

**EXH. RJR-20C  
DOCKET UE-22 \_\_\_/UG-22 \_\_\_  
2022 PSE GENERAL RATE CASE  
WITNESS: RONALD J. ROBERTS**

**BEFORE THE  
WASHINGTON UTILITIES AND TRANSPORTATION COMMISSION**

**WASHINGTON UTILITIES AND  
TRANSPORTATION COMMISSION,**

**Complainant,**

**v.**

**PUGET SOUND ENERGY,**

**Respondent.**

**Docket UE-22 \_\_\_  
Docket UG-22 \_\_\_**

**NINETEENTH EXHIBIT (CONFIDENTIAL) TO THE  
PREFILED DIRECT TESTIMONY OF**

**RONALD J. ROBERTS**

**ON BEHALF OF PUGET SOUND ENERGY**

**REDACTED VERSION**

**JANUARY 31, 2022**

# 2021 CAPITAL JUSTIFICATION SUMMARY

**PROJECT TITLE:** *U3 Burner Bucket and Aux Air Replacement*  
**DATE:** *5/14/2020*  
**Completed by:** *Ryan McKinney*

**\*\*Project Previously Approved\*\***

**Description of Project:**

This is a 2 year project. A critical component of the SmartBurn NOx control system, the Burner buckets and Aux Air Tips, are essential to meeting environmental compliance. To maintain equipment function and help provide for NOx emission and opacity control, buckets (SOFA, TOFA, Burner) need to be replaced every 4 years during the overhaul. Buckets warp with heat exposure over an extended time, which causes buckets to bind up in the boiler and restrict movement during unit operation. Through inspection during overhaul the buckets are found to be at the end of life in 3-4 years. Burner buckets/Aux Air Tips are scheduled to be replaced on a 4 year plan during an overhaul, this allows physical access to all buckets (SOFA, TOFA, Burner) while scaffold is in the boiler. The preventative maintenance process of replacing buckets is most economical with scaffold as this allows for an effective and cohesive removal of buckets, repairs to support material, testing of movement, and alignment of all emission components associated with the boiler corners at the same time. Burner buckets/Aux Air Tips are a portion of the SmartBurn NOX control system and need to be in good repair for combustion optimization, and PM & NOX control .

**Alternative 1:**

Budgetary Price for Replacement of the Burner buckets and Aux Air: Capital project total: [REDACTED] with [REDACTED] in 2020 for preorder of material, [REDACTED] for purchase of material in 2021, with the rest for Replacing the Buckets or Tips. Replacement of the tips provides the benefit of ensuring the system is the best working order to assist in meeting emission & combustion requirements. Past inspections indicate that buckets are at the end of life after 3-4 year run time. Given the need for proper combustion & the need to comply with NOX, PM, & Opacity it is recommended that this preventative maintenance project for Burner buckets & Aux air tips be conducted during the Unit 3 2021 outage.

**Alternative 2:**

**Alternative 3: Do Nothing**

The final option is to Do Nothing and replace Burner and Aux Air Tips during the Unit 3 2025 Outage. It is highly unlikely that environmental compliance (NOX, PM, Opacity) would be met if no action were taken to replace Burner & Aux Air Tips. The burner corners would bind up or be locked in place due to lack of control due to bucket warpage, linkage and pivot pin failures as well as damage to the beck drives. Combustion would suffer as a well. The Unit could be required to come offline or operate at reduced load until the burner system was repaired or replaced. Inspection of buckets indicates that the buckets are in need of repair after a 3-4 year run time, complete failure of the burner bucket and components is considered a high risk if not replace during the U3 2021 outage.

**Comparison Table**

	Alternative 1:	Alternative 2:	Alternative 3: Do Nothing
<i>Recommended Alternative</i>	X		
<i>Risk</i>	Low		High

Low/Medium/High

<i>Capital Costs</i>			
<b>Incremental Annual Impacts</b>			
<i>Generation w/o impact to O&amp;M - MWh</i>			
<i>\$ impact</i>			
<i>Generation w/impact to O&amp;M - MWh</i>			
<i>\$-impact</i>			
<i>Heat Rate - btu/kwh</i>			
<i>\$-impact</i>			
<i>O&amp;M savings/(costs)</i>			
<b>Economic Metrics</b>			
<i>Internal Rate of Return (%)</i>	Previously		
<i>Net Present Value (\$)</i>	Approved		
<i>Estimated Payback Period (Yrs)</i>			
<i>Profitability Index</i>	Project		
<b>Other Considerations</b>			
<i>Leadtime (months)</i>	4		
<i>Safety</i>			
<i>Environmental</i>	Mitigates Risk		non-compliance

