A completed Standard Inspection Checklist, OQ Field Validation Protocol form and Cover Letter/Field Report are to be submitted to the Chief Engineer within 30 days from completion of the inspection.

	Inspection Report			
Docket Number	110020			
Inspector Name & Submit Date	Stephanie Zuehlke / June 2, 2011			
Chief Eng Name & Review/Date	Joe Subsits / June 3, 2011			
	Operator Information			
Name of Operator:	Cascade Natural Gas Corporation		OP ID #:	2128
Name of Unit(s):	Whatcom County			
Records Location:	CNG Bellingham Office			
Date(s) of Last (unit) Inspection:	September 21-25, 2009. Formal exit 10.30.09.	Inspection Date(s):	April 4-6 & 26, 2011 For	12-14, 18-21, & mal exit 04.21.11

Inspection Summary:

CNG Natural Gas Transmission and Distribution for Whatcom County - Std. incl. PA, D/A, IMP, & OQ.

03.25.11 phone conversation w/Tina: requested: 1) Annual capacity/reg review 2) Farm taps 3) Rick is providing Ferndale origination docs.

HQ Address:		System/Unit Name & A	ddress:
8113 W. Grandridge Blvd. Kennewick, WA 99336		Bellingham District – W 910 Racine St., Bellingha	
Co. Official:	Tim Clark	Phone No.:	360.733.5981
Phone No.:	509.734.4586	Fax No.:	360.733.1416
Fax No.:	509.737.9803	Emergency Phone No.:	888.522.1130
Emergency Phone	No.: 888.522.1130		
Persons In	terviewed	Title	Phone No.
Rick 1	Kelln	GM – District Operations	360.201.4440
Tina I	Beach	Regulatory Compliance Mgr.	(509) 734-4576 office & (206) 445-4121 cell
Mark `	Wolfe	Operations Programs Administrator	509.438.4223
Kathy F	Bergner	District Manager	360.788.2345 office & 360.201.0671 cell
Mike Eutsey		Pipeline Safety Specialist	509.438.5179
Patti Chartrey		Pipeline Safety Specialist	206.225.8510
Joel Jol	nnstone	(Division Welding)	

Wi	WUTC staff conducted an abbreviated procedures inspection on 192 O&M and WAC items that changed since the last inspection. This checklist focuses on Records and Field items per a routine standard inspection. (check one below and enter appropriate date)				
	Team inspection was performed (Within the past five years.) or,	Date:			
x	Other WUTC Inspector reviewed the O & M Manual (Since the last yearly review of the manual by the operator.)	Date:	01.22 - 25.09		

 $S-Satisfactory \quad U-Unsatisfactory \quad N/A-Not\ Applicable \quad N/C-Not\ Checked$ If an item is marked U, N/A, or N/C, an explanation must be included in this report.

		GAS SYS	TEM OPERATIONS	
Gas Supplier	Williams and West (Coast Energy		
Services: 2009: 2011:	Residential 40,483 Residential 45532		strial 219 Other = 45 K To strial 57(per Emergency shut-down ma	
Number of rep 0 in 2010	ortable safety related cond	litions last year 0 in 2009 /	Number of deferred leaks in syst No carry over into 2011 from pri	tem 4 in 2009 / 3 new deferred in 2011 ior years.
Number of <u>nor</u> 2009 / 0 in 201	n-reportable safety related	conditions last year 0 in	= 16	ear Calendar Yr. 2009 Inspection =57 2010
class 3 & 4 are 2011 Total = 4 If no Class 3 o Review class 1 study showing Tina requesting	as) 2009 Total = 44Mile 3.94 Miles Class 3 & 4 = r 4 then must be Class 1 ar	0 miles. nd/or Class 2. 010, and 2011 and required per 192.609 & 192.611 Engineering:	areas) 2009 Total Miles in What Designed to Class 4; 2011 Total Miles in Whatcom Concludes 3 & 4 = 831 miles Class location identification com	upleted? re designed to Class 4 requirements: Designed ements of Class 1, 2, 3.
2. Any since of lin years 3. Any	establishing MAOP? Rick id es listed below regarding loca and not since they were insta a. Change study complete	ow lines in 2011 on change of any of the below entified no moving or lowering ation for at least the last 12	MAOP (Within last year)	Actual Operating Pressure (At time of Inspection)
2009 8 12 4 20 20	" Kickerville Tran " Grandview Road Tran " West Lynden Tran " Ferndale Tran	nsmission Line 16- 1,315' nsmission Line 18- 27,904' nsmission Line 19- 17,121'	600 600 600 600 800 600	527 - R-116 Outlet 515 - R-26 Inlet 522 - R-137 Inlet 494 - R-82 Inlet 527 - Tap Line 10 613 - R-116 510 - R26 Outlet
8 12 4 20 20	" Kickerville Tran " Grandview Road Tran " West Lynden Tran " Ferndale Tran	nsmission Line 16- 1,315' nsmission Line 18- 27,904' nsmission Line 19- 17,121'	600 (inlet is 520 - 500 low psig Depot Rd @ R-65) 600 R-26 high 520psig low 480 at inlet. 600 600 600 800 600	520 - R116 Outlet (04.11.11) xxx - R26 Inlet xxx - R137 Inlet xxx - R82 Inlet xxx - Tap Line 10 (Tap off 16" line #10) xxx - R116 Inlet xxx - R26 Outlet

S – Satisfactory U – Unsatisfactory N/A – Not Applicable N/C – Not Checked If an item is marked U, N/A, or N/C, an explanation must be included in this report.

		GAS SYST	EM OPERATIONS	
Town:	Acme		60	23
2009	Bellingham – 4 distr. systems pressures		60	55
			58	55
		*	34	31
			27	14
	Blaine		60	57
	Deming		60	29
	Everson – 2 distr. systems pressures		60	26
			44	41
	Ferndale	:	58	55
	Lawrence		60	36
	Lynden		60	57
	Nooksack		60	41
	Sumas		40	32
2011	Acme		60	xx
	Bellingham – 4 distr. systems pressures		60	xx
			58	xx
			34	xx
			27	xx
	1			
	Blaine		60	xx
	Deming		60	xx
	Everson – 2 distr. systems pressures		60	XX
	1		44	xx
	Ferndale		58	xx
	Lawrence		60	XX
	Lynden		60	XX
	Nooksack		60	xx
	Sumas	 	40	XX
Other:	Distribution Lines see above towns (mul Ranges	tiple stations) –	60psig – 27psig	14psig – 57psig
Does the	operator have any transmission pipelines?	Yes see above.		
Compres	sor stations? Use Attachment 1.	None in Whatco	om County	

Pipe Specifications:			
Year Installed (Range)	Pre-1955-2011	Pipe Diameters (Range)	5/8"-20"
Material Type	Steel PE	Line Pipe Specification Used	API 5L & ASTM 2513
Mileage	1544 miles Total-unverified	SMYS %	40% Class 2 location - 20" Sumas Transmission line 19 and Operating at its MAOP 780psi (Further detailed actual operating press reported at time of inspection = 613psig for Sumas.)

Operator Qualification Field Validation

Important: Per OPS, the OQ Field Inspection Protocol Form (Rev 3, Feb 08) shall be used by the inspector as part of this standard inspection. When completed, the inspector will upload this information into the PHMSA OQ Database (OQDB) located at http://primis.phmsa.dot.gov/oqdb/home.oq Date Completed 06.08.11

S-Satisfactory U-Unsatisfactory N/A-Not Applicable N/C-Not Checked If an item is marked U, N/A, or N/C, an explanation must be included in this report.

Integrity Management Field Validation

Important: Per PHMSA, IMP Field Verification Form (Rev 3, March 09) shall be used by the inspector as part of this standard inspection. When completed, the inspector will upload this information into the PHMSA IM Database (IMDB) located at http://primis.phmsa.dot.gov/gasimp/home.gim Date Completed: 06.08.11

