

Crawford, Denise (UTC)

From: McCallum, Kevin <Kevin.McCallum@cngc.com>
Sent: Thursday, August 11, 2016 5:49 PM
To: Crawford, Denise (UTC)
Cc: Eutsey, Mike; McCallum, Kevin; Woodard, Marina (UTC); Martuscelli, Eric; Sorensen, Renie; Ogden, Jeremy
Subject: CNGC Response to July 7th, 2016 Letter MAOP plan review
Attachments: PG-150120 MAOP Validation Plan Response to July 7 Letter-Insp. No. 2655.pdf
Importance: High

Denise,

Please forward the attached response to Mr. Rathbun, Mr. Subsits, and Mr. Ritter.

Thanks,

Kevin McCallum | Pipeline Safety Specialist

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Pipeline Safety Program**



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August 11, 2016

Alan Rathbun- Director of Pipeline Safety Program
State of Washington Utilities and Transportation Commission
1300 S. Evergreen Park Dr. SW
P.O. Box 47250
Olympia, WA 98504-7250

RE: Response to July 7th, 2016 letter; PG-150120 – Stipulated Agreement MAOP Validation Plan Review (Insp. No. 2655)

Dear Mr. Rathbun,

This letter is intended to address Staff's comments regarding CNGC's MAOP Validation Plan (Plan). The Plan was submitted on April 29th, 2016.

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Pipeline Safety Program

COMMENTS

1. The timeframe per Table 6 extends out to 2026.

Comment(s):

CNGC needs to justify why it will take 10 years to complete the validation efforts to confirm MAOP on operating pipelines. Staff does not support a time frame which extends out another 10 years.

Additionally, staff supports your statement on page 6, Prioritization, "In general, precode pipeline segments operating at a greater than 30% SMYS without pressure test records were the highest priorities, with subsequent priorities influenced by the availability of pressure test records". Staff has not attempted to evaluate the prioritization of your mitigation, as those decisions are based on your operational expertise and customer knowledge base.

Cascade Response

The Plan submitted on April 29th, 2016 includes 116 segments of pipe missing critical information to confirm MAOP – nearly 223 miles of pre-code and post-code pipe. As previously mentioned, work on this plan has already commenced.

At a meeting between Staff and CNGC on March 4th, 2016, regarding concerns on our responsiveness, Staff suggested CNGC reference PHMSA's Notice of Proposed Rule Making for 49 CFR Parts 191 and 192 (NPRM) when submitting the next Plan. We utilized the NPRM as a guide for justification in the Action Plan that was submitted and felt a 10 year completion schedule, factoring in the prioritization matrix and the magnitude of the task, was both reasonable and aggressive. For validating MAOP, the NPRM proposes that 50% of the mileage be completed in 8 years and 100% of the mileage within 15 years. As submitted, our Action Plan addresses 50% of the mileage by 2018 and 100% by 2026. More important than just mileage (of pipe) is risk. In the submitted Plan the highest risk segments – 20% SMYS and above – are all due to be completed no later than 2024. Further, all five segments currently operating at 30% SMYS or above are due to be complete by 2017 with four scheduled for completion in 2016 and the one remaining segment due for completion in 2017.

*In the Community to Serve**

A new development was brought to Staff's attention at a meeting in Olympia on August 5th, 2016. In the April 29th Plan, Table 3 identified nearly 400 Branch Segments as missing critical information to confirm MAOP. These Branch Segments were identified ahead of the Plan submission deadline of April 29th, 2016 but it was recently learned that these segments were not incorporated into the prioritization matrix or included in Table 1. Because of this development the submitted Plan is deemed incomplete for its intended purpose.

Both CNGC and Staff desire to have a comprehensive, complete Plan. Based on this new development CNGC is requesting additional time to incorporate these segments into the prioritization matrix and to incorporate additional resources to this effort for the purpose of achieving the intended results. During this period of additional time CNGC intends to provide periodic progress reports every two weeks beginning August 26th, 2016 until such time that a complete Plan is approved. More specific information regarding the Branch Segments will be provided in the proposed progress reports. Additionally, CNGC is voluntarily adding leak surveys to all lines on Table 1 and Table 3, effectively increasing intervals to 1 survey each quarter per line number. In conjunction with the operating pressures that have already been reduced we feel this is a prudent step to ensure continuing, safe operation.

2. Page 5 of the MAOP Validation Plan, Pressure Testing, CNGC assumes a methodology for pressure testing that is NOT in accordance with Subpart J for areas where it's not feasible (one way feeds, large customer load) to isolate and test.

Comment(s):

The code does not allow for these methodologies. Please explain what CNGC will do to meet current code requirements for pressure testing.

Cascade Response

All pressure tests performed by CNGC will comply with code requirements. Previous reference to "In-service pressure test" in Table 1 – Action Plan has been removed and replaced with "Pressure test per code or replacement". The MAOP Determination & Validation Plan document will reflect these changes in the future.

3. Section 1.ii of the Agreement states CNGC must provide the basis by which CNGC has determined MAOP for precode pipe with unknown characteristics.

Comment(s):

Staffs interpretation for this requirement is for each segment in Table 1, there needs to be a column which lists which of the 192.619 criteria they are using to establish MAOP (i.e.-- 619(a)(1) design pressure, 619(a)(2) pressure test, 619(a)(3) high 5 operating, or 619(c) high 5 grandfather-no other documentation). This information is not listed in Table 1 for each deficient segment. Staff also believes it would be a good idea for post code pipeline segments as well.

Cascade Response

CNGC has updated Table 1 to identify the criteria used for the MAOP determination.

4. Section 6 of the Agreement requires CNGC to take a 20% reduction on the operating pressure on any precode pipeline which has a calculated design pressure over 30% SMYS and which CNGC does not know seam type.

Comment(s):

Seam type is not identified in Table 1 as a critical piece of MAOP confirming documentation. CNGC needs to verify seam type on all segments as part of the validation process.