**2021 HURDLE RATE WORKSHEET**

<b>PROJECT TITLE:</b>	3 Burner Bucket and Aux Air Replacement	<b>W.O. #:</b>		<b>Project Closed</b>	N	Y/N
<b>DATE:</b>	5/14/2020	<b>PROJECT #:</b>	10026967	<b>Project Closed As date</b>	-	(DDMMYYYY)
<b>Manager:</b>	E. Petritz	<b>SUB PROJECT #:</b>	900	<b>Engineer Signoff</b>		Full Name
<b>Completed by:</b>	Ryan McKinney	<b>Last Known Replacement Date</b>	7/1/2017			
<b>Revision</b>	0	<b>Plant Acct</b>		Filled out by Finance team		
<b>Date of Revision</b>		<b>Bechtel System</b>	38A	Steam Generator (Fire Side)		
<b>Environmental (Check WBLX)</b>		<b>Activity Code</b>	0000usb100	Boiler		
<b>Air:</b>	X	<b>CRC #</b>	4574			
<b>Noise:</b>		<b>Budget Category</b>	sus			
<b>Solids:</b>		<b>Current Budget Year</b>	2021	(YYYY)		
<b>Water:</b>		<b>Super Project #</b>				
<b>Estimated Useful Life</b>	4 (In Years)	<b>Location</b>	Unit 3			
<b>Estimated In-Service</b>	7/1/2021 (MM/YYYY)	<b>Facility Code</b>	A003 Unit 3			
<b>Estimated Final Payment Date</b>	9/1/2021 (MM/YYYY)					

**\*\* Project Previously Approved\*\***

**Description of Project**

This is a 2 year project. A critical component of the SmartBurn NOx control system the Burner buckets and Aux Air Tips are essential to meeting environmental compliance. To maintain equipment function and help provide for NOx emission and opacity control buckets (SOFA TOFA Burner) need to be replaced every 4 years during the overhaul. Buckets warp with heat exposure over an extended time which causes buckets to bind up in the boiler and restrict movement during unit operation. Through inspection during overhaul the buckets are found to be at the end of life in 3-4 years. Burner buckets/Aux Air Tips are scheduled to be replaced on a 4 year plan during an overhaul this allows physical access to all buckets (SOFA TOFA Burner) while scaffold is in the boiler. The preventative maintenance process of replacing buckets is most economical with scaffold as this allows for an effective and cohesive removal of buckets repairs to support material testing of movement and alignment of all emission components associated with the boiler corners at the same time. Burner buckets/Aux Air Tips are a portion of the SmartBurn NOx control system and need to be in good repair for combustion optimization and PM & NOx control.

**Process**

The process is to identify the issue and develop solutions to the known issue: Burner buckets warp with heat exposure during unit operation and are at the end of life in 3-4 years. Warped buckets bind up in the boiler which limits operation control this causes issues with air flow which can impact environmental emissions compliance. During the outage all Burner buckets/Air Tips are inspected to determine if replacement or repair is needed. Past inspection of Burner buckets/Aux Air tips indicates end of life due to the significant damage caused by heat exposure. These components are generally beyond repair after 3 years run time as the overhauls are extended to 4 year run time buckets are not expected to be repairable. Pictures of the Unit 3 burner corners taken during 2018 and at the beginning of March 2020 are attached in the supporting documents folder. Greater degrees of warping and degradation can be seen in the pictures from March

<b>ATTRIBUTES</b>	<b>SAVINGS \$/YR</b>
Safety	0
Environmental	0
Plant Capacity	0
Heat Rate	0
O & M	0
Facility/Equipment Reliability	0
<b>TOTAL SAVINGS \$/YR</b>	
<b>PROFITABILITY INDEX</b>	Project
<b>INTERNAL RATE OF RETURN (%)</b>	Previously
<b>NET PRESENT VALUE (\$)</b>	Approved
<b>ESTIMATED PAYBACK (yrs)</b>	

<b>SMD</b>	<b>EMD</b>	<b>RMD</b>
Safety	Environmental	Reliability
Must	Must	Must
Do	Do	Do

**PROJECT COST**

<b>Capital Cost (\$)</b>	<b>\$2,400,000</b>					
	2020		2021		2022	
	Material	Contract	Material	Contract	Material	Contract
Jan						
Feb						
Mar						
Apr						
May						
Jun						
Jul						
Aug						
Sep						
Oct						
Nov						
Dec						
<b>Total Annual Capital Spent</b>		\$0			\$0	\$0
<b>Annual O&amp;M Cost</b>	0					

**INCREMENTAL SAVINGS - RECOMMENDATION vs. CURRENT STATE**

NOTE: 2.0 points (MUST DO) in the Safety, Environmental or Facility/Equipment Reliability attribute passes the hurdle rate regardless of Internal Rate of Return. Safety, Environmental & Facility/Equipment Reliability points can be assigned in tenths. The 0.0, 0.5, 1.0 and 2.0 are general guide lines to follow. One (1) point is equivalent to \$50,000/yr.

<b>SAFETY</b>	<b>\$/YR</b>	<b>COMMENTS</b>
0	0	
Improvements to alleviate a condition which adversely affects health, safety or security. Improvements to correct a major threat to health safety, security or to meet a firm contractual agreement. Requirements mandated by law, regulation or binding agreement. No Impact 0.0 points Minor Impact 0.5 points Major Impact 1.0 points Regulatory Requirement 2.0 points (MUST DO) NOTE: Safety savings cannot exceed 1/2 the Capital Cost.		