		REPORTING RECORDS	S	-U	N/A	N/C
1.	49 U.S.C. 60132, Subsection (b)	For Gas Transmission Pipelines and LNG Plants. Submission of Data to the National Pipeline Mapping System Under the Pipeline Safety Improvement Act of 2002 Updates to NMPS: Operators are required to make update submissions every 12 months if any system modifications have occurred. If no modifications have occurred since the last complete submission (including operator contact information), send an email to opsgis@rspa.dot.gov stating that fact. Include operator contact information with all updates.	x			
2.	RCW 81.88.080	Pipeline Mapping System: Has the operator provided accurate maps (or updates) of pipelines, operating over two hundred fifty pounds per square inch gauge, to specifications developed by the commission sufficient to meet the needs of first responders?	x			
3.	191.5	Any incidents requiring telephonic reporting to the NRC (800-424-8802) SZ 965387 AJ 967072	х			·
4.	191.15	Written reports; supplemental reports to PHMSA (Form F7100.2)				
5.	191.23	Filing the Safety Related Condition Report within 5 days of determination, but not later than 10 days after discovery None	х			
6.	192.727(g)	Abandoned facilities offshore, onshore crossing commercially navigable waterways reports	х			
7.	480-93-200(1)	Telephonic Reports to UTC Pipeline Safety Incident Notification 1-888-321-9146 (Within 2 hours) for events which results in;				
8.	480-93-200(1)(a)	A fatality or personal injury requiring hospitalization;	х			
9.	480-93-200(1)(b)	Damage to property of the operator and others of a combined total exceeding fifty thousand dollars; 2 in Whatcom County	х			
10.	480-93-200(1)(c)	The evacuation of a building, or high occupancy structures or areas;	х			
11.	480-93-200(1)(d)	The unintentional ignition of gas;	х			
12.	480-93-200(1)(e)	The unscheduled interruption of service furnished by any operator to twenty five or more distribution customers;	х			
13.	480-93-200(1)(f)	A pipeline pressure exceeding the MAOP plus ten percent or the maximum pressure allowed by proximity considerations outlined in WAC 480-93-020; 2010 & 2011 R-19 Telegraph Rd. and James St. in Whatcom County. Mooney's on order for this location.	x			
14.	480-93-200(1)(g)	Is significant, in the judgment of the operator, even though it does not meet the criteria of (a) through (f) of this subsection;	х			
15.	480-93-200(2)	Telephonic Reports to UTC Pipeline Safety Incident Notification 1-888-321-9146 (Within 24 hours) for;				
16.	480-93-200(2)(a)	The uncontrolled release of gas for more than two hours;	х			
17.	480-93-200(2)(b)	The taking of a high pressure supply or transmission pipeline or a major distribution supply gas pipeline out of service;	х	·	·	
18.	480-93-200(2)(c)	A gas pipeline operating at low pressure dropping below the safe operating conditions of attached appliances and gas equipment; or	х			
19.	480-93-200(2)(d)	A gas pipeline pressure exceeding the MAOP	х			
	480-93-200(3)	(3) Routine or planned maintenance and operational activities of the gas pipeline company that result in operator-controlled plant and equipment shut downs, reduction in system pressures, flaring or venting of gas, and normal leak repairs are not reportable items under this section.	i.			
20.	480-93-200(4)	Did written incident reports (within 30 days of telephonic notice) include the following	1 12			

		REPORTING RECORDS	S	U	N/A	N/C
21.	480-93-200(4)(a)	Name(s) and address(es) of any person or persons injured or killed, or whose property was damaged;	x			
22.	480-93-200(4)(b)	The extent of injuries and damage;	x			
23.	480-93-200(4)(c)	A description of the incident or hazardous condition including the date, time, and place, and reason why the incident occurred. If more than one reportable condition arises from a single incident, each must be included in the report;	х			
24.	480-93-200(4)(d)	A description of the gas pipeline involved in the incident or hazardous condition, the system operating pressure at that time, and the MAOP of the facilities involved;	х			
25.	480-93-200(4)(e)	The date and time the gas pipeline company was first notified of the incident;	х			
26.	480-93-200(4)(f)	The date and time the ((operators')) gas pipeline company's first responders arrived on-site;	х			
27.	480-93-200(4)(g)	The date and time the gas ((facility)) pipeline was made safe;	х			
28.	480-93-200(4)(h)	The date, time, and type of any temporary or permanent repair that was made;	х			
29.	480-93-200(4)(i)	The cost of the incident to the ((operator)) gas pipeline company;	х			
30.	480-93-200(4)(j)	Line type;	х			
31.	480-93-200(4)(k)	City and county of incident; and	x			
32.	480-93-200(4)(1)	Any other information deemed necessary by the commission.	x			
33.	480-93-200(5)	Supplemental report if required information becomes available after 30 day report submitted	х			
34.	480-93-200(6)	Written report within 5 days of receiving the failure analysis of any incident or hazardous condition due to construction defects or material failure None	х			
35.	480-93-200(7)	Annual Reports filed with the commission no later than March 15 for the proceeding calendar year	Art of			
36.	480-93-200(7)(a) PV	A copy of PHMSA F-7100.1-1 and F-7100.2-1 annual report required by U.S. Department of Transportation, PHMSA/Office of Pipeline Safety Provided late 04.01.11		x		
37.	480-93-200(7)(b)	Damage Prevention Statistics Report including the following;				
38.	480-93-200(7)(b)(i) PV	Number of gas-related one-call locate requests completed in the field; Provided late 04.01.11		х		
39.	480-93-200(7)(b)(ii) PV	Number of third-party damages incurred; and (Provided late 04.01.11)		х		
40.	480-93-200(7)(b)(iii) PV	Cause of damage, where cause of damage is classified as one of the following: (A) Inaccurate locate; (B) Failure to use reasonable care; (C) Excavated prior to a locate being conducted; or (D) Other. Provided late 04.01.11		x		
41.	480-93-200(7)(c) PV	Reports detailing all construction defects and material failures resulting in leakage. Categorizing the different types of construction defects and material failures. The report must include the following: (i) Types and numbers of construction defects; and (ii) Types and numbers of material failures. Rick identified zero construction defects and material failures in Whatcom. Provided late 04.01.11		x		
42.	480-93-200(8)	Providing updated emergency contact information to the commission and appropriate officials of all municipalities where gas pipeline companies have facilities jRecieved a copy of Rick's 01.2011 contact list. Tina providing contact update sent via email.	х			
43.	480-93-200(9)	Providing by email, reports of daily construction and repair activities no later than 10:00 a.m.	х			
44.	480-93-200(10)	Submitting copy of DOT Drug and Alcohol Testing MIS Data Collection Form when required	х			

Com	ments:

S – Satisfactory U – Unsatisfactory N/A – Not Applicable N/C – Not Checked If an item is marked U, N/A, or N/C, an explanation must be included in this report.

	CUSTOMER	and EXCESS FLOW VALVE INSTALLATION NOTIFICATION	S	U	N/A	N/C
45.	192.16 AOC	Customer notification - Customers notified, within 90 days, of their responsibility for those service lines not maintained by the operator CNG states that they send but still no way to track and no records to prove they were provided. New plan is to notify all customers in April of 2011 (sent out) of their responsibility re: piping. They are presently considering sending out notification in all future bills as either a stuffer or on the bill itself but no final decision yet.		x		
46.	192.381	Does the excess flow valve meet the performance standards prescribed under §192.381?	х			
47.	192.383	Does the operator have an installation and reporting program for excess flow valves and does the program meet the requirements outlined in §192.383? Are records adequate?	x			

Comments:

AOC: 192.225: No procedure for: Which NDT procedures followed for use prior to transmission branch/fitting/etc. I asked for the procedure for this process. Mike Eutsey is checking with division. Division Construction Services completes NDT prior to welding but no Procedure in manual which identifies NDT. Mike Eutsey stated, "yes, I think we are doing it but No we don't have a procedure to describe it." All per Bill Danko.

Procedures correction needed: CP 760.071 – Under welding procedures refers to "Figure 11". But "Figure 11" is for a Guided Bend Test Specimen not welding procedures.

Procedure clarification: Welding Cycle test requirements on page 42 Figure B: There is an asterisk in Table but no note associated w/* to ID the meaning. Mike E. identified it is included in the language of Note 2 but he also identified that they will clarify this procedure.

		CONSTRUCTION RECORDS	S	U	N/A	N/C
48.	480-93-013	OQ records for personnel performing New Construction covered tasks 1. 2008 records unavailable for Gordon Van Corbach Field Facilitator, Ed White Division Supt, Dale Savard comb. Welder, and Steve Vance Backhoe operator. (Requested these records due to State & Franklin leak work) 2. 2011 records provided do not indicate dates of qualification/tests, etc. only that they are qualified and what they are qualified for. Rick is looking for other records that show dates. Next set of Energy World records provided show OQ expirations for employees.	x			

CONSTRUCTION RECORDS	S	U	N/A	N/C
Test Results to Qualify Welding Procedures CNG provided a coupon & boot/seal Any new welding procedures? They identified no new procedures. 192.47(14)-(c). External corrosion control test leads. Don't find a Procedure for attachment of coupons with CP test leads to pipe? How do you attach? Does the procedure minimize stress concentration on the pipe? CP 610.033 states: 0.33		X	N/A	