Staff understands CNGC's commitment and duty to meet customer demand per their operating tariff. However, staff needs more information to understand why CNGC states for the Bellingham HP Line #1, 8 and 12-inch

Bremerton Line #2, and the 8-inch March Point HP Line #2 "that lowering the pressure 20% below MAOP will result in Cascade not being able to supply gas to all customers." **Under what operating conditions would CNGC not be able to supply gas to all its customers and what is that probability of those conditions actually occurring?** Further, staff is not convinced that the current MAOP is a valid operating pressure as CNGC does not have the records to prove legitimacy.

Additionally, the majority of the length falls in Class 3 areas (with the exception of the Lake Terrel Rd Transmission Line #9). For the 8-inch Bellingham HP Line #1, 8-inch Central Whatcom HP Line #3, the 8-inch Anacortes HP Line #1, and the 8-inch March Point HP Line #2, they are missing both critical pipe data to calculate design pressure (wall thickness and pipe grade) and CNGC does not have a pressure test to confirm pipe strength. As such, staff believes that a pressure reduction should be warranted unless CNGC shows that operating conditions are so grievous that a pressure reduction would be a calamity for its customers.

Cascade Response

Per Section 6 of the Stipulated Agreement, all pre-code pipe calculated at over 30% SMYS, with an unknown seam type, have undergone a 20% pressure reduction. The applicable lines are referenced on page 3 of the Plan document submitted on April 29th, 2016. Additionally, CNGC has referenced 49 CFR 192.113 - Longitudinal joint factor (*E*) for steel pipe - where seam type is unknown. CNGC has used as the most stringent criteria defined in 49 CFR 192.113. Although this same criteria was factored into the April 29th Plan calculations it was not clearly identified. A column identifying longitudinal joint factor has been added to Table 1. CNGC will continue to utilize destructive testing/analysis to verify longitudinal seam type as pipe samples become available.

5. There is a discrepancy for the 8-inch Central Whatcom Transmission Line (Bellingham Line #3).

Comment(s):

The map for Bellingham Line #3 shows the segment number as 14CI344. Table 6 shows the 8-inch Central Whatcom Transmission Line as segment I4CI3I4. Please confirm the correct segment number.

Cascade Response

CNGC has confirmed that the correct segment number is 14C1344. All applicable Tables have been updated. See Attachment A: Updated Tables

6. At Staffs request, CNGC submitted mapping showing the HP pipeline segments in each of their operating districts. This mapping has both validated (CNGC has MAOP confirming documentation) and non-validated segments on the same map.

Comment(s):

Staff have reviewed a random sample of validated MAOP confirming documentation for several pipe segments in each of the operating districts. Staff has found the documentation acceptable for verifying the MAOP of the line segment in question. However, staff has not reviewed all line segments or CNGC's process for ensuring quality control. It is expected that if CNGC has validated a segment as having sufficient documentation to confirm MAOP that during future inspections, this information will be readily available to verify the MAOP.

Additionally, PHMSA has published a Notice of Proposed Rule Making for 49 CFR Parts 191 and 192. In this NPRM, PHMSA has proposed language for documentation of MAOP confirming records. "Records must be reliable, traceable, verifiable, and complete", This language has not been defined in terms of prescriptive documentation requirements. Staff believes the regulatory approach to verifying the efficacy of any MAOP confirming documentation will fall on the thoroughness and vigor the operator puts into their pipeline safety records management. If well managed, the ability of the operator to then present, and if necessary, justify the completeness of their records during the inspection would and should be reasonable, efficient and straightforward.

Cascade Response

Staff's expectation is the same expectation of CNGC. As such we have commissioned a new procedure – Company Procedure 820 – dedicated to MAOP Validation. This procedure is expected to define the requirements for sufficiently validating MAOP records per code. CNGC intends to make all MAOP validation documentation readily available for inspection.

7. Staff sent CNGC a letter dated January 12, 2016 confirming that the Automated Ball Indentation (ABI) insitu technology to determine pipe grade would give accurate and valid results.

Comment(s):

However, CNGC needs to explain the process of how ABI Services will conduct and document the testing and results. The results will be life of the pipeline documents and must be traceable, verifiable and complete. At a minimum the following questions would need to be answered:

- a. What qualifications/certifications does the operator of the device need to conduct testing?
- b. Does the device need to be calibrated/inspected/certified? If so, on what schedule and is there a manufacturer's recommendation?
- c. What is the output data format and does it require additional time and manipulation/interpretation to give yield strength values (similar to an ILI run)? If so, who does the manipulation/interpretation and what are their qualifications?
- d. How does CNGC know the output results are accurate (i.e. is the device out of calibration)?
- e. Does CNGC propose to conduct destructive yield strength testing commensurate with the ABI insitu testing to confirm results for locations where CNGC has actual pipe samples available? If not, why not?

CNGC will need to document and approve the process for the insitu testing methodology and subsequent results.

Cascade Response

As requested, CNGC provided the above requested information in a letter sent to the WUTC on July 8th, 2016. Additionally, we are providing a copy of the technician certification and a copy of the device calibration/certification records. See Attachment B: Technician Certification and Device Calibration Records

8. Please provide the Parametrix results for all districts where insitu testing will occur. Staff will also need to know the location of the testing.

Comment(s):

This can be accomplished as noted in the January 12, 2016 letter by utilizing the daily construction schedule already being submitted to the UTC.

Cascade Response

As requested, CNGC provided the above requested information in a letter sent to the WUTC on July 8th, 2016. Additionally, CNGC has been utilizing the daily construction schedule to notify the WUTC.

In summary:

- The current Action Plan work has begun and positive progress is being made. This work will continue as we finalize a comprehensive Plan.
- CNGC is requesting additional time to incorporate Branch Segments into the prioritization matrix.
- CNGC will provide Staff periodic progress reports every two weeks beginning August 26th, 2016.
- Reduced operating pressure in pre-code pipe per section 6 of the Stipulated Agreement.
- Adding additional voluntary leak surveys to all lines on Tables 1 and 3
- Four columns added to Table 1:
 - MOP (psig) – Maximum Operating Pressure
 - Longitudinal Joint Factor
 - % SMYS (MOP) – Maximum Operating Pressure
 - Basis for MAOP

- Copy of the technician certification and a copy of the device calibration/certification records

Cascade is committed to this effort and we look forward to continuing to engage with Staff in this process.