**ENVIRONMENTAL**

2		Burner need to be replaced every overhaul to maintain proper combustion, help control emissions and allow the unit to operate
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REDACTED VERSION

Improvements to a leviate a condition which adversely affects the environment. Improvements to correct a major threat to the environment. Requirements mandated by law, regulation or binding agreement.  
 No Impact 0.0 points  
 Minor Impact 0.5 points  
 Major Impact 1.0 points  
 Regulatory Requirement 2.0 points (MUST DO)  
 NOTE: Environmental savings cannot exceed 1/2 the Capital Cost.

within environmental regulations

	<b>PLANT CAPACITY</b>		0
	mwhr/yr improvement		
Increased generation w/o increased O&M costs		0	0
	mwhr/yr improvement		
Other increased generation (reduced outage time).			0

	<b>HEAT RATE</b>		0
	Units 3-4 Btu/kwhr/yr		
Increased efficiency Units 3 & 4 Based on \$9,615/btu/kwhr/yr NPHR			0

	<b>O &amp; M</b>		0
<b>MATERIAL &amp; CONTRACTS</b>	Est. material & contract \$/yr savings	0	0
	Est. labor man-hours/yr reduced	0	0

	<b>FACILITY/EQUIPMENT RELIABILITY</b>	2	
No Impact 0.0 points Employee Productivity Improvement 0.5 points Functional, but obsolete (cannot maintain in future) 1.0 points Beyond Repair, failure imminent (MUST DO) 2.0 points NOTE: Reliability savings cannot exceed 1/2 the Capital Cost.			

In order to maintain the function of the burners, burner and aux air tip need to be replaced on a 4 year cycle. The equipment is non repairable

## 2021 CAPITAL JUSTIFICATION SUMMARY

<b>PROJECT TITLE:</b>	<i>Cooling Tower Fill</i>
<b>DATE:</b>	<i>5/15/2020</i>
<b>Completed by:</b>	<i>Robert Olsen</i>

**Description of Project:**

The Unit 3 Cooling Tower Fill will be over 14 years old in 2021 (it was last replaced in 2007) . Cooling Tower fill is typically replaced every 10 years, per the manufacturer's recommendations. The fill is becoming brittle, as expected with age, and has been subjected to additional breakage due to structural failures in the tower. When the fill breaks the cooling tower efficiency is reduced and the pieces of broken fill migrate to the screens which can cause an increase in condenser backpressure. Additionally the fill has experienced significant fouling, increasing the weight of the fill and decreasing the efficiency. The project will replace 50% of the fill and 10% of the piping and nozzles, in conjunction with the structural maintenance during the 2021 overhaul. There is also significant damage to the cooling tower structural members and beams that will be addressed by this project. Additional information regarding the condition of the fill and the structural condition and risk is contained in the attachments. There is also special maintenance structural work planned on the Cooling Tower that will be reduced if this project is approved.

**Alternative 1:**

Split the project over two outages: We can split the fill replacement project over two outages and only replace fill directly over the new beams. The beams were inspected during the 2017 outage and many of the remaining beams have structural damage. The beams will be inspected again during the 2021 outage and prioritized. This alternative would replace the high priority beams and the fill over the top of them in 2021 (approximately 50% of the beams/fill). The remaining beams and fill will then be replaced in 2025. This option reduces the budget in 2021 from [REDACTED] to \$3.5M but it adds an additional [REDACTED] project in 2025 for a total project cost of [REDACTED] (\$ [REDACTED] more expensive overall). The extra cost is primarily due to mobilizing contractors and equipment for two outages instead of one outage as proposed in Alternative 2. In addition to being more expensive overall, there is additional risk associated with this alternative. The cooling tower has been in-service for an additional four years since the last inspection and we expect more structural damage to the beams has occurred. Beams and structural corbels with structural defects will be left in service with this alternative and will not be repaired until 2025 Also, approximately 50% of the old fill will remain in-service for another four years degrading even more.

**Alternative 2:**

The Unit 3 Cooling Tower Fill will be over 14 years old in 2021. Cooling Tower fill is typically replaced every 10 years, per the manufacturer's recommendations. The fill is becoming brittle, as expected with age, and has been subjected to additional breakage due to structural failures in the tower. Additionally the fill has experienced significant fouling, increasing the weight of the fill and decreasing the efficiency The project will replace 100% of the fill and 50% of the piping and nozzles, in conjunction with the structural maintenance during the 2021 overhaul. It will also replace all the structural fill beams that are degrading. In addition, repairs will be made to all degrading structure corbels. There is a high risk of breaking the existing fill while doing the beam replacement due to age. The budget to perform this option is [REDACTED] in 2021.

**Alternative 3: Do Nothing**

If we do not replace the fill, we will likely have failures in the cooling tower, resulting in unplanned outages. As the brittle cooling tower breaks away, it collects in the circulating water channels, ultimately ending up against the screens. This pluggage and throughout the system. This results in very high condenser back pressure, and can lead to unit outages. Additionally, this option creates a safety hazard for plant personnel performing standard operations and maintenance tasks on and around the tower.