		CONSTRUCTION RECORDS	S	U.i.	N/A	N/C
50.		Welder Qualification Any new welder qualification procedure completed? See #49.				
	192.227	192.503 Maximum hoop stress allowed aspercentage of SMYS Class location Natural Gas Air or inert gas 1 80 80 2 30 75 3 30 50 4 30 40 (d) Each joint used to tie in a test segment of pipeline is excepted from the specific test requirements of this subpart, but each non-welded joint must be leak tested at not less than its operating pressure. Test reports in folder. Any non-welded joints in stl. HP distr. or in transmission system? No mech ftgs. per Rick No procedure for installation of Plidco Fittings Division welding identified they use an existing filet procedure for attachment of test lead wire coupon.	x			
51.	480-93-080(1)(b)	Appendix C Welders re-qualified 2/Yr (7.5Months) No appendix C -API 1104	х			
52.	480-93-080(2)	Plastic pipe joiners re-qualified 1/Yr (15 Months)	x			
53.	480-93-080(2)(b)	Plastic pipe joiners re-qualified if no production joints made during any 12 month period	х			
54.	480-93-080(2)(c)	Tracking Production Joints or Re-qualify joiners 1/Yr (12Months)	х			
55.	480-93-115(2)	Test leads on casings (without vents) installed after 9/05/1992 Always install vents on casings and attach test leads per CP 610. No install w/o casing per CNG CP's?	х			
56.	480-93-115(3)	Sealing ends of casings or conduits on transmission lines and mains One Casing end on bridge at N. State at Whatcom Creek is not sealed and open to atmosphere. 03.11.11 -0.591 on casing (passed) and on 04.13.11 casing read was -0.965 failing because CNG CP's state that if read on casing is more negative than -0.73 then carrier read to be taken and then tinker-razor follows. Potential short to be documented at beginning within 90 days. Also listed in atmospheric corrosion requirements since open to atmosphere – listed under number #186. CNG corrosion identified above reads were not taken with equip. gr. on N. side of bridge – corrosion dept. completed new reads – acceptable. Copies of new reads in folder. A/C issue due to above grade casing termination unsealed and therefore must be inspected for A/C – Id'd under #186 below.	x			
57.	480-93-115(4)	Sealing ends (nearest building wall) of casings or conduits on services	х			
58.	192.241(a) PV	Visual Weld Inspector Training/Experience Requested that they change CP 760 to read per code and prior inspection PV's		х		
59.	192.243(b)(2)	Nondestructive Technician Qualification. All contract employees.	x	ļ		
60.	192.243(c) PV and AOC	NDT procedures NDT procedures for tie-ins? Yes and full wrap around. No documentation regarding engineering review of Hoop stress & % SMYS prior to weld work on transmission per CP 760.10 Procedures for coupon NDT. REQUESTED ENGINEERING DESIGN INFO REGARDING ENGINEERING REVIEW OF HOOP STRESS/SMYS PRIOR TO WORK ON TRANSMISSION PER cp 760.10 Also requested NDT for Line #9 8" Lake Terrell Rd. Transmission line and Line #3 8" Central Whatcom HP line – 1 coupon(All Ferndale lines.) Provide copies of engineering review RE: NDT for 4 locations: 1. Franklin & State, 2. 2 on transmission Line #9, and 3. 1 on HP Line #3 No NDT procedures for test lead wire coupon welding to dist./trans. mains		x		

		CONSTRUCTION RECORDS	S	U	N/A	N/C
61.	192.243(f) PV	Total Number of Girth Welds: State and Franklin intersection was NDT'd. 33 welds w/6 NDT out of 477 ft. Number of girth welds = 4 Miter joints total 21-22 degree and a 16 degree bend. Joe Johnstone computed/identified that the SMYS on this miter location was 16% SMYS (he figured on computer during inspection) based upon x52 pipe. The construction documents identify that the weak link was Grade B with a SMYS of 24.57% on existing tie-in piping. API 1104 procedures define testing percentage. Adopted reference is API 1104 October 2005 & Errata's but API 1104 version in Division Welding is November 2005. New pipe installed=X-52. REQUEST ENGINEERING DESIGN INFO REGARDING MITERS ON THIS SECTION OF PIPE AT State and Franklin. Looks like no NDT on miters – verify. That meets 192.233 miter requirements. Note – no violation of 192 but is a procedures violation – CP's identify miters are not allowed per Kevin – engineering manager.		x		
62.	192.243(f)	Number of Welds Inspected by NDT – 6 out of 477 ft.	х			
63.	192.243(f)	Number of Welds Rejected None	х			
64.	192.243(f)	Disposition of each Weld Rejected None	х			
65.	192.303 PV	Construction Specifications		х		
66.	192.325 AOC	Underground Clearance CP 605.022 "Should" is to be changed to read "Shall" per 192.325. CNG agrees with language change and will address promptly.		х		
67.	192.327	Amount, location, cover of each size of pipe installed Okay per CP 605.493	х			
68.	480-93-160(1)	Report filed 45 days prior to construction or replacement of transmission pipelines \geq 100 feet in length None	х			
69.	480-93-160(2)	Did report describe the proposed route and the specifications for the pipeline and must include, but is not limited to the following items:	х			
70.	480-93-160(2)(a)	Description and purpose of the proposed pipeline;	x			
71.	480-93-160(2)(b)	Route map showing the type of construction to be used throughout the length of the line, and delineation of class location as defined in 49 CFR Part 192.5, and incorporated boundaries along the route.	х			
72.	480-93-160(2)(c)	Location and specification of principal valves, regulators, and other auxiliary equipment to be installed as a part of the pipeline system to be constructed	x			
73.	480-93-160(2)(d)	MAOP for the gas pipeline being constructed;	х		ļ	
74.	480-93-160(2)(e)	Location and construction details of all river crossings or other unusual construction requirements encountered en route.	х			
75.	480-93-160(2)(f)	Proposed corrosion control program to be followed inc specs for coating and wrapping, and method to ensure the integrity of the coating using holiday detection equipment;	x			<u> </u>
76.	480-93-160(2)(g)	Welding specifications; and	x			ļ <u> </u>
77.	480-93-160(2)(h)	Bending procedures to be followed if needed. Franklin & State: See above #61. I have questions on miters used: 192.233: (a) A miter joint on steel pipe to be operated at a pressure that produces a hoop stress of 30 percent or more of SMYS may not deflect the pipe more than 3°. (b) A miter joint on steel pipe to be operated at a pressure that produces a hoop stress of less than 30 percent, but more than 10 percent of SMYS may not deflect the pipe more than 12 1/2° and must be a distance equal to one pipe diameter or more away from any other miter joint, as measured from the crotch of each joint. (c) A miter joint on steel pipe to be operated at a pressure that produces a hoop stress of 10 percent or less of SMYS may not deflect the pipe more than 90°. Copies of Franklin and State construction job in folder. Requested engineering stress info.	x			u u
78.	480-93-170(1)	Commission notified 2 days prior to pressure testing pipelines with an MAOP producing a hoop stress ≥ 20% SMYS?	х			

		CONSTRUCTION RECORDS	S	U	N/A	N/C
79.	480-93-170(7) JOE	Pressure tests records at a minimum include required information listed under 480-93-170(a-h) Reviewed records for July 2010 construction. Reviewed records for State and Franklin copies in folder. Loss of 2psi – review with Subsits. No pipe temp. taken but dew pts were taken. Received test records but they are lacking required information to determine acceptable test. REQUEST RECORDS FOR PRESSURE TESTS AT FERNDALE 20" – Test records provided show loss of 20 psi and do not include engineering info required to determine successful test. Request engineering review of pressure loss during test for determination of acceptable loss. Reviewed Whatcom County July 2010 installation pressure test records - okay all info included. 1. HP Line 18 – 20" Ferndale 08.23.93-08.24.93 Was this project reviewed by engineering for this 10psi loss in pressure – Determined acceptable by CNG engineering. 2. State and Franklin Bellingham 10" 11.1910-11.20.10 loss of 2psi.	x			
80.	480-93-170(9)	Individual pressure test records maintained for single installations where multiple pressure tests were performed? None	х			
81.	480-93-170(10)	Pressure Testing Equipment checked for accuracy/intervals (Manufacturers Rec or Operators schedule) Reviewed 2009 and 2010 for Pyrometer, dial gauges, half-cells okay Asked for chart box calibration records. R-116 staff found a dial gauge that is attached at outlet piping – this gauge is not calibrated but is not used – Rick is removing this gauge. Rick identified that their procedures do not mention the use of this dial gauge.	х			
82.	480-93-175(2)	Study prepared and approved prior to moving and lowering of metallic pipelines > 60 psig None	х			
83.	480-93-175(4)	Leak survey within 30 days of moving or lowering pipelines ≤ 60 psig 2009: Reviewed Cordata Pkwy 4" lowering of 4" wsc main. Job completed and leak surveyed same day – okay. (See #65) WAC 480-93-175(3) study for lowering see elsewhere in form – okay under leak surveys. (3) Before moving or lowering a gas pipeline other than the line pipe described in subsection (2) of this section, each gas pipeline company must prepare a study to determine whether moving or lowering will cause an unsafe condition. The gas pipeline company's engineering department must review, approve, and retain the study for the life of the pipeline. The study must analyze the following factors: (a) The required deflection of the pipe; Not given (b) The diameter, wall thickness, and grade of pipe; (c) The characteristics of the pipeline; (d) The terrain and class location; (e) The present condition of the pipeline; (f) The anticipated stresses of the pipeline including the safe allowable stress limits; and (g) The toughness of the steel.	x			

	(f) The anticipated stresses of the pipeline is (g) The toughness of the steel.	ncluding the safe allowable str	ess limits; and		
Comments:					

S – Satisfactory U – Unsatisfactory N/A – Not Applicable N/C – Not Checked If an item is marked U, N/A, or N/C, an explanation must be included in this report.