Please contact Mike Eutsey at (509) 734-4576 with questions or comments.

Respectfully Submitted,



Eric Martuscelli
Vice President, Operations
Cascade Natural Gas Corporation

Attachment A: Updated Tables

Table 1 – Summary of HP Distribution and Transmission Pipelines

Critical Missing Information

International Trade Resources

MWHC/EMI Last Planner Report

Table 1 – Summary of H.P. Distribution and Transmission Pipelines

H.P. Line #	H.P. Line Name	Map	MOP [psi]	H.P. Line Segment/W.O Number	Year Installed	Diameter [in.]	Length [ft.]	Wall Thickness [in.]	Yield Strength [psi]	Factor	Longitudinal Joint Factor	Test Pressure [psi]	% SAWs	% DMRs	Under Rated Fitting Present	Basis for MOP	Action Plan
Yukon River District																	
1	Longview-Kewlo Transmission Segments and H.P. Distribution Line	250	250	Re:CNIC-1.1, Re:CNIC-1.2, 502CB35-2, 502CB35-5, 502CB35-6, 502CB35-7	1987	12.75	21,205	0.50	24,000	0.8	0.70	26,500	N/A	10.2, 50.0 (2)	Replacement meeting most stringent criteria		
2	4 th Kalima H.P. Line	300	300	Re:CNIC-1.1, Re:CNIC-1.2, 502CB35-5, 502CB35-6, 502CB35-7	1985	4.5	4,944	0.55	26,000	0.6	No Test	303	15.70%	8.0%	No Basis	10.2, 50.0 (2)	Concrete structures meeting strictest criteria
3	4 th Dixie Road H.P. Line (Lowercase)	80	80	Re:CNIC-3.35	1978	12.75	9,900	0.50	26,000	0.6	No Test	22,626	N/A	N/A	No Basis	8.0, 40.0	Pressure test per code
7	1 st South Longview H.P. Line	450	450	Re:CNIC-11 (Transmission fittings)	1995	4.5	6,463	0.488	25,000	0.6	No Test	10,205	N/A	N/A	No Basis	8.0, 40.0	Replacement
8	5 th Kalima Transmission Line	300	300	Re:CNIC-11 (Transmission fittings)	1995	8.252	2,049	0.332	24,000	0.6	1080	42,205	N/A	N/A	10.2, 50.0 (2)	In situ test	
Yukma (Sumas) District																	
1	3 rd Sumasde H.P. Line	200	200	Re:H-11-1	1989	3.5	4,494	0.556	24,000	0.6	No Test	150	9.35%	9.35%	N/A	8.0, 40.0	Replacement
2	2 nd South Sumasde H.P. Line	214D	214D	Re:H-11-2	1973	4.5	58	0.388	24,000	0.6	No Test	150	8.60%	8.60%	N/A	8.0, 40.0	Replacement
3	4 th Grandview H.P. Line	250	250	Re:H-11-3	1959	2,375	4,016	0.54	24,000	0.6	No Test	15,026	N/A	N/A	No Basis	10.2, 50.0 (2)	Replacement occurred in 2015.
4	4 th Kalima H.P. Line	250	250	Re:H-11-4	1955	4.5	4,736	0.555	24,000	0.6	No Test	11,075	N/A	N/A	No Basis	10.2, 50.0 (2)	Extrude line A13 to date and B1-1 to date line
5	3 rd Proser H.P. Line	250	250	Re:H-11-5	1954	12.75	5,872	0.598	24,000	0.6	No Test	10,205	N/A	N/A	No Basis	10.2, 50.0 (2)	Extrude line A13 to date and B1-1 to date line
6	5 th Grandview Wall Transmission Line	600	600	Re:H-11-6	1955	4.5	31,060	0.55	25,000	0.6	No Test	30,000	N/A	N/A	No Basis	10.2, 50.0 (2)	Replacement
7	4 th Yukma H.P. Line	450	450	Re:H-11-7	1955	12.75	3,723	0.55	24,000	0.6	No Test	18,720	N/A	N/A	No Basis	10.2, 50.0 (2)	Replacement
8	3 rd South Oppenrich H.P. Line	150	150	Re:H-11-8	1955	4.5	3,204	0.516	24,000	0.6	No Test	9,135	N/A	N/A	No Basis	10.2, 50.0 (2)	In situ test, pressure test per code or replacement
9	3 rd Grandview H.P. Line	175	175	Re:H-11-9	1955	3.5	6,161	0.558	24,000	0.6	No Test	8,185	N/A	N/A	No Basis	10.2, 50.0 (2)	Replacement
Yukma District																	
1	4 th Yukma H.P. Line	200	200	Re:H-11-10	1958	8.252	3,032	0.398	24,000	0.6	No Test	19,124	19.12%	19.12%	N/A	10.2, 50.0 (2)	Replacement
Wetaskiwin District																	
1	5 th & 6 th Moret Lake H.P. Line	250	250	Re:W-1.1	1967	6,275	509	0.388	26,000	0.8	No Test	19,356	10.35%	10.35%	N/A	8.0, 40.0	Replacement
2	2 nd Wheeler H.P. Line	250	250	Re:W-1.2	1981	8,625	15,916	0.388	26,000	0.8	No Test	21,026	N/A	N/A	No Basis	10.2, 50.0 (2)	Replacement
3	3 rd Wheeler H.P. Line	250	250	Re:W-1.3	1981	4.5	2,041	0.388	26,000	0.8	No Test	16,895	16.89%	16.89%	N/A	10.2, 50.0 (2)	In situ test
4	4 th Wheeler Transmission Segment and H.P. Line	400	400	Re:W-1.4	1982	2,375	0.395	24,000	0.6	No Test	375	15.02%	15.02%	Yes	8.0, 40.0	Replacement	
5	4 th Oppenrich Transmission Segment and H.P. Line	250	250	Re:W-1.5	1982	3,723	0.395	24,000	0.6	No Test	8,076	8.07%	8.07%	Yes	8.0, 40.0	Replacement	
6	4 th South Moret Lake H.P. Line	250	250	Re:W-1.6	1988	3,932	0.395	25,000	0.6	No Test	3010	19.15%	19.15%	N/A	10.2, 50.0 (2)	Replacement, pressure test per code remainder of line	
7	5 th Wheeler H.P. Line	225	225	Re:W-1.7	1988	6,255	3,931	0.398	25,000	0.6	No Test	533	20.45%	20.45%	N/A	10.2, 50.0 (2)	UT for wall thickness: 1: 18 splices, greater pressure test per code
Wetaskiwin District																	
1	5 th Attila Transmission Line	300	300	Re:AT-1	1959	8.252	8,951	0.500	26,000	0.8	No Test	350	19.12%	19.12%	N/A	10.2, 50.0 (2)	Replacement
2	4 th Attila Transmission Line	300	300	Re:AT-1.2	1978	8,625	12,75	0.500	26,000	0.8	No Test	19,605	10.60%	10.60%	N/A	8.0, 40.0	Replacement
3	3 rd Attila H.P. Line	250	250	Re:AT-1.3	1968	12.75	111	0.250	25,000	0.8	No Test	14,575	14.57%	14.57%	N/A	8.0, 40.0	In situ test, add second gate to loop system, pressure test per code, verify fitting and update fittings if needed
4	4 th East Finery H.P. Line	250	250	Re:AT-1.4	1968	12.75	42	0.375	35,000	0.8	No Test	14,715	14.71%	14.71%	N/A	8.0, 40.0	Pressure test per code
5	4 th Petro-IL Distribution Network	300	300	Re:AT-1.5	1968	7,375	0.395	25,000	0.8	No Test	14,575	14.57%	14.57%	N/A	8.0, 40.0	Replacement	
6	4 th Northern Petro-IL Line	300	300	Re:AT-1.6	1968	4.5	2,647	0.388	35,000	0.8	No Test	10,205	N/A	N/A	No Basis	10.2, 50.0 (2)	Pressure test per code or replacement
7	2 nd Burdett H.P. Line	150	150	Re:AT-1.7	1968	4.5	2,052	0.388	35,000	0.8	No Test	5,175	5.17%	5.17%	N/A	8.0, 40.0	Pressure test per code or replacement
8	4 th Finery H.P. Line	200	200	Re:AT-1.8	1968	12,527	1,959	0.500	24,000	0.6	100	12,025	N/A	N/A	No Basis	10.2, 50.0 (2)	In situ test, pressure test per code
9	5 th Wall Wall H.P. Line	400	400	Re:AT-1.9	1968	4.5	4,112	0.388	35,000	0.8	No Test	600	3.48%	3.48%	Yes	10.2, 50.0 (2)	Exposure and verify fitting splice if required
10	5 th Wall Wall H.P. Line	150	150	Re:AT-1.10	1968	8,252	4,595	0.388	24,000	0.6	No Test	14,545	14.54%	14.54%	N/A	8.0, 40.0	Exposure and verify fitting test per code
11	5 th Finery H.P. Line	400	400	Re:AT-1.11	1968	3.5	2,474	0.316	24,000	0.6	No Test	7,025	7.02%	7.02%	N/A	8.0, 40.0	Exposure and verify fitting test per code or replacement
12	3 rd Cossie Place H.P. Line	150	150	Re:AT-1.12	1968	8,252	8,252	0.388	24,000	0.6	No Test	11,155	11.15%	11.15%	N/A	8.0, 40.0	Exposure and verify fitting test per code or replacement