**Comparison Table**

	Alternative 1:	Alternative 2:	Alternative 3: Do Nothing

REDACTED VERSION

<i>Recommended Alternative</i>	X			
<i>Risk</i>	Low		Medium	Low/Medium/High
<i>Capital Costs</i>				
<b>Incremental Annual Impacts</b>				
<i>Generation w/o impact to O&amp;M - MWh</i>				
<i>\$ impact</i>				
<i>Generation w/impact to O&amp;M - MWh</i>	Mitigates Risk			
<i>\$-impact</i>				
<i>Heat Rate - btu/kwh</i>				
<i>\$-impact</i>				
<i>O&amp;M savings/(costs)</i>				
<b>Economic Metrics</b>				
<i>Internal Rate of Return (%)</i>	Reliability			
<i>Net Present Value (\$)</i>	Must			
<i>Estimated Payback Period (Yrs)</i>	Do			
<i>Profitability Index</i>	RMD			
<b>Other Considerations</b>				
<i>Leadtime (months)</i>				
<i>Safety</i>				
<i>Environmental</i>				

**2021 HURDLE RATE WORKSHEET**

<b>PROJECT TITLE:</b>	Cooling Tower Fill	<b>W.O. #:</b>		<b>Project Closed</b>	N	Y/N
<b>DATE:</b>	5/15/2020	<b>PROJECT #:</b>		<b>Project Closed As date</b>	-	(DDMMYYYY)
<b>Manager:</b>	E. Petritz	<b>SUB PROJECT #:</b>		<b>Engineer Signoff</b>		Full Name
<b>Completed by:</b>	Robert Olsen	<b>Last Known Replacement Date</b>				
<b>Revision</b>	1	<b>Plant Acct</b>		Filled out by Finance team		
<b>Date of Revision</b>	5/14/2020 (DDMMYYYY)	<b>Bechtel System</b>	3DA	Circulating Water System		
<b>Environmental (Check With X)</b>	<b>Air:</b>	<b>Activity Code</b>	0000AWCT00	Cooling Tower		
	<b>Noise:</b>	<b>CRC #</b>	4572			
	<b>Solids:</b>	<b>Budget Category</b>	SUS			
	<b>Water:</b>	<b>Current Budget Year</b>	2021	(YYYY)		
<b>Estimated Useful Life</b>	10 (In Years)	<b>Super Project #</b>	Talen Montana LLC			
<b>Estimated In-Service</b>	7/1/2020 (MMYYYY)	<b>Location</b>	Unit 3			
<b>Estimated Final Payment Date</b>	7/1/2020 (MMYYYY)	<b>Facility Code</b>	A003 Unit 3			

**Description of Project**  
The Unit 3 Cooling Tower Fill will be over 14 years old in 2021 (it was last replaced in 2007). Cooling Tower Fill is typically replaced every 10 years per the manufacturer's recommendations. The fill is becoming brittle as expected with age and has been subjected to additional breakage due to structural failures in the tower. When the fill breaks the cooling tower efficiency is reduced and the pieces of broken fill migrate to the screens which can cause an increase in condenser backpressure. Additionally the fill has experienced significant fouling increasing the weight of the fill and decreasing the efficiency. The project will replace 50% of the fill and 10% of the piping and nozzles. In conjunction with the structural maintenance during the 2021 overhaul. There is also significant damage to the cooling tower structural members and beams that will be addressed by this project. Additional information regarding the condition of the fill and the structural condition and risk is contained in the attachments. There is also special maintenance structural work planned on the Cooling Tower that will be reduced if this project is approved.

**Process**

<b>ATTRIBUTES</b>	<b>SAVINGS \$/YR</b>			
Safety	0			
Environmental	0			
Plant Capacity	0			
Heat Rate	0			
O & M	0			
Facility/Equipment Reliability				
<b>TOTAL SAVINGS \$/YR</b>				
<b>PROFITABILITY INDEX</b>	RMD	SMD	EMD	RMD
<b>INTERNAL RATE OF RETURN (%)</b>	Reliability	Safety	Environmental	Reliability
<b>NET PRESENT VALUE (\$)</b>	Must	Must	Must	Must
<b>ESTIMATED PAYBACK (yrs)</b>	Do	Do	Do	Do

Capital Cost (\$)	PROJECT COST					
	2021	2021		2022		2023
	Material	Contract	Material	Contract	Material	Contract
Jan						
Feb						
Mar						
Apr						
May						
Jun						
Jul						
Aug						
Sep						
Oct						
Nov						
Dec						
<b>Total Annual Capital Spent</b>		\$0	\$0	\$0	\$0	\$0
<b>Annual O&amp;M Cost</b>	0					

**INCREMENTAL SAVINGS - RECOMMENDATION vs. CURRENT STATE.**

NOTE: 2.0 points (MUST DO) in the Safety, Environmental or Facility/Equipment Reliability attributes passes the hurdle rate regardless of Internal Rate of Return. Safety, Environmental & Facility/Equipment Reliability points can be assigned in tenths. The 0.0, 0.5, 1.0 and 2.0 are general guidelines to follow. One (1) point is equivalent to \$1,000,000.

SAFETY	\$/YR	COMMENTS
0	0	

Improvements to alleviate a condition which adversely affects health, safety or security. Improvements to correct a major threat to health safety, security or to meet a firm contractual agreement. Requirements mandated by law, regulation or binding agreement.

- No Impact 0.0 points
- Minor Impact 0.5 points
- Major Impact 1.0 points
- Regulatory Requirement 2.0 points (MUST DO)

NOTE: Safety savings cannot exceed 1/2 the Capital Cost.