PV - 192.703(b): CNG did not take action to correct or evaluate unsafe conditions. On 03.04.08 CNG employees reported abnormal operating conditions (AOC's) existed identifying "no supports, sagging, exposed" for two services spanning a creek at three separate locations. On 03.06.08 CNG employees again reported "lots of sagging on 2". Each service is "3" steel installed in 2" coated steel casing. a) 1601 Main St., Lynden (two locations), b) 1647 Main St., Lynden (one location).

PV – WAC 480-93-175(2) Except for the pipe referenced in subsection (1) of this section, a gas pipeline company may move or lower metallic line pipe with an MAOP of sixty psig or less, which has a nominal diameter of two inches or less, if the gas pipeline company can certify that no undue stresses will be placed on the pipeline and that it can be moved or lowered in a safe manner. The gas pipeline company must consider factors such as the type of materials, proximity to fittings, joints, and welds, and any other factors that could place undue stress on the gas pipeline or create an unsafe condition. Requested from Tina/Patti/Mike E. re: weld in #49/imp/origination/test docs. Requested info on lowering of metalic main – No vertical information in design plans for lowering of pipe for Cordata Pkwy. See # 83. Also, in reviewing information on this lowering I found that the Clerk had adjusted the lowering records by adding a vertical dimension to one of the drawings indicating at the toe the depth of main was lowered to 71" when the advised lowering of pipe was identified as 5'-9". Rick is checking with Clerk. Clerk added info onto as-builts to indicate the actual lowering of the pipe rather than from top of pavement of 38" rather than 71". Lowering that occurred was identified by engineering to have been 125' in each direction – records do not show that the 125' in each direction was met. Copies of as-builts in folder.

		OPERATIONS and MAINTENANCE RECORDS	S	U	N/A	N/C
84.	192.517(a)	Pressure Testing (operates at or above 100 psig) – useful life of pipeline See #79	x			
85.	192.517(b)	Pressure Testing (operates below 100 psig, service lines, plastic lines) – 5 years See #79 for frankliin and state test.	х			
86.		Procedural Manual Review – Operations and Maintenance (1 per yr/15 months) Note: Including review of OQ procedures as suggested by PHMSA - ADB-09-03 dated 2/7/09				
		192.613 (a) Each operator shall have a procedure for continuing surveillance of its facilities to determine and take appropriate action concerning changes in class location, failures, leakage history, corrosion, substantial changes in cathodic protection requirements, and other unusual operating and maintenance conditions. (b) If a segment of pipeline is determined to be in unsatisfactory condition but no immediate hazard exists, the operator shall initiate a program to recondition or phase out the segment involved, or, if the segment cannot be reconditioned or phased out, reduce the maximum allowable operating pressure in accordance with §192.619 (a) and (b). Rick identified that the transmission vault problems with regard to bringing valves above grade due to sight visit and added to his 5-year plan. Rick has determined that this is an unsatisfactory condition and has identified it but they have not initiated a program to recondition or phase out. Rick is providing documentation showing. See yellow email copy from Rick to Dave Grunhurd dated 04.09.11				
	192.605(a) PV	Did CNG address vault full. No- employees identified to GM that vaults were inaccessible or full of water. This is a training issue that needs to be addressed. This has been discussed by with Regional Director David Grunhurd who is forwarding to Tim Clark for addition of above vault issue to 5 year plan.		x		
		Emergency plan addresses shut areas that would be needed in cases such as unable to access valves such as with these vault issues to use valves such as R-12 and R-11. This is a training issue but now also falls into the 740.09 Valve and Vault maintenance issues. CHECK VAULT MAINTENANCE RECORDS. Provide mfg submerged valves allowed. All Cameron Valves.		}		
		Reviewed procedure training/update/review takes place in safety meetings but also procedure changes and subsequent training occurs in special meeting as required. Rick and Kathy track these. Tina identified work in progress. Staff sees improvement but more needed.				
		Continuing surveillance issue at Mt. Baker Hwy with approx. 40' of fill over top of pipeline – should have been monitored under 192.613. This pipeline was installed in 1993. This is line 17 – 10" Squalicum line.				

		OPERATIONS and MAINTENANCE RECORDS	S	U	N/A	N/C
87.	192.605(b)(3)	Availability of construction records, maps, operating history to operating personnel No update of grid maps after June/July 2009 and transitioned to spread sheet to update GIS. Local maps are updated by Clerk Glen Swenson and Joe Wilkinson and Darlene Huntley are the Clerks. At present construction people do not have access to GIS but servicemen do. Construction people work off grid maps but next leak after this date they will be working off GIS format maps. Tina estimates transition to take an additional 2 years to complete. Tina identified that accuracy of conversion from grid to GIS re: coordinate locations of the actual property locations is approx. 70& or better of those that have been transferred. No data available regarding number of main and services actually installed or the assoc. % of accuracy.	x			
88.	480-93-018(5) PV	Records, including maps and drawings updated within 6 months of completion of construction activity? All of below are September 2009. Requested the following Casing grid/GIS/Service mapping records 1. 601 W. Chestnut (Grid map #17-N) – not on Annual Casing Survey Report (reported in #177) casing shows on grid and GIS. 2. 213 e. Champion (Grid map #18-N) – not on Annual Casing Survey Report (reported in #177) and is in GIS (map indicates service line comes off casing) 3. Meador Ave @ Humbolt St. (Grid map # 18-N) not on Annual Casing Survey Report. (reported in #177) Requested the following New Services grid/GIS/Service mapping records: 1. 2214 "J" St. Drawn-in as new service on grid and shows in GIS 2. 1108 Irving St. Drawn-in as new service on grid and shows in GIS Requested the following Retirements noted on grid: 1. 1000 "C" St. – did not appear on GIS but is entered on list now 2. 1001 #D "C" St. – did appear on GIS 3. 1001 #P "C" St. – did appear on GIS 4. 901 "C" St. – shown in GIS but not as a retired service Requested the following main and service grid map and GIS records: 1. Ellis and State streets intersection: identified on grid maps but not on GIS: 04.12.11 CNG identified on list for corrections. Okay. 2. Mt. Baker Hwy:- 1286 Mt. Baker Hwy. svc was shown off wrong main but was already identified as an error and was on the correction list.		x		
89.	192.605(b)(8) PV	Periodic review of personnel work – effectiveness of normal O&M procedures Primary focus of PL safety specialist in many areas is to do internal audits to determine effectiveness of personnel and AOC's & improve/change procedures incl. quality control. Construction and svc manager breaks – Rick Kelln is Distrcit Ops Mgr. and Kathy Bergner is District Manager. Appears to be a possible training issue with regard to surveillance and the effectiveness of the surveillance e.g. fill over pipeline on Mt. Baker Hwy and another is no documentation by crews regarding water in vaults. Procedures appear to be fine.		x		
90.	192.605(c)(4) PV for R/W	Periodic review of personnel work – effectiveness of abnormal operation procedures See above #89 Requested surveillance records for Mt. Baker Hwy fill issue. Reviewed surveillance records 2010 & 2009 for Mt. Baker Hwy fill area 10" Squalicum HP Distr. Line at approx. 340psi. R/W issues were not noted in surveillance records reviewed - 2009 or 2010		х		
91.	192.609 PV	Class Location Study (If applicable) Do not have but are doing with GIS and Tina has defined as an engineering task on your maintenance reminder which is a compliance task list (identification of task completion dates, etc)		х		
92.	192.614	Damage Prevention (Operator Internal Performance Measures) Does the operator have a quality assurance program in place for monitoring the locating and marking of facilities? Do operators conduct regular field audits of the performance of locators/contractors and take action when necessary? (CGA Best Practices v. 6.0, Best Practice 4-18. Recommended only, not required) 1 mis-locates in 2010, 2 in 2009. Rick has identified that he reviewed and their were mitigating factors that were beyond locators control. If locator negligence Rick would write up – none were written up.	X			
94.		Does operator including performance measures in facility locating services contracts with corresponding and meaningful incentives and penalties? N/A	х			

	OPERATIONS and MAINTENANCE RECORDS	S	U	N/A	N/C
95.	Do locate contractors address performance problems for persons performing locating services through mechanisms such as re-training, process change, or changes in staffing levels?	х			
96.	Does the operator periodically review the Operator Qualification plan criteria and methods used to qualify personnel to perform locates?	х			
97.	Review operator locating and excavation <u>procedures</u> for compliance with state law and regulations.	х			
98.	Are locates are being made within the timeframes required by state law and regulations? Examine record sample. Reviewed records for November 2010.	х			
99.	Are locating and excavating personnel properly <u>qualified</u> in accordance with the operator's Operator Qualification plan and with federal and state requirements?	х			
100.	Follow-up inspection performed on the pipeline where there is reason to believe the pipeline could be damaged .614(c) (6) 1. Is the inspection the done as frequently as necessary during and after the activities to verify the integrity of the pipeline? Reviewed 2010 and 2011 2. In the case of blasting, does the inspection include leakage surveys? None	x			
101.	Informational purposes only. Not Required. Does the pipeline operator voluntarily submit pipeline damage statistics into the UTC Damage Information Reporting Tool (DIRT)? Operator may register at https://identity.damagereporting.org/cgareg/control/login.do Y x Registered N	х			