Critical Missing Information
Insufficient Test Pressure Recorded

Critical Missing Information

Table 2 - Pipeline Segments Reclassified as Transmission

HP Line #	HP Line Name	MAOP (psig)	HP Line Segment/WO Number	Year Installed	Diameter (in.)	Wall Thickness (in.)	Yield Strength (psi)	% SMYS
Bellingham District								
1	8" Bellingham Transmission Line	380	Line 1-1 14C1344	1956	8.625	0.188	24,000	36.32%
3	8" Central Whatcom Transmission Line	380	40855 (Transition fittings)	1957	8.625	0.188	24,000	36.32%
21	16" Squallicum Transmission Segment	250	41508	1972	4.5	0.156	24,000	36.32%
				1993	16	0.281	24,000	29.66%
Mount Vernon District								
1	8" Anacortes HP Line	360	MTVL1-1 18191	1957	8.625	0.188	24,000	34.4%
			11C1144	1972	8.625	0.188	35,000	23.6%
2	8" March Point H.P. Line	360	11C1144 11CS6.28	1957	8.625	0.188	24,000	34.4%
				1963	8.625	0.25	24,000	25.9%
					8.625	0.188	24,000	34.4%
Longview District								
1	Longview-Kelso H.P. Distribution Line	250	Pre-CNGC-L1-1 51820(1)	1957	12.75	0.25	24,000	26.6%
			51820(2)	1996	8.625	0.322	46,000	8.5%
8	8" Kalama H.P. Line	300	51820(3)	1997	8.625	0.188	24,000	28.7%
			51820(4)	1997	8.625	0.25	24,000	21.6%
				1997	8.625	0.25	46,000	11.3%
Yakima District (Sunnyside)								
5	6" Toppenish-Zillah H.P. Line	400	Yakimal5-1	1956	6.625	0.188	24,000	29.4%
Wenatchee District								
1	6" & 8" Moses Lake H.P. Line	250	WenL1-1 60390	1957	6.625	0.188	24,000	18.4%
				1981	4.5	0.156	24,000	23.9%
3	4" Ottello Transmission Line	400	18998	1971	6.625	0.188	24,000	15.0%
						35,000	20.1%	
Kennettwick								
1	8" Attalia H.P. Line	300	O1C4776 14375 (1)	1958	8.625	0.188	24,000	28.7%
			14375 (2)	1968	8.625	0.188	35,000	19.7%
			14375 (3)	1968	12.75	0.25	35,000	21.9%
			14375 (4)	1968	12.75	0.375	35,000	14.6%
				1968	12.75	0.33	35,000	16.5%
					12.75	0.25	52,000	14.7%