ENVIRONMENTAL	\$/YR	COMMENTS
0	0	

REDACTED VERSION

Improvements to alleviate a condition which adversely affects the environment. Improvements to correct a major threat to the environment. Requirements mandated by law, regulation or binding agreement.  
No Impact 0.0 points  
Minor Impact 0.5 points  
Major Impact 1.0 points  
Regulatory Requirement 2.0 points (MUST DO)  
NOTE: Environmental savings cannot exceed 1/2 the Capital Cost.

**PLANT CAPACITY**

Increased generation w/o increased O&M costs **mw/yr improvement**

Other increased generation (reduced outage time). **mw/yr improvement**

**HEAT RATE**

Increased efficiency **Units 3-4 Btu/kwh/yr**   
Units 3 & 4 Based on \$9,815/btu/kwh/yr NPHR

**O & M**

**MATERIAL & CONTRACTS**  
Est. material & contract \$/yr savings   
Est. labor man-hours/yr reduced

**FACILITY/EQUIPMENT RELIABILITY**

No Impact 0.0 points  
Employee Productivity Improvement 0.5 points  
Functional, but obsolete (cannot maintain in future) 1.0 points  
Beyond Repair, failure imminent (MUST DO) 2.0 points  
NOTE: Reliability savings cannot exceed 1/2 the Capital Cost.

The fill will be over its recommended life span in 2021. Additionally, we will need to remove the fill to replace the structural beams. This will cause further degradation and breakage, resulting in reliability issues.

# 2021 CAPITAL JUSTIFICATION SUMMARY

**PROJECT TITLE:** *Turbine/Generator Base Overhaul*

**DATE:** *5/5/2020*

**Completed by:** *Andrea Garvin*

**\*\*\*\* PROJECT APPROVED IN PRIOR YEAR \*\*\*\***

**Description of Project:**

PROJECT APPROVED IN PRIOR YEAR. This is a 2 year project. The first year provides funding to begin the turbine valve rebuild following the Unit 4 overhaul. The second year provides the remainder of funding to perform base maintenance on the turbine/generator associated with the overhaul on Unit 3. The work to be performed is consistent with OEM recommendations and includes the mobilization of labor, the high velocity oil flush, bearing work as required, general open and close on the generator, GV, TV, IV and RHS valve routine rebuilds, contractor overhead (site support staff, project management, contract engineering support, office/clerical help, etc.), scaffolding, insulation, tool use, general steam chest maintenance, NDE testing and maintenance of the bolts and studs on the valves and steam chest and other assigned duties. This base maintenance is performed every overhaul as preventative maintenance to ensure proper operation and reliability of the turbine/generator.

**Alternative 1: Inspect/Repair**

The first year includes [REDACTED] to begin rebuilding turbine valves following the U4 overhaul in 2020. This project includes labor for mobilization, valve inspection, valve repair/replacement, throttle valve pinned seat installation, high velocity oil flush, bearing work as required, open/close generator, contractor overhead, lifetime assessment, NDE, and general repair. Given the consequences of an overspeed event, we recommend performing the turbine/generator base in 2021.

**Alternative 2:**

**Alternative 3: Do Nothing**

The second option is to do nothing to the main turbine/generator train or associated valves and defer the work until the 2025 overhaul. The risks run by doing nothing is that main turbine valves will experience leaks to the point of either overspeeding the turbine or leading to not being able to stop the turbine when the unit trips. If an overspeed event occurred, it could lead to large amounts of damage in the main turbine train, leading to an extended outage of 1 year or more as repairs are made on an unscheduled outage. A failure such as this could cause a loss of [REDACTED] incremental value) as well as potential collateral damage to other steam turbine generator component. Due to the level of risk and severe consequences of failure, we recommend performing the turbine/generator base maintenance in 2021.

**Comparison Table**

	<b>Alternative 1: Inspect/Repair</b>	<b>Alternative 2:</b>	<b>Alternative 3: Do Nothing</b>
<i>Recommended Alternative</i>	X		
<i>Risk</i>	low		Medium
<i>Capital Costs</i>	[REDACTED]		
<b>Incremental Annual Impacts</b>			

Low/Medium/High

<i>Generation w/o impact to O&amp;M - MWh</i>			
<i>\$ impact</i>			
<i>Generation w/impact to O&amp;M - MWh</i>	Mitigates Risk		
<i>\$-impact</i>	Mitigates Risk		
<i>Heat Rate - btu/kwh</i>			
<i>\$-impact</i>			
<i>O&amp;M savings/(costs)</i>			
<b>Economic Metrics</b>			
<i>Internal Rate of Return (%)</i>	Reliability		
<i>Net Present Value (\$)</i>	Must		
<i>Estimated Payback Period (Yrs)</i>	Do		
<i>Profitability Index</i>	RMD		
<b>Other Considerations</b>			
<i>Leadtime (months)</i>			
<i>Safety</i>			
<i>Environmental</i>			

