PM10 Tons/Yr	PM2.5 Tons/Yr	N2O Tons/Yr	CH4 Tons/Yr	CO2 Tons/Yr	CO2e Ton/Yr	Formaldehyde (Ton/yr)
Spur to facility	3	15	10,686	8.1	2.02	11.75	0.29	0.30	2.16	6.47	0.01	0.16	0.16	0.01	0.05	580	585	0.00
Wait for switch at facility yard	Idle	10	0	0.0	0.0	0.55	0.01	0.01	0.10	0.30	0.00	0.01	0.01	0.00	0.00	27	27	0.00
Proceed forward to personnel switch	3	10	6,585	7.5	1.25	7.83	0.19	0.20	1.44	4.31	0.00	0.11	0.11	0.01	0.03	386	390	0.00
Switch personnel, BNSF> Savage	Idle	10	0	0.0	0.0	0.55	0.01	0.01	0.10	0.30	0.00	0.01	0.01	0.00	0.00	27	27	0.00
Proceed forward to unloading	3	5	2,956	6.7	0.56	3.92	0.10	0.10	0.72	2.16	0.00	0.05	0.05	0.00	0.02	193	195	0.00
Unload	Idle	120	0	0.0	0.0	6.6	0.16	0.17	1.21	3.63	0.00	0.09	0.09	0.01	0.03	326	329	0.00
Proceed forward 1800 ft	3	3	1,800	6.8	0.34	2.35	0.06	0.06	0.43	1.29	0.00	0.03	0.03	0.00	0.01	116	117	0.00
Unload	Idle	120	0	0.0	0.0	6.6	0.16	0.17	1.21	3.63	0.00	0.09	0.09	0.01	0.03	326	329	0.00
Proceed forward 1800 ft	3	3	1,800	6.8	0.34	2.35	0.06	0.06	0.43	1.29	0.00	0.03	0.03	0.00	0.01	116	117	0.00
Unload	Idle	120	0	0.0	0.0	6.6	0.16	0.17	1.21	3.63	0.00	0.09	0.09	0.01	0.03	326	329	0.00
Proceed forward 1800 ft	3	3	1,800	6.8	0.34	2.35	0.06	0.06	0.43	1.29	0.00	0.03	0.03	0.00	0.01	116	117	0.00
Unload	Idle	120	0	0.0	0.0	6.6	0.16	0.17	1.21	3.63	0.00	0.09	0.09	0.01	0.03	326	329	0.00
Exit unloading area	3	3	1,800	6.8	0.34	2.35	0.06	0.06	0.43	1.29	0.00	0.03	0.03	0.00	0.01	116	117	0.00
Switch personnel, Savage> BNSF, Inspection	Idle	60	0	0.0	0.0	3.3	0.08	0.09	0.61	1.82	0.00	0.05	0.04	0.00	0.01	163	164	0.00
Proceed to spur	3	10	5,376	6.1	1.02	7.83	0.19	0.20	1.44	4.31	0.00	0.11	0.11	0.01	0.03	386	390	0.00
Wait for track alignment	Idle	10	0	0.0	0.0	0.55	0.01	0.01	0.10	0.30	0.00	0.01	0.01	0.00	0.00	27	27	0.00
<b>Total</b>							<b>1.8</b>	<b>1.9</b>	<b>13.2</b>	<b>39.7</b>	<b>0.0</b>	<b>1.0</b>	<b>1.0</b>	<b>0.1</b>	<b>0.3</b>	<b>3,556</b>	<b>3,590</b>	<b>0.01</b>

**Table 2. Switching Locomotive Emissions - In Terminal**

Switching engine activity: 2 cars removed/train  
 20 minutes to remove/car  
 40 minutes to remove/train  
 4 trains/day  
 160 minutes total switching/day

Hydrocarbon (HC) emission factor: 0.78 g/bhp-hr  
 VOC conversion factor: 1.053  
 CO emission factor: 1.83 g/bhp-hr  
 in-use HP: 213.45

NOx emission factor: 13.55 g/bhp-hr  
 SO2 emission factor: 0.01 g/bhp-hr  
 PM10 emission factor: 0.30 g/bhp-hr  
 PM2.5 emission factor: 0.29 g/bhp-hr  
 CO2 emission factor: 672 g/bhp-hr

CH4 emission factor: 0.05 g/bhp-hr  
 N2O emission factor: 0.02 g/bhp-hr

Rail Activity	Notch	Time (hr/yr)	HC Tons/Yr	VOC Tons/Yr	CO Tons/Yr	NOx Tons/Yr	SO2 Tons/Yr	PM10 Tons/Yr	PM2.5 Tons/Yr	N2O Tons/Yr	CH4 Tons/Yr	CO2 Tons/Yr	CO2e Ton/Yr	Formaldehyde (Ton/yr)	
Switching cars		2	973.3	0.2	0.2	0.4	3.1	0.00	0.07	0.07	0.004	0.01	154.0	155.4	0.0069