Critical Missing Information

Table 5 - Pre-Code Pipelines without Pressure Test

HP Line #	HP Line Name	HP Line Segment/WC Number	MAOP (psig)	HP Line Segment/WC Number	Year Installed	Diameter (in.)	Length (ft.)	Wall Thickness (in.)	Yield Strength (psi)	Test Pressure (psig)	% SVnVS	Design Pressure (psig)	
Bellingham District													
1	8" Bellingham Transmission Line	380	Line 1-1		1956	8.625	15,086	0.188	24,000	No Test	36.32%	419	
2	Bellingham H.P. Distribution System	150	fish-1		1956	8.625	16,475	0.188	24,000	No Test	14.34%	335	
			fish-2		1956	10.75	15,630	0.188	24,000	No Test	17.87%	269	
			10c1315		1958	4.5	927	0.156	24,000	No Test	9.01%	399	
3	8" Central Whatcom Transmission Line	380	10c1559		1958	4.5	520	0.156	24,000	No Test	9.01%	399	
			10c3298		1960	4.5	1,448	0.156	24,000	No Test	9.01%	399	
			10c4799		1962	2,375	221	0.154	24,000	No Test	4.82%	747	
4	4" South Lynden H.P. Line	250	10c5221		1963	2,375	1,505	0.154	24,000	No Test	4.82%	747	
			10c9331		1966	2,375	1,309	0.154	24,000	No Test	4.82%	747	
			14c1344		1957	8.625	57,437	0.188	24,000	No Test	36.32%	419	
5	Aberdeen District	2" Nooksack H.P. Distribution System	380	Line 4-1		1961	4.5	35,441	0.156	24,000	No Test	15.02%	499
			250		1963	2,375	732	0.154	24,000	No Test	8.03%	934	
			250		16c7000					No Test	9.01%	499	
6	4" McCleary H.P. Line	150	79c6323		1953	4.5	235	0.156	24,000	No Test	9.01%	499	
			78c7902-2		1964	4.5	252	0.156	24,000	No Test	9.01%	499	
			78c7902-2							No Test	9.01%	499	
Mount Vernon District													
1	8" Anacortes Transmission Line	360	MTVI1-1		1957	8.625	102,813	0.188	24,000	No Test	34.41%	419	
2	8" March Point Transmission Line	360	11c1144-1		1957	8.625	8,134	0.188	24,000	No Test	34.41%	419	
			11c1144-2		1957	8.625	814	0.250	24,000	No Test	25.88%	557	
			11c5628		1963	8.625	285	0.188	24,000	No Test	34.41%	419	
3	Anacortes H.P. Distribution System	105	MTVI3-1		1956	6,625	5,102	0.188	24,000	No Test	7.71%	545	
			MTVI3-2		1956	8,625	4,675	0.188	24,000	No Test	10.04%	419	
			11c1491		1958	2,375	3	0.154	24,000	No Test	3.37%	934	
4	4" Burlington H.P. Line	249	11c2330		1959	2,375	70	0.154	24,000	No Test	3.37%	934	
			11c2636		1959	2,375	127	0.154	24,000	No Test	3.37%	934	
			09801		1966	2,375	112	0.154	24,000	No Test	3.37%	934	
5	4" North Texas Rd H.P. Line	249	211220		1957	3.5	5,769	0.156	24,000	No Test	11.64%	642	
			250		1960	2,375	914	0.154	24,000	No Test	8.03%	934	
			249		1961	4.5	10,177	0.156	24,000	No Test	14.95%	499	
Longview District													
1	Longview-Kelso Transmission Segments and H.P.	250	82c8335-2		1965	2,375	521	0.154	24,000	No Test	8.03%	934	
3	4" Dike Road H.P. Line (Longview)	80	82c8335-3		1965	4.5	132	0.156	24,000	No Test	15.02%	499	
			82c8335		1965	4.5	6,463	0.156	24,000	No Test	4.81%	499	
										No Test			
Yakima (Sunnyside) District													
1	3" Sunnyside H.P. Line	200	Fish-1-1		1956	3.5	4,494	0.156	24,000	No Test	9.35%	642	
2	2" South Sunnyside H.P. Line	200	15x20		1969	3.5	42	0.156	24,000	150	9.35%	642	
			42c2530		1959	2,375	4,018	0.154	24,000	No Test	6.43%	934	
			Fish-12-1		1956	4.5	4,736	0.156	24,000	No Test	15.02%	499	
3	4" Grandview H.P. Line	250	Yakima-14-1		1956	3.5	5,832	0.156	24,000	No Test	11.69%	642	
4	4" Prosser H.P. Line	250	Yakima-15-1		1956	6,625	32,566	0.188	24,000	No Test	29.57%	545	
5	6" Toppenish-Zillah Transmission Line	400	Fish-1-6-1		1956	3.5	873	0.156	24,000	No Test	18.70%	642	
6	3" Zillah H.P. Line	152	Fish-1-7-1		1956	4.5	33,284	0.156	24,000	No Test	9.13%	499	
7	4" Wapato H.P. Line	175	Fish-1-8-1		1956	3.5	6,161	0.156	24,000	No Test	8.18%	642	
8	3" South Toppenish H.P. Line	175	Fish-1-9-1		1956	3.5	31,347	0.156	24,000	No Test	8.18%	642	
9	3" Granger H.P. Line	175								No Test			