**2021 HURDLE RATE WORKSHEET \*\*PROJECT APPROVED IN PRIOR YEAR\*\***

<b>PROJECT TITLE:</b>	Turbine/Generator Base Overhaul	<b>W.O. #:</b>		<b>Project Closed</b>	N	Y/N
<b>DATE:</b>	5/5/2020	<b>PROJECT #:</b>	10026949	<b>Project Closed As date</b>	-	(DD/MM/YYYY)
<b>Manager:</b>	E. Petritz	<b>SUB PROJECT #:</b>	900	<b>Engineer Signoff</b>		Full Name
<b>Completed by:</b>	Andrea Garvin	<b>Last Known Replacement Date</b>	6/1/2017			
<b>Revision</b>	0	<b>Plant Acct</b>		Filled out by Finance team		
<b>Date of Revision</b>		<b>Bechtel System</b>	3AC	Main Turbine		
<b>Environmental</b> (Check With X)	<b>Air:</b>	<b>Activity Code</b>	0000ASTG00	Turbine Generator		
	<b>Noise:</b>	<b>CRC #</b>	4571			
	<b>Solids:</b>	<b>Budget Category</b>	SUS			
	<b>Water:</b>	<b>Current Budget Year</b>	2021	(YYYY)		
<b>Estimated Useful Life</b>	4	<b>Super Project #</b>	Talen Montana LLC			
<b>Estimated In-Service</b>	Jul-21	<b>Location</b>	Unit 3			
<b>Estimated Final Payment Date</b>	Aug-21	<b>Facility Code</b>	A003 Unit 3			

**Description of Project**  
**PROJECT APPROVED IN PRIOR YEAR.** This is a 2 year project. The first year provides funding to begin the turbine valve rebuild following the Unit 4 overhaul. The second year provides the remainder of funding to perform base maintenance on the turbine/generator associated with the overhaul on Unit 3. The work to be performed is consistent with OEM recommendations and includes the mobilization of labor the high velocity oil flush bearing work as required general open and close on the generator GV IV and RHS valve routine rebuilds contractor overhead (site support staff project management contract engineering support office/clerical help etc.) scaffolding insulation tool use general steam chest maintenance NDE testing and maintenance of the bolts and studs on the valves and steam chest and other assigned duties. This base maintenance is performed every overhaul as preventative maintenance to ensure proper operation and reliability of the turbine/generator.

**Process**  
 The process is to identify any known issues and develop solutions to those issues. We evaluated two options 1) Inspect/Repair the turbine/generator component and 2) Do Nothing. This worksheet shows the incremental impact of inspection and repair as found issues compared to doing nothing.

<b>ATTRIBUTES</b>	<b>SAVINGS \$/YR</b>			
Safety	0			
Environmental	0			
Plant Capacity	0			
Heat Rate	0			
O & M	0			
Facility/Equipment Reliability				
<b>TOTAL SAVINGS \$/YR</b>				
<b>PROFITABILITY INDEX</b>	<b>RMD</b>	<b>SMD</b>	<b>EMD</b>	<b>RMD</b>
<b>INTERNAL RATE OF RETURN (%)</b>	Reliability	Safety	Environmental	Reliability
<b>NET PRESENT VALUE (\$)</b>	Must	Must	Must	Must
<b>ESTIMATED PAYBACK (yrs)</b>	Do	Do	Do	Do

PROJECT COST							
Capital Cost (\$)	2020		2021		2022		
	Material	Contract	Material	Contract	Material	Contract	
Jan							
Feb							
Mar							
Apr							
May							
Jun							
Jul							
Aug							
Sep							
Oct							
Nov							
Dec							
<b>Total Annual Capital Spent</b>	\$0				\$0	\$0	
<b>Annual O&amp;M Cost</b>	0						

**INCREMENTAL SAVINGS - RECOMMENDATION vs. CURRENT STATE.**

NOTE: 2.0 points (MUST DO) in the Safety, Environmental or Facility/Equipment Reliability attribute passes the hurdle rate regardless of Internal Rate of Return. Safety Environmental & Facility/Equipment Reliability points can be assigned in tenths. The 0.0 0.5 1.0 and 2.0 are general guide lines to follow. One (1) point is equivalent to \$/yr.

<b>SAFETY</b>	<b>\$/YR</b>	<b>COMMENTS</b>
0	0	
Improvements to alleviate a condition which adversely affects health, safety or security. Improvements to correct a major threat to health safety, security or to meet a firm contractual agreement. Requirements mandated by law, regulation or binding agreement. No Impact 0.0 points Minor Impact 0.5 points Major Impact 1.0 points Regulatory Requirement 2.0 points (MUST DO) NOTE Safety savings cannot exceed 1/2 the Capital Cost.		
<b>ENVIRONMENTAL</b>	0	

REDACTED VERSION

Improvements to alleviate a condition which adversely affects the environment. Improvements to correct a major threat to the environment. Requirements mandated by law, regulation or binding agreement.  
No Impact 0.0 points  
Minor Impact 0.5 points  
Major Impact 1.0 points  
Regulatory Requirement 2.0 points (MUST DO)  
NOTE: Environmental savings cannot exceed 1/2 the Capital Cost.

	<b>PLANT CAPACITY</b>		0
	mw/yr improvement		
Increased generation w/o increased O&M costs		0	0
	mw/yr improvement		
Other increased generation (reduced outage time).			0

	<b>HEAT RATE</b>		0
	Units 3-4 Btu/kwh/yr		
Increased efficiency Units 3 & 4 Based on \$9,815/btu/kwh/yr NPHR			0

	<b>O &amp; M</b>		0
<b>MATERIAL &amp; CONTRACTS</b>	Est. material & contract \$/yr savings	0	0
	Est. labor man-hours/yr reduced	0	0

	<b>FACILITY/EQUIPMENT RELIABILITY</b>		2
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No Impact 0.0 points  
Employee Productivity Improvement 0.5 points  
Functional, but obsolete (cannot maintain in future) 1.0 points  
Beyond Repair, failure imminent (MUST DO) 2.0 points  
NOTE: Reliability savings cannot exceed 1/2 the Capital Cost.