Comments:			

102.		Emergency Response Plans	S	U	N/A	N/C
103.	192.603(b)	Prompt and effective response to each type of emergency .615(a)(3) Note: Review operator records of previous accidents and failures including third-party damage and leak response Reviewed 3 rd party damage/leak investigation for 2010/2011 Requested engineering review/approval of 9164 Trapline Rd. Transmission line # 10 16" North Whatcom Design press. 600 operating (520psi. 04.06.11) Info on whether long-seam issue from engineering. Request NDT. Copy of repair info in folder. Identified as IM issue.	x			
104.	192.615(b)(1)	Location Specific Emergency Plan reviewed emergency shut-down plan dated 03.11.11.and Incident Command system manual (ICS) dated 03.28.11. Requested information from CNG re: manufacturers approval for valves to be located under water operation.	x			
105.	192.615(b)(2)	Emergency Procedure training, verify effectiveness of training	х			
106.	192.615(b)(3)	Employee Emergency activity review, determine if procedures were followed. CNG Form 234 was created to follow-up with incidents and are reviewed by Kathy, Rick, and Tina and 3 Regional Managers Klapp, Merick and Grunherd. Regional mgrs are only ones that sign off – Tina considering all that see sign off.	х			

107.	192.615(c) AOC	Liaison Program with Public Officials Reviewed meetings with various officials by incl. large amount of training information provided to local public officials such as police, fire, local emergency management group. Although do not see meeting/training interval for liaisoning with public officials they identified they would setting meetings with those officials that do not hold meeting of their own. Mock drill to be held this year.			x		
108.	192.616	Public Awar	eness Program				
109.	192.616(e&f)	Documentation properly and adequately ref Awareness Program requirements - Stakeho and content, delivery method and frequency evaluations, etc. (i.e. contact or mailing ros audience contact documentation, etc. for en superintendents, program evaluations, etc.)	flects implementation of operator's Public older Audience identification, message type y, supplemental enhancements, program ters, postage receipts, return receipts, nergency responder, public officials, school. See table below:	X			
110.		Operators in existence on June 20, 2005, m later than June 20, 2006. See 192.616(a) an	ust have completed their written programs no d (j) for exceptions.				
111.		API RP 1162 Baseline* Rec	ommended Message Deliveries				F I I
112.		Stakeholder Audience (LDC's) Residence Along Local Distribution	Baseline Message Frequency (starting from effective date of Plan) Annual				
		System	Twice annually incl. R/W clearing notification Bill insert titled Pub Awareness & Safety = newsletter-copy in folder				
		LDC Customers	Twice annually – same as above		15		1147
		One-Call Centers	As required of One-Call Center One-call outreach magazine excav. Safety manuals –annual plus do one-call meeting with one-call svcs in approx 05 or 05 prior to most spring excav.				
		Emergency Officials	Annual PAPA folder incl. scenarios. CD among other things.				211
		Public Officials	3 years –cycle w/new message every three years. Annually – Pipeline Awarenes Brochure				
		Excavator and Contractors	Annual One-call outreach magazine excav. Safety manuals –annual plus do one-call meeting with one-call svcs in approx 05 or 05 prior to most spring excav.				
		Stakeholder Audience (Transmission	Baseline Message Frequency		4		
		line operators) Residence Along Local Distribution System	(starting from effective date of Plan) 2 years PL Safety in your community broch.				
		One-Call Centers	As required of One-Call Center – same as above.				- -
		Emergency Officials Public Officials	Annual same as above 3 years same as above				
112		Excavator and Contractors	Annual same as above			70 - 36	
113.			nts, recordkeeping, program evaluation, etc.				7
114.	192.616(g)	significant number of the population in the		х			
115.	.616(h)		should be reviewed for effectiveness within m was first completed. For operators in completed their written programs no later	х			

116.	192.616(j)	Operators of a Master Meter or petroleum gas system – public awareness messages 2 times annually: (1) A description of the purpose and reliability of the pipeline; (2) An overview of the hazards of the pipeline and prevention measures used; (3) Information about damage prevention; (4) How to recognize and respond to a leak; and (5) How to get additional information. N/A	x		
117.	192.617	Review operator records of accidents and failures including laboratory analysis where appropriate to determine cause and prevention of recurrence .617 Note: Including excavation damage (PHMSA area of emphasis)	х		

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118.	192.619/621/623	Maximum Allowable Operating Pressure (MAOP) Note: New PA-11 design criteria is incorporated into 192.121 & .123 (Final Rule Pub. 12/24/08)	x		
119.	480-93-015(1)	Odorization of Gas – Concentrations adequate 1 removed completely = Sumas 0-1 and 1 not active = Minaker O-2 not in use but maintaining. 7 Active = O-3 Leibrandt Rd., Lynden Everson Gate (off Williams); O-4 Lawrence (at East Hoff Rd., Lawrence; O-5 Demming (Water Rd, Demming); O-6 Rothenbuhler Rd., Acme; O-7 "Y" Rd., Bellingham; O-8 Bellingham 1 at Britton Rd., Bellingham; O-9 Jones Rd. at Odorizer Border in Sumas. Reviewed Jan, Feb, and March of 2011-Copy of O-9 measured throughput is in folder for comparison to capacity total at R-116.	x		
120.	480-93-015(2)	Monthly Odorant Sniff Testing Reviewed locations of sniff tests taken. Reminded CNG to consider via analysis those locations which are at the extremeties of their system and not necessarily the high flow customers. We reviewed Deming, Acme and Bellingham areas.	x		,
121.	480-93-015(3) AOC	Prompt action taken to investigate and remediate odorant concentrations not meeting the minimum requirements Noted several Service Request form 305 that svcmen identified that odorant check/test did not apply or they just did not fill out this portion of the form stating that odorant was detectable – no follow-up to statements/notation on the form was provided.Forms reviewed for September 2010. Copies in folder. Per Rick there is no reason that in testing set for lock-up that svcmen should not smell gas.		x	
122.	480-93-015(4) AOC	Odorant Testing Equipment Calibration/Intervals (Annually or Manufacturers Recommendation) CNG did not complete their odorometer form when received back from calibration for 2009 annual calibration. Copy in folder. This is a Procedures violation. (Form 296)		х	
123.	480-93-124(3)	Pipeline markers attached to bridges or other spans inspected? 1/yr(15 months) Yes. Reviewed ¼ patrols for spans and other AOC – very detailed. okay	x		
124.	480-93-124(4)	Markers reported missing or damaged replaced within 45 days? Only one location noted in random review of 16" N. Whatcom inspection that was missing a marker that had been previously placed. Since the marker was at deflection/direction change location GM is verifying placement – no trend showing many locations where markers are not identified on maps reviewed in this leak survey section. Improved mapping for what was reviewed. 2009 maps not as improved/detailed as 2010 and 2011.	х		

125.	480-93-140(2)	September 2010 records. Noted several for	levices tested during initial turn-on Reviewed orms that svemen identified that odorant ot fill out this portion of the form stating that	x			ï
126.	480-93-155(1)		Procedures and specifications submitted 45	х			
127.	480-93-185(1)	Reported gas leaks promptly investigated Records retained? Requested September 2	? Graded in accordance with 480-93-186? 2010 substructure records for review.	х			-
128.	480-93-185(3)(a)		eaks originating from a foreign source. Take appropriate action to protect life and roperty regarding the pipeline company's own facilities, and;				
129.	480-93-185(3)(b)		eaks originating from a foreign source reported promptly/notification by mail. Records tained? Records are retained but difficult to obtain docs for letters sent.				
130.	480-93-186(3) PV	Records were unavailable for documenting	St. Bellingham. Copies in file. CNG has revised		x		
131.	480-93-186(4)		any), downgraded once to a grade 3 without	х			
132.	480-93-187		equired information listed under 480-93-187(1-	х			
133.	480-93-188(1) PV	2011 Leak Survey for 16" N. Whatcom L the 2010 leak survey did not identify that folder. The following were identified as having be survey over the main since span ck. But s copies of 2008/09/10 for this Lynden leak 1. Exposed coated casing/service/main a. Svc. is unprotected from irrigation/creek xing 2. Exposed coated casing/service/main a. Svc. is unprotected from irrigation/creek xing 3. Exposed coated/casing/service/main a. Svc. is unprotected from irrigation/creek xing 3. Exposed coated/casing/service/main a. Svc. is unprotected from irrigation/creek xing 3.	The following were identified as having been leak surveyed but there was no way to leak survey over the main since span ck. But svemen identified that they leak surveyed – see copies of 2008/09/10 for this Lynden leak survey. 1. Exposed coated casing/service/main 1601 Main St., Lynden – casing is to be bare steel. a. Svc. is unprotected from flooding damage, etc. and does not have markers at irrigation/creek xing 2. Exposed coated casing/service/main 1647 Main St., Lynden – casing is to be bare steel a. Svc. is unprotected from flooding damage, etc. and does not have markers at irrigation/creek xing				
134.	480-93-188(2)	Gas detection instruments tested for accumulation for to exceed 45 days)	racy/intervals (Mfct recommended or monthly	х			
135.	480-93-188(3)	Leak survey frequency (Refer to Table)	Below)	х			
		High Occupancy Structures Pipelines Operating ≥ 250 psig Mains: CI, WI, copper, unprotected steel	1/yr (15 months) 1/yr (15 months) 1/yr (15 months) 2/yr (7.5 months)				
136.	480-93-188(4)(a)	Special leak surveys - Prior to paving or repairs Reviewed main st. projecdt Fernd	resurfacing, following street alterations or ale 03.25.11	х			
137.	480-93-188(4)(b)	Special leak surveys - areas where substructure construction occurs adjacent to		х			
138.	480-93-188(4)(c)	Special leak surveys - Unstable soil areas	where active gas lines could be affected Leak span before abandonment and replacement.	х			
139.	480-93-188(4)(d)	Special leak surveys - areas and at times of and explosions East Bellingham Shutdow	of unusual activity, such as earthquake, floods, on #12.s	х			
140.	480-93-188(4)(e)	Special leak surveys - After third-party experiorm a gas leak survey from the point	scavation damage to services, operators must of damage to the service tie-in	х			