Critical Missing Information Insufficient Test Pressure Recorded

Table 5 - Pre-Code Pipelines without Pressure Test

HP Line #	HP Line Name	MAOP (psig)	HP Line Segment/WO Number	Year Installed	Diameter (in.)	Length (ft.)	Wall Thickness (in.)	Yield Strength (psi)	Test Pressure (psig)	% SMYS	Design Pressure (psig)
Yakima District											
1	8" Yakima H.P. Line	200	Fish_968	1956	8.625	3,032	0.188	24,000	No Test	19.2%	419
			FISH_968_lat_26	1956	8.625	695	0.500	24,000	No Test	7.9%	1113
Wenatchee District											
1	6" & 8" Moses Lake H.P. Line	250	Wen11-1	1957	6.625	509	0.188	24,000	No Test	18.35%	545
			Wen11-2	1957	8.625	15,936	0.188	24,000	No Test	23.89%	419
2	2" Wheeler H.P. Line	250	Wen12-2	1962	2.375	2,375	0.154	24,000	No Test	8.03%	934
12	6" Wenatchee H.P. Line	225	2912 fish	1956	6.625	31,812	0.188	24,000	No Test	8.03%	934
Kennwick District											
1	8" Attalla Transmission Line	300	O1c4776	1958	8.625	78,449	0.188	24,000	No Test	28.57%	419
			54c2565	1959	2.375	2	0.154	24,000	No Test	9.64%	934
3	4" East Finley H.P. Line	16256		1969	2.375	365	0.154	24,000	No Test	8.03%	934
8	4" Finley H.P. Line	200	53c2527	1959	4.5	12,391	0.156	24,000	No Test	12.02%	499
Walla Walla District											
1	8" Walla Walla H.P. Line	150	WW11-1	1956	8.625	4,595	0.188	24,000	No Test	14.34%	419
2	3" College Place H.P. Line	150	WW12-1	1956	3.5	2,474	0.156	24,000	No Test	7.01%	642

Critical Missing Information

Insufficient Test Pressure Recorded

Table 6 - Time Frames for Completion

H/P Line #	H/P Line Name	MAOP [psi@]	HP Line Segment/HVO Number	Length [ft.]	Action Plan	Year Action Plan Begins	Year Action Plan Completed		
Bellingham District									
1	5" Bellingham Transmission Line	380	Line 1-3	15,085	In situ test, isolate and pressure test, replace section on ames S...	2016	2017		
			Line 1-2	16,275	Replacement	2019	2022		
			Line 1-15	15,510	Replacement	2019	2022		
			10-1-15	927	Replacement	2019	2022		
			10-2-15B	1,448	Replacement	2019	2022		
			10-4-15D	211	Replacement	2019	2022		
			10-5-21D	1,015	Isolate and pressure test	2019	2022		
			10-8-24D	7,155	Isolate and pressure test	2021	2022		
			10-9-83	988	Replacement	2019	2022		
			14-80-2	1,277	Replacement	2019	2022		
			14-80-2	396	Replacement	2019	2022		
			10-20-33	1,326	Replacement	2019	2022		
			13-15D	2,025	Contractor to distribute pressure	2017	2022		
			20-56A-1	219	Replacement	2019	2022		
			20-56A-2	113	Replacement	2019	2022		
			20-75	63	Replacement	2019	2022		
			21-73B	12	Replacement	2019	2022		
			21-73B	57,487	In situ test, isolate and pressure test	2017	2018		
			14-1-1	10,579	In situ test, isolate and pressure test	2018	2018		
			14-1-1	35,445	In situ test, isolate and pressure test	2020	2021		
			14-1-1	732	In situ test, isolate and pressure test	2022	2023		
			14-1-1	490	In situ test, isolate and pressure test	2023	2023		
			10-1-15	10,214	In situ test, isolate and pressure test	2023	2023		
			10-1-15	14,657	Contractor to verify or replace plug in vault	2016	2016		
			10-1-15	8,167	Contractor to verify or replace cap on Service valves	2016	2016		
			21-73B	2,600	In situ test	2022	2022		
Aberdeen District									
1	5" Kroc H.P. Line [Phase 1]	49	20-50-026-3	35,770	Contractor to verify or replace cap on Service valves	2016	2016		
2	5" Kroc H.P. Line [Phase 2]	49	20-50-026-3	275	Lance and seal joint, isolate and replace replacement platen in 2015	2015	2015		
3	4" McLeay H.P. Line	150	70-15-232	1,645	Isolate and pressure test	2016	2016		
4	4" Montecito H.P. Distribution System	135	70-15-232	5,160	Isolate and pressure test	2020	2020		
5	4" Lake Terrell 4d Transmission Line	150	70-15-202-1	253	Replacement	2020	2020		
6	4" Mt. Matsqui Trans. Multiliner Line	60	70-15-202-2	1,107	Contractor to pressure test 10-12 ft test	2016	2016		
7	4" Elmira H.D. H.P. Line	100	23-775	34,782	Contractor to verify or replace cap on Service valves	2016	2016		
8	4" Elmira H.D. H.P. Line	49	44-000	2,600	In situ test	2022	2022		
Burnettton District									
1	5" Anacortes Transmission Line	360	M/H 1-1	101,813	In situ test, lower pressure to last 2.5 miles, isolate and pressure test of 11 miles that were in 3 way station	2016	2016		
2	5" March Point Transmission Line	360	11-144-1	8,134	In situ test, isolate and pressure test between V-4 and R-85, replace north of R-85.	2016	2017		
3	Anacortes H.P. Distribution System	105	11-134-2	814	Replacement	2016	2017		
			11-15-208	285	Replacement	2016	2020		
			M/H 1-1	5,102	Replacement	2016	2020		
			M/H 1-2	4,112	Replacement	2016	2020		
			11-13-03	4,013	Replacement	2016	2020		
			11-13-03	3	Replace	2016	2020		
			11-13-03	70	Replace	2016	2020		
			11-13-03	117	Replace	2016	2020		
			11-13-03	117	Replace	2016	2020		
			11-13-03	1	Replace	2016	2020		
			11-13-03	25	Replace	2016	2020		
			11-13-03	23,760	In situ test	2021	2021		
			11-13-03	5,109	Replace	2016	2016		
			7	11-13-03	1,114	Replace	2024	2024	
			7	11-13-03	183	Replace	2024	2024	
			7	11-13-03	10,777	Replace	2021	2021	
			8	4" Anacortes H.P. Line	1,169	Service pressure test	2025	2025	
			10	4" Anacortes H.P. Line	0	Service pressure test	2017	2017	
			12	4" North Gash Harbor H.P. Line	1,168	Service and verify fittings replace if needed	2015	2015	
			13	4" Foss Field Trunkline	1,168	Service and verify fittings replace if needed	2015	2015	
			14	4" Mount Vernon H.P. Line	565	Service and in situ test	2015	2015	
			5	4" Bullington H.P. Line	565	Service and in situ test	2015	2015	
			7	4" North Texas Rd/H.P. Line	250	23,220	Service and verify fittings replace if needed	2024	2024
			7	4" North Texas Rd/H.P. Line	269	Film 38-24272	2024	2024	
			8	4" Anacortes H.P. Line	1,168	Service pressure test	2015	2015	
			10	4" Anacortes H.P. Line	0	Service pressure test	2017	2017	
			12	4" North Gash Harbor H.P. Line	46	1,170.6	Service and verify fittings replace if needed	2015	2015
			13	4" Foss Field Trunkline	565	Service and in situ test	2015	2015	
			14	4" Mount Vernon H.P. Line	565	Service and in situ test	2015	2015	