**Table 3. Total Onsite Rail Emissions**

VOCs (Ton/yr)	CO (Ton/yr)	NOx (Ton/yr)	SO2 (Ton/yr)	PM10 (Ton/yr)	PM2.5 (Ton/yr)	N2O (Ton/yr)	CH4 (Ton/yr)	CO2 (Ton/yr)	CO2e (MTon/yr)	Formaldehyde (Ton/yr)
2.06	13.67	42.78	0.03	1.08	1.04	0.09	0.29	3710.20	3745.60	0.02

Tables 4 and 5. Vessel Data

Vessel Type	Engine Type	Power (kW)
Tanker	Main	8,680
	Auxiliary	2,400
	Boiler	371
Tugs	Main	1,420
	Auxiliary	110

Vessel	Engine	Mode	Load %
Tanker	Main	Cruise Outer	83%
		Cruise Inner	36%
		Maneuver	4.6%
	Auxiliary	Cruise	24%
		Reduced Speed Zone	28%
		Maneuver	33%
		Hotelling	26%
Tug	Main	All	85%
	Auxiliary	All	56%

Table 6. Emission Factors

	Emission Factors (g/kWh)				
	Tanker - Main	Tanker - Aux	Tanker - Boiler	Tugs - Main	Tugs - Aux
HC	0.6	0.4	0.1	0.27	0.27
CO	1.4	1.1	0.2	5	5
NOx	17	13.9	2	6.8	6.8
SO2	3.62	4.24	5.67	1.3	0.16
PM10	0.45	0.49	0.58	0.3	0.3
PM2.5	0.42	0.45	0.53	0.291	0.291
N2O	0.031	0.031	0.031	0.09	0.09
CH4	0.006	0.008	0.008	0.02	0.02
CO2	589	691	691	690	690

Assume Slow Steam Diesel (SSD); Marine Diesel Oil; 1.00% Sulfur

BSFCmain = 185; BSFCaux = 217; BSFCboiler = 290

Boiler emissions (g/mode) = Boiler Energy (kW) x ST EFs (g/kWh) x time in mode (hrs)

Current Methodologies in Preparing Mobile Source Port-Related Emission Inventories - Final report April 2009

SO2 EF for tug auxiliary engine assumed to be the same as for same sized nonroad equipment.

3.206 g CO2/g MDO

Table 7. On-Site Emissions

Mode	Engine	Time in Mode (Hr)	Time per Year (Hr)	VOCs		NOx		SO2	PM10	PM2.5	N2O	CH4	CO2e	Formaldehyde
				(Ton/yr)	CO (Ton/yr)	(Ton/yr)	(Ton/yr)	(Ton/yr)	(Ton/yr)	(Tons/yr)	CO2 (Ton/yr)	(Ton/yr)	(Ton/yr)	
Transit	Main	0.2	73	0.15	0.36	4.32	0.92	0.11	0.11	0.01	0.00	0.00	150	152
	Auxiliary	0.2	73	0.02	0.06	0.75	0.23	0.03	0.02	0.00	0.00	0.00	37	38
	Boiler	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA
	Tugs - Main	0.2	73	0.03	0.49	0.66	0.13	0.03	0.03	0.01	0.00	0.00	67	70
	Tugs - Auxiliary	0.2	73	0.00	0.02	0.03	0.00	0.00	0.00	0.00	0.00	0.00	3	4
Maneuvering	Main	2	730	1.08	1.75	10.00	2.08	0.35	0.33	0.01	0.00	0.00	333	336
	Auxiliary	2	730	0.25	0.70	8.86	2.70	0.31	0.29	0.02	0.01	0.01	440	446
	Boiler	2	730	0.03	0.06	0.60	1.69	0.17	0.16	0.01	0.00	0.00	206	209
	Tugs - Main <sup>2</sup>	4	1460	0.52	9.71	13.21	2.53	0.58	0.57	0.17	0.04	0.04	1,341	1,394
	Tugs - Auxiliary <sup>2</sup>	4	1460	0.03	0.50	0.67	0.02	0.03	0.03	0.01	0.00	0.00	68	71
Hotelling	Auxiliary	17	6205	1.71	4.70	59.34	18.10	2.09	1.92	0.13	0.03	0.03	2,949	2,989
	Boiler	17	6205	0.25	0.51	5.08	14.39	1.47	1.35	0.08	0.02	0.02	1,753	1,777
<b>Totals:</b>				<b>4.08</b>	<b>18.85</b>	<b>103.52</b>	<b>42.79</b>	<b>5.19</b>	<b>4.80</b>	<b>0.45</b>	<b>0.11</b>	<b>7,348</b>	<b>7,391</b>	
													<b>CO2e in Metric Tons</b>	<b>6,791</b>

<sup>1</sup>Main engines under maneuvering EFs have load load multiplicative adjustment factors applied from Table 2-15 of Current Methodologies in Preparing Mobile Source Port-Related Emission Inventories, USEPA, April 2009.