Historical data on Unit 3 has indicated damage to the turbine valves after a 3-yr run time (See pages 10-13 of file 99114 pgit20170719179188 429628 v1.pdf for typical damage and repair to turbine valves). With the extension to a 4 year run time on the turbine valves, it is expected that damages would be greater than typically seen after a 3 year runtime. Inability for the turbine valves to operate properly increases the risks of an overspeed event, which could cause serious damage to the entire turbine train and to personnel causing an extended outage of a year or longer. It is critical to perform the basic turbine/generator maintenance on a consistent schedule.

# 2021 CAPITAL JUSTIFICATION SUMMARY

**PROJECT TITLE:** *Design/Build Dry Waste Disposal System*  
**DATE:** *9/24/2020*  
**Completed by:** *Richard Borsheim*

**\*Project Previously Approved for [REDACTED] 2021 Rev0 budget was [REDACTED]**

**Description of Project:**

This project is required by a Settlement dated 7/19/16 regarding a challenge from Sierra Club, MEIC, and the National Wildlife Federation challenging the legality of the AOC and other claims related to disposal of CCR (see project folder). The Settlement requires a "non-liquid" disposal system for CCR material generated by Units 3&4 at the EHP no later than July 1, 2022. This project provides for design/build of that "non-liquid" disposal system. This project will cover a three year period to design and complete construction so that the system will be fully operational by 7/1/2022 (\$ [REDACTED] in 2020, [REDACTED] in 2021, and [REDACTED] in 2022). Pilot testing has been conducted in 2020 to identify the technology (pressure filters) that will provide a cost-effective "non-liquid" disposal system. This project is considered an Environmental Must Do project because of the Settlement requirements.

**Alternative 1:**

Implement the design/build of the 3&4 EHP Dry Waste Disposal System to meet the requirements of the 7/19/16 Settlement with Sierra Club, MEIC, and National Wildlife Federation challenging the legality of the AOC and other claims related to disposal of CCR.

**Alternative 2:**

**Alternative 3: Do Nothing**

The Do Nothing alternative would result in a violation of the Settlement, and would result in a Notice of Violation (NOV) and likely litigation and fines/penalties.

**Comparison Table**

	<b>Alternative 1:</b>	<b>Alternative 2:</b>	<b>Alternative 3: Do Nothing</b>
<i>Recommended Alternative</i>			
<i>Risk</i>	medium		High
<i>Capital Costs</i>	[REDACTED] in 2021, [REDACTED] in 2022		

Low/Medium/High

<b>Incremental Annual Impacts</b>			
<i>Generation w/o impact to O&amp;M - MWh</i>			
<i>\$ impact</i>			
<i>Generation w/impact to O&amp;M - MWh</i>			
<i>\$-impact</i>			
<i>Heat Rate - btu/kwh</i>			
<i>\$-impact</i>			
<i>O&amp;M savings/(costs)</i>			
<b>Economic Metrics</b>			
<i>Internal Rate of Return (%)</i>	Environmental		
<i>Net Present Value (\$)</i>	Must		
<i>Estimated Payback Period (Yrs)</i>	Do		
<i>Profitability Index</i>	EMD		
<b>Other Considerations</b>			
<i>Leadtime (months)</i>			
<i>Safety</i>			
<i>Environmental</i>			non-compliance

**2021 HURDLE RATE WORKSHEET**

<b>PROJECT TITLE:</b>	Design/Build Dry Waste Disposal System	<b>W.O. #:</b>		<b>Project Closed</b>	N	Y/N
<b>DATE:</b>	9/24/2020	<b>PROJECT #:</b>	10027022	<b>Project Closed As date</b>	-	(DDMMYYYY)
<b>Manager:</b>	G. Criswell	<b>SUB PROJECT #:</b>		<b>Engineer Signoff</b>		Full Name
<b>Completed by:</b>	Richard Borsheim	<b>Last Known Replacement Date</b>				
<b>Revision</b>	2	<b>Plant Acct</b>		Filled out by Finance team		
<b>Date of Revision</b>	11/4/2020	(DDMMYYYY)	3SP	Paste Plant		
<b>Environmental (Check WBLX)</b>		<b>Bechtel System</b>		General Environmental		
<b>Air:</b>		<b>Activity Code</b>	0000AGER00			
<b>Noise:</b>		<b>CRC #</b>	4584			
<b>Solids:</b>		<b>Budget Category</b>	ENV			
<b>Water:</b>	X	<b>Current Budget Year</b>	2020	(YYYY)		
<b>Estimated Useful Life</b>	20	(In Years)				
<b>Estimated In-Service</b>	5/1/2022	(MMYYYY)				
<b>Estimated Final Payment Date</b>	5/1/2022	(MMYYYY)				
		<b>Super Project #</b>	Talen Montana LLC			
		<b>Location</b>	Unit 3-4			
		<b>Facility Code</b>	A034 Units 3&4			

**Description of Project**  
This project is required by a Settlement dated 7/19/16 regarding a challenge from Sierra Club, MEIC and the National Wildlife Federation challenging the legality of the AOC and other claims related to disposal of CCR [see project folder]. The Settlement requires a "non-liquid" disposal system for CCR material generated by Units 3&4 at the EHP no later than July 1, 2022. This project provides for design/build of that "non-liquid" disposal system. This project will cover a three year period to design and complete construction so that the system will be fully operational by 7/1/2022. [REDACTED] in 2020, [REDACTED] in 2021, and [REDACTED] in 2022. Pilot testing has been conducted in 2020 to identify the technology (pressure filters) that will provide a cost-effective "non-liquid" disposal system. This project is considered an Environmental Must Do project because of the Settlement requirements.