Table 6 - Time Frames for Completion

HP Line #	HP Line Name	MACP (Build)	HP Line Segment/WO Number	Length [ft.]	Action Plan	Year Action Plan Begins	Year Action Plan Completed
Lewis & Clark District							
1	Longview-Kelso Transmission Segments and H.P. Distribution Line	250	Pro-CHGC-113 Pro-CHGC-112 5323135-2 5323135-3	2,205	Replacement Operate & assume most stringent criteria Replace	2017	2016
2	4" Kalamazoo H.P. Line	300	286211	4954	Replace	2015	2015
3	4" Dixie Bend/H.P. Line (Longview)	80	5323135	152	Replacement	2017	2017
7	12" South Longview H.P. Line	459	43801 (1) [Transition Fitting]	6733	Isolate and pressure test	2021	2021
8	8" Kalamazoo Transmission Line	300	531201 (1) 531201 (2) 531201 (3) 531201 (4)	7,049	Replacement In situ test In situ test	2025	2024
Yakima Summation District							
1	3" Sunnyside H.P. Line	200	15420	4,494	Replacement	2023	2023
2	2" South Sunnyside H.P. Line	200	4322530	42	Replacement	2023	2023
3	4" Grandview H.P. Line	250	Flit-CH-2	58	Replacement	2023	2023
4	3" Prosser H.P. Line	250	Yahimod-4-1	4,736	Replacement occurred in 2015	2024	2024
5	6" Toppenish-Zillah Transmission Line	400	Yahimod-5-1	5,832	Extend Line 113 to gate and 8-1, replace line	2015	2015
6	3" Zillah H.P. Line	400	Flit-CH-1	3,099	In situ test, isolate and pressure test	2022	2022
7	4" Wanata H.P. Line	152	Flit-CH-2-1	3,566	Replace	2019	2019
8	3" South Toppenish H.P. Line	175	Flit-CH-1	3,284	In situ test, isolate & pressure test	2023	2021
9	3" Garfield H.P. Line	175	Flit-CH-1	6,151	Replace	2024	2024
Yakima District							
1	8" Yakima H.P. Line	200	FISI-968_Lin_26 4024337 20275	3,032	Replacement	2021	2021
Wenatchee District							
1	6" & 8" Moses Lake H.P. Line	250	Wen-CH-1 Wen-CH-2 63190	4,891	In situ test Refr or isolate and pressure test	2021	2021
2	2" Wheeler H.P. Line	250	Wen-CH-2 58627545 5957038	1,585	Refr or isolate and pressure test	2021	2021
3	4" Chelan Transmissions Segment and HP Line	400	18958	159	Replacement	2018	2018
6	4" South Moses Lake H.P. Line	250	14655	2,379	In situ test, isolate and pressure test remainder of line	2020	2020
12	5" Wenatchee H.P. Line	225	292710h	6,441	Replace 142 mils, isolate and pressure test if greater, isolate and pressure test	2023	2024
Kennewick District							
1	8" Atalla Transmission Line	300	5402565 14375 (1) 14375 (2) 14375 (3) 14375 (4) 14375 (5)	7,449	In situ test, add second gate to loop system, isolate and pressure test, expose and verify fittings and replace fittings if needed	2018	2023
3	4" East Finley H.P. Line	250	12814	2,498	Isolate and pressure test	2018	2023
4	Passo H.P. Distribution System	300	162556 Kern-CH-1 11097 (1)	365	Replacement	2023	2023
5	4" Northwest Distribution System	300	11097 (1)	49	In situ test, add second gate to loop system, isolate and pressure test, expose and verify fittings and replace fittings if needed	2018	2023
6	4" Glade Road H.P. Line	150	11097 (2)	183	Isolate and pressure test	2018	2023
7	2" Durban H.P. Line	158	123301	42	Isolate and pressure test	2018	2023
8	4" Finley H.P. Line	200	5302527	25	In-service pressure test	2018	2023
11	4" Plymouth H.P. Line	400	28541 (DOD69144-28330	111	In situ test, isolate and pressure test	2022	2022
Walla Walla District							
1	8" Walla Walla H.P. Line	150	WW11-1	4,955	In situ test, isolate pressure test	2017	2017
2	3" Celrite Pacific H.P. Line	150	WW2-1	2,474	Refr	2019	2019

Attachment B: Technician Certification and Device Calibration Records

ABI Services, LLC

Certificate of Training & Instruction

in

Safety Training

and the Use of the Stress-Strain Microprobe® (SSM) Systems

This is to certify that

Wayne Warner

has successfully completed annual safety training and the use of the patented SSM Systems and ABI Software.

Safety training includes instruction and testing in general construction safety and housekeeping, scaffolding, excavation and trenching, falls, lifting, personal protection, and eye protection. SSM training includes the theory of mechanical testing, ball indentation testing, and a practical demonstration of laboratory and field testing using the SSM Systems and the ABI® Software.