<sup>2</sup>Hours are increased to account for two tugs per vessel

Table 8. Employee POV Commuter Emissions

Vehicles	# trips	Average trip (mi)	# days	VOC lb/mi	CO lb/mi	NOx lb/mi	SO2 lb/mi	PM10 lb/mi	PM2.5 lb/mi	N2O lb/mile	CH4 lb/mile	CO2 lb/mile
passenger vehicles	532	8	365	0.00119	0.03467	0.00486	0.00001	0.00020	0.00018	3.53E-05	3.53E-05	0.40
				VOCs lb	CO lb	NOx lb	SO2 lb	PM10 lb	PM2.5 lb	N2O lb	CH4 lb	CO2 lb
Passenger vehicles				1841	53864	7555	20	306	282	55	55	623,308
<b>Total Tons</b>				<b>0.92</b>	<b>26.93</b>	<b>3.78</b>	<b>0.01</b>	<b>0.15</b>	<b>0.14</b>	<b>0.03</b>	<b>0.03</b>	<b>312</b>
<b>CO2e in Metric Tons</b>												<b>291</b>

Table 9. Total Emissions from Operational Mobile Sources

VOCs (Ton/yr)	CO (Ton/yr)	NOx (Ton/yr)	SO2 (Ton/yr)	PM10 (Ton/yr)	PM2.5 (Ton/yr)	N2O (Ton/yr)	CH4 (Tons/yr)	CO2 (Ton/yr)	CO2e (Mton/yr)	Formaldehyde (Ton/yr)
7.06	59.45	150.08	42.83	6.42	5.98	0.57	0.43	11,370	10,827	0.63

Table 10. In Transit Vessel Emissions

Vessel	Engine	Mode	Load %	Distance (mi)	Speed (mph)	Time (hrs)	Trips/year	VOCs (Ton/yr)	CO (Ton/yr)	NOx (Ton/yr)	SO2 (Ton/yr)	PM10 (Ton/yr)	PM2.5 (Ton/yr)	N2O (Ton/yr)	CH4 (Tons/yr)	CO2 (Ton/yr)	CO2e (Ton/yr)	Formaldehyde (Ton/yr)
Tanker	Main	Cruise Outer	83%	3,453	11.5	0.3	730	1.04	2.44	29.57	6.30	0.78	0.73	0.05	0.01	1,024	1,041	0.16
	Main	Cruise Inner	36%	115	11.5	9.989		15.24	35.56	431.82	91.95	11.43	10.67	0.79	0.15	14,956	15,195	2.28
	Auxiliary	Cruise Outer	24%	3,453	11.5	0.3	730	0.06	0.15	1.93	0.59	0.07	0.06	0.00	0.00	96	97	0.01
	Auxiliary	Cruise Inner	28%	115	11.5	9.989		2.16	5.94	75.10	22.91	2.65	2.43	0.17	0.04	3,732	3,783	0.32
<b>Totals</b>								<b>18.50</b>	<b>44.09</b>	<b>538.43</b>	<b>121.75</b>	<b>14.93</b>	<b>13.89</b>	<b>1.01</b>	<b>0.21</b>	<b>19,808</b>	<b>20,229</b>	<b>2.77</b>
<b>CO2e in Metric Tons</b>																	<b>18,248</b>	

In transit emissions include travel from near the oil terminal to the 3 mile nautical boundary that lies off the coast of Washington/Oregon. Most of the distance (~115 miles) is traversing the Columbia River.

Table 11. In Transit Train Emissions

Rail Alignment	Distances (mi)	Max Crude Volume Transported/day/train (bbbl)	Crude Mass Transported/day/train (tons)	Fuel consumption rate (gal/GTM)	Daily fuel use (gal)	Annual Fuel use (gal)	# Trips/day	HC Tons/yr	VOC Tons/yr	CO Tons/yr	NOx Tons/yr	SO2 Tons/yr	PM10 Tons/yr	PM2.5 Tons/yr	N2O Tons/yr	CH4 Tons/yr	CO2 Tons/yr	CO2e Ton/yr	Formaldehyde (Ton/yr)
Columbia River	433	90,000	17,324	0.0010	7,866	2,871,152	4	67.23	70.80	501.79	1,502.84	1.25	38.23	37.08	3.43	10.55	134,705	135,990	0.12
Central WA (via Stampede Pass)	648	0	4,491	0.0010	3,052	1,113,873	4	26.08	27.47	194.67	583.03	0.48	14.83	14.39	1.33	4.09	52,259	52,758	0.05
<b>Totals</b>								<b>98.26</b>	<b>696.46</b>	<b>2,085.87</b>	<b>1.73</b>	<b>53.06</b>	<b>51.47</b>	<b>4.76</b>	<b>14.64</b>	<b>186,964</b>	<b>188,748</b>	<b>0.17</b>	
<b>CO2e in Metric Tons</b>																			<b>171,229</b>