141.	480-93-188(5)	Gas Survey Records (M under 480-93-188 (5) (a	(in 5 yrs) and at a minimum include required in the in-f)	nformation listed	х			
142.	480-93-188(6)	Leak program - Self Au	dits Last one completed in 2009 - not to excee	d 3 yrs.	х			
143.	192.709		n Lines) (Refer to Table Below) .705 s. Patrol all transmission 2 times per year.		х			
		Class Location	At Highway and Railroad Crossings	At All Other F	Places	7		
		1 and 2	2/yr (7½ months)	1/yr (15 mon		-		
		3	4/yr (4½ months)	2/yr (7½ mor		_		
		4	4/yr (4½ months)	4/yr (4½ mor				
144.	192.709	Leak Survey	rs (Transmission Lines) (Refer to Table Below	7) .706	х			
		Class Location	Required	Not Excee				
		1 and 2	1/yr	15 month				
		3	2/yr	7½ month				
		4	4/yr	4½ month	ıs			
145.	192.603(b)	Patrolling Business Dis	trict (4 per yr/4½ months) Reviewed Lynden		х			
146.	192.603(b)	Patrolling Outside Busi	ness District (2 per yr/7½ months) 192.721(b)(2)	х			
147.	192.603(b) PV for WAC 186	Requested copies of lea #169958 shows a 4' spl 30-day follow-up #169774 shows a 2" bu	de Business District (5 years) 192 .723(b)(1) k record work order for #169958 & #169774 it seam on a pipe repaired – 42% & 8% gas/air tt weld leaking – 5% gas/air identified – no 30-		,	x	,	
148.	192.603(b)	Tests for Reinstating Se	ervice Lines 192.725		х		<u> </u>	
149.	192.603(b)/.727(g)	• •	Underwater Facility Reports 192.727 None		х			
150.	192.709	Reviewed R-84; R-19,			х			
151.	192.709 PV	Requested but not prov which includes MAOP Maximum Alowable re CP 745.082 – R-19 @ CNG will review proce checked chart box and/ Reg sta on relief blowi training/OQ issue.	Regulator Stations – Capacity (1 per yr/15 morided. Was provided with Regulator Set Point li inlet/outlet & Maximum Allowable relief set p gulator Lockup set point. Telegraph Rd. & James St. Rd., Bellingham. dures to determine whether they need to address or downstream customer for overpressurization in gincident January 24, 2011. CNG agrees that d Sempra capacity info and review records from	st dated 04.07.11 oint and ss not having a prior to leaving this is a		x		
152.	192.709	Valve Maintenance – T	ransmission (1 per yr/15 months) .745		x			
153.	192.709 PV	R-20 shut-off valve is r	Distribution (1 per yr/15 months) .747 not numbered and has not been maintained. Co	oy in file.		х		
154.	480-93-100(3)		nce (1 per yr/15 months) CNG has 17 SV's		x			
155.	192.709	,	00 cubic feet)(1 per yr/15 months) .749 Non	e	s			
156.	192. 603(b)		al Ignition (hot work permits) .751		х			
157.	192. 603(b) AOC	reference of API 1104	92.225(b)See above Joel Johnstone utilization November 2005 rather than October 2005 plus			х		
158.	192. 603(b)		lification 192.227/.229		х			<u> </u>
159.	192. 603(b)	folder.	Qualification .243(b)(2) State and Franklin u	tilized NDT – in	x			
160.	192.709	NDT Records (pipeline			х	ļ		
	192.709	1	life); Other than pipe (5 years)		,		1	1

S-Satisfactory U-Unsatisfactory N/A-Not Applicable N/C-Not Checked If an item is marked U, N/A, or N/C, an explanation must be included in this report.

162.	192.905(c)	Periodically examining their transmission line routes for the appearance of newly	Ţ,	-	
		identified area's (HCA's) Annually.		 	

Comments:

Tina is providing 192.631 contol room mgmt. Not due until August 1, 2011, with implementation by 2013.

		CORROSION CONTROL RECORDS	S	U	N/A	N/C
163.	192.455(a)(1)	Pipeline coatings meet requirements of 192.461 (for buried pipelines installed after 7/31/71)	x			
164.	192.455(a)(2)	CP system installed on and operating within 1 yr of completion of pipeline construction (after 7/31/71)	x			
165.	192.465(a)	Annual Pipe-to-soil Monitoring (1 per yr/15 months) for short sections (10% per year; all in 10 years)None	х			
166.	192.491	Maps or Records .491(a) Ground beds review on Dustin computer for one Bellingham location and two Lynden locations. Galvanic systems in Acme, Lawrence and Deming	х			
167.	192.491	Examination of Buried Pipe when exposed .459	х			
168.	480-93-110(8)	CP test reading on all exposed facilities where coating has been removed	х			
169.	192.491	Annual Pipe-to-soil monitoring (1 per yr/15 months) .465(a) Annual submitted is same as bi-monthly. They do complete specific annual however, this form was missed during CY 2010 but data appears in other location. During internal CNG annual review with CP rep and District Mgr. this issue was discussed and has been remedied.	x			
170.	192.491	Rectifier Monitoring (6 per yr/2½ months) 465(b)	х			
171.	192.491	Interference Bond Monitoring – Critical (6 per yr/2½ months) .465(c) Kickerville Rd. and Henry Rd. Intersection.	х			
172.	192.491	Interference Bond Monitoring – Non-critical (1 per yr/15 months) .465(c)None at present.	х			
173.	480-93-110(2)	Remedial action taken within 90 days (Up to 30 additional days if other circumstances. Must document) .465(d)	х			
174.	480-93-110(3)	CP equipment/ instrumentation maintained, tested for accuracy, calibrated, and operated in accordance with manufactures recommendations, or at appropriate schedule determined by gas company if no recommendation. Dustin Knowles only in this area. Reviewed ½ cells for 2009, 2010, Voltmeters for 2010 & 2009.	х			
175.	192.491	Unprotected Pipeline Surveys, CP active corrosion areas (1 per 3 cal yr/39 months) .465(e) None.	х			
176.	192.491	Electrical Isolation (Including Casings) .467	x			