**Process**

<b>ATTRIBUTES</b>	<b>SAVINGS \$/YR</b>
Safety	0
Environmental	[REDACTED]
Plant Capacity	0
Heat Rate	0
O & M	0
Facility/Equipment Reliability	0
<b>TOTAL SAVINGS \$/YR</b>	[REDACTED]
<b>PROFITABILITY INDEX</b>	<b>EMD</b>
<b>INTERNAL RATE OF RETURN (%)</b>	Environmental
<b>NET PRESENT VALUE (\$)</b>	Must
<b>ESTIMATED PAYBACK (yrs)</b>	Do

<b>SMD</b>	<b>EMD</b>	<b>RMD</b>
Safety	Environmental	Reliability
Must	Must	Must
Do	Do	Do

**PROJECT COST**

<b>Capital Cost (\$)</b>	0,000 in 2021, \$3,000,000 in 2022					
	2020		2021		2022	
	Material	Contract	Material	Contract	Material	Contract
Jan						
Feb						
Mar						
Apr						
May						
Jun						
Jul						
Aug						
Sep						
Oct						
Nov						
Dec						
<b>Total Annual Capital Spent</b>	\$0	[REDACTED]	\$0	[REDACTED]	\$0	[REDACTED]
<b>Annual O&amp;M Cost</b>	0					

**INCREMENTAL SAVINGS - RECOMMENDATION vs. CURRENT STATE**

NOTE: 2.0 points (MUST DO) in the Safety, Environmental or Facility/Equipment Reliability attribute passes the hurdle rate regardless of Internal Rate of Return. Safety, Environmental & Facility/Equipment Reliability points can be assigned in tenths. The 0.0, 0.5, 1.0 and 2.0 are general guide lines to follow. One (1) point is equivalent to [REDACTED] yr.

<b>SAFETY</b>	<b>\$/YR</b>	<b>COMMENTS</b>
0	0	
Improvements to alleviate a condition which adversely affects health, safety or security. Improvements to correct a major threat to health, safety, security or to meet a firm contractual agreement. Requirements mandated by law, regulation or binding agreement.		
No Impact	0.0 points	
Minor Impact	0.5 points	
Major Impact	1.0 points	
Regulatory Requirement	2.0 points (MUST DO)	
NOTE: Safety savings cannot exceed 1/2 the Capital Cost.		

<b>ENVIRONMENTAL</b>	2	This project is required by a Settlement dated 7/19/16 regarding a challenge from Sierra Club, MEIC, and the National Wildlife Federation.
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REDACTED VERSION

Improvements to a leviate a condition which adversely affects the environment. Improvements to correct a major threat to the environment. Requirements mandated by law, regulation or binding agreement.  
 No Impact 0.0 points  
 Minor Impact 0.5 points  
 Major Impact 1.0 points  
 Regulatory Requirement 2.0 points (MUST DO)  
 NOTE: Environmental savings cannot exceed 1/2 the Capital Cost.

Federation challenging the legality of the AOC and other claims related to disposal of CCR (see project folder). The Settlement requires a "non-liquid" disposal system for CCR material generated by Units 3&4 at the EHP no later than July 1, 2022. This project provides for design/build of that "non-liquid" disposal system. This project will cover a three year period to design and complete construction so that the system will be fully operational by 7/1/2022 in 2020, in 2021, and in 2022). Pilot testing has been conducted in 2020 to identify the technology (pressure filters) that will provide a cost-effective "non-liquid" disposal system. This project is considered an Environmental Must Do project because of the Settlement requirements.

	<b>PLANT CAPACITY</b>		0
	<i>mwhr/yr improvement</i>		
Increased generation w/o increased O&M costs		0	0
	<i>mwhr/yr improvement</i>		
Other increased generation (reduced outage time).			0
	<b>HEAT RATE</b>		0
Increased efficiency	<i>Units 3-4 Btu/kwhr/yr</i>		
Units 3 & 4 Based on \$9,615/btu/kwhr/yr NPHR			0
	<b>O &amp; M</b>		0
<b>MATERIAL &amp; CONTRACTS</b>	<i>Est. material &amp; contract \$/yr savings</i>	0	0
	<i>Est. labor man-hours/yr reduced</i>	0	0
	<b>FACILITY/EQUIPMENT RELIABILITY</b>		0
		0	
No Impact 0.0 points Employee Productivity Improvement 0.5 points Functional, but obsolete (cannot maintain in future) 1.0 points Beyond Repair, failure imminent (MUST DO) 2.0 points NOTE: Reliability savings cannot exceed 1/2 the Capital Cost.			