BNSF total diesel consumption 1,390,594,369 gallons for freight in 2014  
 Gross ton-miles 1,326,098,381,000  
 BNSF data from 2014 R-1 Annual Report

tank car empty weight 65,000 pounds 32.5 tons 3,900 tonnage of 118 tanker cars and 2 buffer cars  
 locomotive weight 394,000 pounds 197 tons 591 tonnage of 3 locomotives  
 4,491 total tonnage of rail equipment

Table 12. Comparison of Estimated Maximum Vessel Emissions to the 2011 Washington State Emission Inventory for Commercial Vessels and the 2009-2010 Washington State Greenhouse Gas Emission Inventory for Marine Vessels

	Tons per Year							
	VOC	CO	NOx	SO2	PM10	PM2.5	CO2e	
2011 WA EI Marine	782	2,521	20,486	11,529	1,213	1,021	3,000,000	
% of EI that project emissions represent	2%	2%	3%	1%	1%	1%	1%	

Table 13. Comparison of Estimated Maximum Rail Emissions to the 2011 Washington State Emission Inventory for Rail and the 2009-2010 Washington State Greenhouse Gas Emission Inventory for Rail

	Tons per Year							
	VOC	CO	NOx	SO2	PM10	PM2.5	CO2e	
2011 WA EI RR	810	2,536	15,026	95	430	428	500,000	
% of EI that project emissions represent	12%	27%	14%	2%	12%	12%	34%	

**TAB L. OPERATIONAL GHG EMISSIONS**

Conversions:		MT = Metric Tons
1 lb =	0.4536 kg	
1 metric ton =	1,000 kg	
1 kW-hr =	3,412 Btu	
1 MW =	1,000 kW	
year =	365 days	
MMBtu =	1,000,000 Btu	

**Table 1. GHG Emissions from Electricity Consumption By Terminal Operations (Scope 2)**

Electricity grid for the region is provided by the Western Interconnection, which is supported by the Western Electricity Coordinating Council (WECC). Washington State falls into the subregion WECC Northwest (NWPP).

GHG Emission Factors for NWPP (from EPA's e-Grid):

CO2 =	842.58 lb/Mwh
CH4 =	16.05 lb/Mwh
N2O =	13.07 lb/Mwh
CO2e =	5,138.69 lb/Mwh

Operational consumption estimate:	
231,100	kW-hr per day
365	day/yr
84,352	MW-hr/yr
<b>196,616</b>	<b>Metric Tons CO2e/year</b>

**Table 2. GHG Emissions from Natural Gas Consumption By Terminal Operations (Scope 1)**

GHG Emission Factors for Natural Gas:

CO2 =	53.06 Kg/MMBtu
CH4 =	0.001 Kg/MMBtu
N2O =	0.0001 Kg/MMBtu
CO2e =	53.1148 Kg/MMBtu

<b>Operational consumption estimate:</b>	
1,188,576	MMBTU/year
63,131	Metric Tons CO2e/year

This estimate was provided by applicant

**Table 3. GHG Emissions from Onsite Stationary Sources Not Using Natural Gas (Scope 1)**

(from Air Permit Application Revisions Docket No. EF 131590, Vancouver Energy 2014)

Stationary Source	CO2e (MT/yr)
Vapor Combustion Units	51,913
Emergency Fire Pumps	12
Tank Emissions	236
Equipment Leaks (Fugitive)	138
<b>Total</b>	<b>52,299</b>

**Table 4. Twenty Year Lifecycle GHG Emissions for Terminal Operations in Metric Tons (All GHG Emissions)**

Operational Activity	CO <sub>2</sub> e
<b>Scope 1 Emissions:</b>	
Stationary Source Operations Consuming Natural Gas	1,262,620
Stationary Source Operations Not Consuming Natural Gas	1,045,980
<b>Total Scope 1 Emissions</b>	<b>2,308,600</b>
<b>Scope 2 Emissions:</b>	
Estimated Electricity Purchase/Consumption	3,932,315
<b>Scope 3 Emissions (see Tab K):</b>	
Rail Crude Delivery (transiting within Washington)	3,424,583
Vessel Transport (transiting from Terminal to Washington 3-mile Nautical Boundary)	364,964
Onsite Mobile Source Operation (rail, vessel, commuting staff)	216,539
<b>Total Scope 3 Emissions</b>	<b>4,006,086</b>
<b>Total Lifecycle CO2e Emissions in Metric Tons</b>	<b>10,247,000</b>

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