		CORROSION CONTROL RECORDS	S	Ü	N/A	N/C
177.	480-93-110(5) PV	Casings inspected/tested annually not to exceed fifteen months Requested the following Casing grid/GIS/Service mapping records in Bellingham: 1. 601 W. Chestnut (Grid map #17-N) – not on Annual Casing Survey Report (ID'd in #177) casing shows on grid and GIS. 2. 213 e. Champion (Grid map #18-N) – not on Annual Casing Survey Report (ID'd in #177) and is in GIS (map indicates service line comes off casing) 3. Meador Ave @ Humbolt St. (Grid map # 18-N) not on Annual Casing Survey Report. (ID'd in #177) 4. Kentucky and Grant casing. – okay 5. N. Whatcom Ck. (Ellis) and State – okay 6. Meador Ave @ Humbolt St. (grid map 18-N) not on Annual Casing Survey Report. Appears on Grid map and GIS. 7. Bellingham lateral & Mt. Baker Hwy. casing – okay. The following locations are also identified in #188 regarding supports & anchors and #210 for markers potential issues: 1. Exposed coated casing/service/main 1601 Main St., Lynden – casing is to be bare steel. a. Svc. is unprotected from flooding damage, etc. and does not have markers at irrigation/creek xing – never read 2. Exposed coated casing/service/main 1647 Main St., Lynden – casing is to be bare steel Svc. is unprotected from flooding damage, etc. and does not have markers at irrigation/creek xing – never read		x		
178.	480-93-110(5)(a)	Casings w/no test leads installed prior to 9/05/1992. Demonstrate other acceptable test methods Tinker razor at Robinson St/Mead Ave, Everson; Dahlquist Ln/Hwy 544, Everson – no test leads among several others. CNG id'd that all installed prior to above date and use Tinker razor. See records under #177 in folder.	x			
179.	480-93-110(5)(b)	Possible shorted conditions – Perform confirmatory follow-up inspection within 90 days No shorts noted in 03.23.11 report reviewed.	х			
180.	480-93-110(5)(c)	Casing shorts cleared when practical	х			
181.	480-93-110(5)(d)	Shorted conditions leak surveyed within 90 days of discovery. Twice annually/7.5 months	х			
182.	192.491	Interference Currents .473	х			
183.	192.491	Internal Corrosion; Corrosive Gas Investigation .475(a) None.	х			
184.	192.491	Internal Corrosion; Internal Surface Inspection; Pipe Replacement .475(b)	х			
185.	192.491	Internal Corrosion Control Coupon Monitoring (2 per yr/7½ months) .477 None	х.			
186.	192.491 PV	Atmospheric Corrosion Control Monitoring (1 per 3 cal yr/39 months onshore; 1 per yr/15 months offshore) .481 WAC 93-110: One Casing end on bridge at N. State at Whatcom Creek is not sealed and open to atmosphere. Also listed in atmospheric corrosion requirements since open to atmosphere – listed under number #56 Received engineering calcs for 16" xing when xing is 14". Received new calcs 04.19.11 for 14" casing stating allowable span is 55.21' for the 14" with the 10" is resting inside on ID of pipe as a uniform support. Contacted CNG 05.24.11 re: yield strength used in their calculations – they used 35Kpsi. They identified their assumption that all pipe ordered by CNG was Grade B but no docs on this particular pipe. I referred them to 192.107 re: the age of pipe and they replied later in the day that they changed their yield strength of pipe to 24Kpsi. Span still meets allowable fixed end support span calc'd out at 53.48ft. Engineering also identified they will be using 24Kpsi in all future calc's for similar age/situation pipe.		x		
187.	192.491	Remedial: Replaced or Repaired Pipe; coated and protected; corrosion evaluation and actions .483/.485 Excessive pitting was not measured prior to repair at Portal Way and Lakeway Dr.	x			

Comments:	 ·	
Remedial: Replaced or Repaired Pipe; coated and protected; corrosion evaluation and actions .483/.485 Excessive pitting was not measured prior to repair at Portal Way and Lakeway Dr.		

<u></u>	•	PIPELINE INSPECTION (Field)	S	TI.	N/A	N/C
188.	192.161 PV	Supports and anchors (a) Each pipeline and its associated equipment must have enough anchors or supports to: (1) Prevent undue strain on connected equipment; (2) Resist longitudinal forces caused by a bend or offset in the pipe; and, (3) Prevent or damp out excessive vibration. (b) Each exposed pipeline must have enough supports or anchors to protect the exposed pipe joints from the maximum end force caused by internal pressure and any additional forces caused by temperature expansion or contraction or by the weight of the pipe and its contents. (c) Each support or anchor on an exposed pipeline must be made of durable, noncombustible material and must be designed and installed as follows: (1) Free expansion and contraction of the pipeline between supports or anchors may not be restricted. (2) Provision must be made for the service conditions involved. (3) Movement of the pipeline may not cause disengagement of the support equipment. (d) Each support on an exposed pipeline operated at a stress level of 50 percent or more of SMYS must comply with the following: (1) A structural support may not be welded directly to the pipe. (2) The support must be provided by a member that completely encircles the pipe. (3) If an encircling member is welded to a pipe, the weld must be continuous and cover the entire circumference. (e) Each underground pipeline that is connected to a relatively unyielding line or other fixed object must have enough flexibility to provide for possible movement, or it must have an anchor that will limit the movement of the pipelines, each underground pipeline that is being connected to new branches must have a firm foundation for both the header and the branch to prevent detrimental lateral and vertical movement. The following locations are also identified in #176 regarding casings and #210 for markers potential issues: REVIEW BELOW FOR (a)(b) and (d) above: 4. Exposed coated casing/service/main 1601 Main St., Lynden – casing is to be bare steel. a. Svc. is unprotected from floodi	S	X	N/A	N/C
189.	480-93-080(1)(d)	allowable for fixed ends support. Welding procedures located on site where welding is performed?	x			
190.	480-93-080(1)(b)	Use of testing equipment to record and document essential variables	x			
191.	480-93-080(2)(a)	Plastic procedures located on site where welding is performed?	x			
192.	.00 70 000(2)(2)	Identification and qualification cards/certificates w/name of welder/joiner, their	 			
	480-93-080(3)	qualifications, date of qualification and operator whose qualification procedures were followed.	х			
193.	480-93-013	Personnel performing "New Construction" covered tasks OQ qualified?	х			

		PIPELINE INSPECTION (Field)	S	U	N/A	N/C
194.	480-93-015(1)	Odorization	х			
195.	480-93-018(3)	Updated records, inc maps and drawings made available to appropriate operations personnel?	х			
196.	192.179	Valve Protection from Tampering or Damage	х			
197.	192.455	Pipeline coatings meet requirements of 192.461 (for buried pipelines installed after 7/31/71)	х			
198.	192.463	Levels of cathodic protection	х			
199.	192.465	Rectifiers	х			
200.	192.467	CP - Electrical Isolation	х			
201.	192.476	Systems designed to reduce internal corrosion	х			
202.	192.479	Pipeline Components exposed to the atmosphere – Incl. above.	х			
203.	192.481	Atmospheric Corrosion: monitoring – Incl. above.	х			
204.	192,491	Test Stations – Sufficient Number .469	х			
205.	480-93-115(2)	Casings – Test Leads (casings w/o vents installed after 9/05/1992)	х			
206.	480-93-115(2)	Mains or transmission lines installed in casings/conduit. Are casing ends sealed? Incl. above	х			
207.	480-93-115(4)	Service lines installed in casings/conduit. Are easing ends nearest to building walls sealed?	x			
208.	192.605(a)	Appropriate parts of manuals kept at locations where O&M activities are conducted	х			
209.	192.605	Knowledge of Operating Personnel Incl. above	x			
	480-93-124	Pipeline markers The following locations are also identified in #176 for casings and #188 regarding supports & anchors potential issues: 1. Exposed coated casing/service/main 1601 Main St., Lynden – casing is to be bare steel. a. Svc. is unprotected from flooding damage, etc. and does not have markers at irrigation/creek xing 2. Exposed coated casing/service/main 1647 Main St., Lynden – casing is to be bare steel a. Svc. is unprotected from flooding damage, etc. and does not have markers at irrigation/creek xing 3. Exposed coated/casing/service/main 1700 Main St., Lynden – Markers? 4. Exposed coated/casing/service/main 1770 Main St., Lynden – Markers?		x		
211.	480-93-124(4)	Markers reported missing or damaged replaced within 45 days?	х			
212.	192.719	Pre-pressure Tested Pipe (Markings and Inventory)	х			
213.	192.195	Overpressure protection designed and installed where required?	х			
214.	192.739/743	Pressure Limiting and Regulating Devices (Mechanical/Capacities)	х			
215.	192.741	Telemetering, Recording Gauges See above	х			
216.	192.751	Warning Signs See above	x			
217.	192.355	Customer meters and regulators. Protection from damage	x	 	†	†
218.	192.355(c)	Pits and vaults: Able to support vehicular traffic where anticipated. See above	x	†	1	
219.	480-93-140	Service regulators installed, operated and maintained per state/fed regs and manufacturers recommended practices?	x			
220.	480-93-178(2) PV	Plastic Pipe Storage facilities - Maximum Exposure to Ultraviolet Light (2yrs)		х		
221.	480-93-178(4)	Minimum Clearances from other utilities. For parallel lines a minimum of twelve inches. Where a minimum twelve inches of separation is not possible, must take adequate precautions, such as inserting the plastic pipeline in conduit, to minimize any potential hazards.	x			
222.	480-93-178(5)	Minimum Clearances from other utilities. For perpendicular lines a minimum of six inches of separation from the other utilities. Where a minimum six inches of	x			

S-Satisfactory U-Unsatisfactory N/A-Not Applicable N/C-Not Checked If an item is marked U, N/A, or N/C, an explanation must be included in this report.

		PIPELINE INSPECTION	ON (Field)	S	U	N/A	N/C
		separation is not possible, must take pipeline in conduit, to minimize any	adequate precautions, such as inserting the plastic potential hazards				
223.	480-93-178(6)	Are there Temporary above ground PE pipe installations currently? Yes No x					
224.	480-93-178(6)(a)	If yes, is facility monitored and prote	ected from potential damage? N/A	х			
225.	480-93-178(6)(b)	If installation exceeded 30 days, was deadline? N/A	installation exceeded 30 days, was commission staff notified prior to exceeding the				
226.	192.745	Valve Maintenance (Transmission)		х			
227.	192.747	Valve Maintenance (Distribution) Se	ee above.		х		
Facilit	ty Sites Visited:	•					
Facilit	ty Type	Facility ID Number	Location				
					• • •		

Comments:

Reviewed pipe in yard under 192.59 for UV protection. Pipe age/details as follows:

6" Stick IPS Driscoplex 6800 Gas PE 3408 CDE ASTM D2513 RN639 V dated 07.08.05; Yellowstripe dated December 19, 2006/July 8, 2005/ and September 14, 2000. Rick will provide details.

4" Stick ASTM D2513 Medium Density PE dated December 13, 2010

THIS DISTRICT DOES NOT HAVE A COMPRESSOR STATION.

Recent Gas Pipeline Safety Advisory Bulletins: (Last 2 years)

Number

Date

Subject

ADB-07-02 February 29, 2008

Correction - Pipeline Safety: Updated Notification of the Susceptibility to

^{2&}quot; Coil PE 2406/2408 dated January 26, 2011.

S – Satisfactory U – Unsatisfactory N/A – Not Applicable N/C – Not Checked If an item is marked U, N/A, or N/C, an explanation must be included in this report.

ADB-08-01	May 13, 2008	Premature Brittle-Like Cracking of Older Plastic Pipe Pipeline Safety - Notice to Operators of Gas Transmission Pipelines on the Regulatory Status of Direct Sales Pipelines
ADB-08-02	March 4, 2008	Pipeline Safety - Issues Related to Mechanical Couplings Used in Natural Gas Distribution Systems
ADB-08-03	March 10, 2008	Pipeline Safety - Dangers of Abnormal Snow and Ice Build-Up on Gas Distribution Systems
ADB-08-04	June 5, 2008	Pipeline Safety - Installation of Excess Flow Valves into Gas Service Lines
ADB-09-01	May 21, 2009	Potential Low and Variable Yield and Tensile Strength and Chemical
	•	Composition Properties in High Strength Line Pipe
ADB-09-02	Sept 30, 2009	Weldable Compression Coupling Installation
ADB-09-03	Dec 7, 2009	Operator Qualification Program Modifications
ADB-09-04	Jan 14, 2010	Reporting Drug and Alcohol Test Results for Contractors and Multiple
	,	Operator Identification Numbers
ADB-10-02	Feb 3, 2010	Implementation of Revised Incident/Accident Report Forms for Distribution
	,	Systems, Gas Transmission and Gathering Systems, and Hazardous Liquid
		Systems
ADB-10-03	March 24, 2010	Girth Weld Quality Issues Due to Improper Transitioning, Misalignment, and Welding Practices of Large Diameter Line Pipe

For more PHMSA Advisory Bulletins, go to http://ops.dot.gov/regs/advise.htm

Attachment 1

Distribution Operator Compressor Station Inspection
Unless otherwise noted, all code references are to 49CFR Part 192. S – Satisfactory U – Unsatisfactory N/A – Not Applicable
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N/C - Not Checked

228.	.605(b) NO	COMPRESSOR STATION PROCEDURES	S	U	N/A	N/C
229.	COMPRESSOR STATION	.605(b)(6) Maintenance procedures, including provisions for isolating units or sections of pipe and for purging before returning to service			х	
230.	1	.605(b)(7) Starting, operating, and shutdown procedures for gas compressor units			Х	
231.	·	.731 Inspection and testing procedures for remote control shutdowns and pressure relieving devices (1 per yr/15 months), prompt repair or replacement			х	
232.		.735 (a) Storage of excess flammable or combustible materials at a safe distance from the compressor buildings			х	
233.]	(b) Tank must be protected according to NFPA #30			Х	
234.		.736 Compressor buildings in a compressor station must have fixed gas detection and alarm systems (must be performance tested), unless:			х	
235.]	• 50% of the upright side areas are permanently open, or			Х	
236.	1	It is an unattended field compressor station of 1000 hp or less			Х	

Co	m	m	۵	n	te	٠
v			v		u	٠

NO COMPRESSOR STATION

COMPRESSOR STATION O&M RECORDS						V/A	N/C
237.	.709 NO	.731(a)	Compressor Station Relief Devices (1 per yr/15 months)			X	
238.	COMPRESSO R STATION	.731(c)	Compressor Station Emergency Shutdown (1 per yr/15 months)			Х	
239.		.736(c)	Compressor Stations – Detection and Alarms (Performance Test)			Х	

Cor	nme	ents:
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NO COMPRESSOR STATION

,			COMPRESSOR STATIONS INSPECTION (Field) (Note: Facilities may be "Grandfathered")	S	U	N/A	N/C
240.	.163	(c)	Main operating floor must have (at least) two (2) separate and unobstructed exits			Х	
241.			Door latch must open from inside without a key			Х	
242.			Doors must swing outward			Х	
243.		(d)	Each fence around a compressor station must have (at least) 2 gates or other facilities for emergency exit			Х	
244.			Each gate located within 200 ft of any compressor plant building must open outward			X	
245.			When occupied, the door must be opened from the inside without a key			X	

Attachment 1

Distribution Operator Compressor Station Inspection
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N/C - Not Checked

			COMPRESSOR STATIONS INSPECTION (Field)	S	U	N/A	N/C
			(Note: Facilities may be "Grandfathered")	3	0	IVA	IVIC
246.		(e)	Does the equipment and wiring within compressor stations conform to the National Electric Code, ANSI/NFPA 70?			Х	
247.	.165	(a)	If applicable, are there liquid separator(s) on the intake to the compressors?			Х	
248.		(b)	Do the liquid separators have a manual means of removing liquids?			Х	
249.		, ,	If slugs of liquid could be carried into the compressors, are there automatic dumps on the separators, Automatic compressor shutdown devices, or high liquid level alarms?			х	
250.	.167	(a)	ESD system must:		4 10		
251.			- Discharge blowdown gas to a safe location			Х	
252.			- Block and blow down the gas in the station	 		X	
253.			- Shut down gas compressing equipment, gas fires, electrical facilities in compressor building and near gas headers			х	
254.			- Maintain necessary electrical circuits for emergency lighting and circuits needed to protect equipment from damage			Х	
255.			ESD system must be operable from at least two locations, each of which is:				
256.			- Outside the gas area of the station			X	
257.			- Not more than 500 feet from the limits of the station			Х	
258.			- ESD switches near emergency exits?			Х	
259.		(b)	For stations supplying gas directly to distribution systems, is the ESD system configured so that the LDC will not be shut down if the ESD is activated?			х	
260.		(c)	Are ESDs on platforms designed to actuate automatically by	: 34		100	
261.			- For unattended compressor stations, when:	1.49	Gall:		
262.			The gas pressure equals MAOP plus 15%?			Х	
263.			An uncontrolled fire occurs on the platform?			Х	
264.			- For compressor station in a building, when		-23	741	
265.			An uncontrolled fire occurs in the building?			Х	
266.			• Gas in air reaches 50% or more of LEL in a building with a source of ignition (facility conforming to NEC Class 1, Group D is not a source of ignition)?			х	
267.	.171	(a)	Does the compressor station have adequate fire protection facilities? If fire pumps are used, they must not be affected by the ESD system.			х	
268.		(b)	Do the compressor station prime movers (other than electrical movers) have over-speed shutdown?			х	
269.		(c)	Do the compressor units alarm or shutdown in the event of inadequate cooling or lubrication of the unit(s)?			х	
270.		(d)	Are the gas compressor units equipped to automatically stop fuel flow and vent the engine if the engine is stopped for any reason?			Х	
271.		(e)	Are the mufflers equipped with vents to vent any trapped gas?	ļ	ļ	X	ļ
272.	.173		Is each compressor station building adequately ventilated?	<u> </u>	ļ	X	<u> </u>
273.	.457		Is all buried piping cathodically protected?			X	
274.	.481		Atmospheric corrosion of aboveground facilities			X	
275.	.603		Does the operator have procedures for the start-up and shut-down of the station and/or compressor units?			Х	
276.			Are facility maps current/up-to-date?			Х	
277.	.615		Emergency Plan for the station on site?			Х	
278.	.619		Review pressure recording charts and/or SCADA			X	T

Attachment 1

Distribution Operator Compressor Station Inspection
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N/C - Not Checked

	COMPRESSOR STATIONS INSPECTION (Field) (Note: Facilities may be "Grandfathered")					N/C
279.	.707	Markers			х	
280.	.731	Overpressure protection – relief's or shutdowns			Х	
281.	.735	Are combustible materials in quantities exceeding normal daily usage, stored a safe distance from the compressor building?			х	
282.		Is aboveground oil or gasoline storage tanks protected in accordance with NFPA standard No. 30?			х	
283.	.736	Gas detection – location			Х	

Comments: NO COMPRESSOR STATION		
	•	