Date: January 25, 2016

Signed,

Fahmy M. Haggag

Fahmy M. Haggag
President
ABI Services, LLC



ABI Services, LLC
253 Midway Ln
Oak Ridge, TN 37830 USA
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abiservices-usa.com | info@abiservices-usa.com

ANNUAL LOAD CELL CALIBRATION

Date	Original Calibration Date	Manufacturer
June 30, 2016	June 3, 2003	Sensotec
Model	Serial Number	Capacity
41/0571-02	961578	250 lb
Shunt Cal Factor MV/V	Calibration Factor MV/V	SSM Shunt Cal Value
1.485	2.984	124.4 ±0.2
SSM System Number	Cable Length	
201004	10 ft	
Shunt Value Reading 1	124.4	
Shunt Value Reading 2	124.3	

Certified by: Fahmy M. Haggag
Fahmy Haggag, Chief Engineer

SENSOTEC

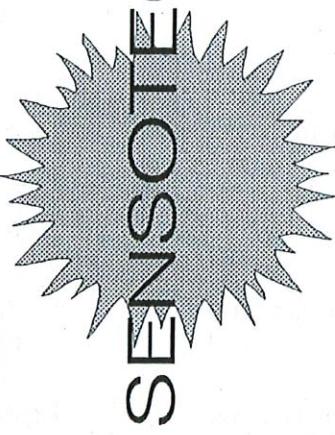
2080 ARLINGATE LANE COLUMBUS, OHIO 43228 (614) 850 - 5000
INTERNET URL <http://www.sensotec.com>

CERTIFICATE OF CALIBRATION

MODEL: 41/0571-02
ORDER CODE: AL111CN
SERIAL NUMBER: 961578-
CALIBRATION DATE: Jun 03/2003
INPUT RESISTANCE: 388. Ω
OUTPUT RESISTANCE: 352. Ω
LEAKAGE: ∞

WIRING CODE

CAPACITY: 250 LBS TENSION
CALIBRATED AT: 250 LBS
EXCITATION: 10.0 VDC
CALIBRATION FACTOR:
SHUNT RESISTOR: 59k Ω
SHUNT CAL FACTOR: 1.485 MV/V
$$\frac{1.485 \times 250}{2.984} = 124.4$$



PIN	DESIGNATION
A	(+)EXCITATION
B	(+)EXCITATION
C	(-)EXCITATION
D	(-)EXCITATION
E	(-)OUTPUT
F	(+)OUTPUT

001-0333-02

Accepted and Certified by: Michael A Stanley
Date Printed: 6/4/2003



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ANNUAL LOAD CELL CALIBRATION

Date	Original Calibration Date	Manufacturer
June 30, 2016	February 6, 2012	Honeywell/Sensotec
Model	Serial Number	Capacity
41/0571-02	1374130	250 lb
Shunt Cal Factor mV/V	Calibration Factor mV/V	SSM Shunt Cal Value
1.1014	3.004	91.7 ±0.2
SSM System Number	Cable Length	
201004	10 ft	
Shunt Value Reading 1	91.8	
Shunt Value Reading 2	91.7	

Certified by: Fahmy M. Haggag
Fahmy Haggag, Chief Engineer

CERTIFICATE OF CALIBRATION

Product Identification

Product Type:	LOAD	Customer Name:	N/A
Model:	41	Customer PO:	N/A
Serial No.*:	1374130	Order Code:	AL111CN,1A,2U,6A,15A
Part No.:	060-0571-02	Instrument Serial No.:	N/A

* A letter at the end of the serial number indicates the associated bridge.

Product Specifications

Capacity:	250lbs	Excitation:	10.0 Vdc
Calibrated At:	250.00lbs	Amplifier Output:	N/A
Direction / Type:	Tension	Electrical Leakage:	∞ Meg Ω

Wiring Code

PIN	DESIGNATION
A	(+)EXCITATION
B	(+)EXCITATION
C	(-)EXCITATION
D	(-)EXCITATION
E	(-)OUTPUT
F	(+)OUTPUT

001-0333-02

1,1014
—
3,0041 X 250 = 91.66

This unit has been calibrated using standards whose accuracies are traceable to the National Institute of Standards and Technology (NIST). Units are calibrated based upon ANSI/NCSL Z540 on equipment whose accuracies are within a 4:1 ratio unless otherwise indicated. Reported values may be scaled due to limitations of test equipment such as dead weight increments or local barometric pressure. This certificate of calibration shall not be reproduced in any form, except in full, without the expressed written consent of Honeywell. If you have any questions concerning this certificate of calibration, please call our service department at (614) 850-5000.

Derek W. Drabonstadt, Quality Manager

PRINT DATE: 2/6/2012

Certificate No.



1374130-001

Document No. 086-1000-09

Calibration Data

Input Resistance:	351 Ω	Calibration Factor: 3.0041mV/V	Calibration Date: 02/04/2012
Output Resistance:	261 Ω	Operator(s): Steve Escoffier	
Calibration Procedure: 072-LC75-10, Rev C, Date 04/20/2011			
% Capacity	Load (lbs)	Raw (mV/V)	Normalized (mV/V)
0	0.00	0.0108	0.0000
50	125.00	1.5134	1.5026
100	250.00	3.0145	3.0037
50	125.00	1.5143	1.5035
0	0.00	0.0113	0.0005

$$\frac{1.1014}{3.0041} \times 250 = 91.64$$

Shunt Calibration Data

Line No.	Shunt Resistor	Shunt Sense	Zero	Shunt Zero	Shunt Cal	Shunt Cal. Capacity
1	59kΩ	N/A	N/A	N/A	1.1014 mV/V	N/A

Calibration Standards

NIST Traceable #	Inst. ID#	Description	Model	Cal Date	Date Due
4591694	100635	DEADWEIGHT TEST STAND	1000 LBS.	10/28/2010	10/28/2013
5108348	100859	DIGITAL MULTIMETER	34401A	05/05/2011	05/05/2012
5106590	7241228	DECade RESISTOR	0-10M OHMS	05/04/2011	05/04/2012

Environmental Data

Temperature: 74 °F

Humidity: 18 %RH

Pressure: 14.41 psiA

Certificate No



1374130--001



ABI Services, LLC

253 Midway Ln

Oak Ridge, TN 37830 USA

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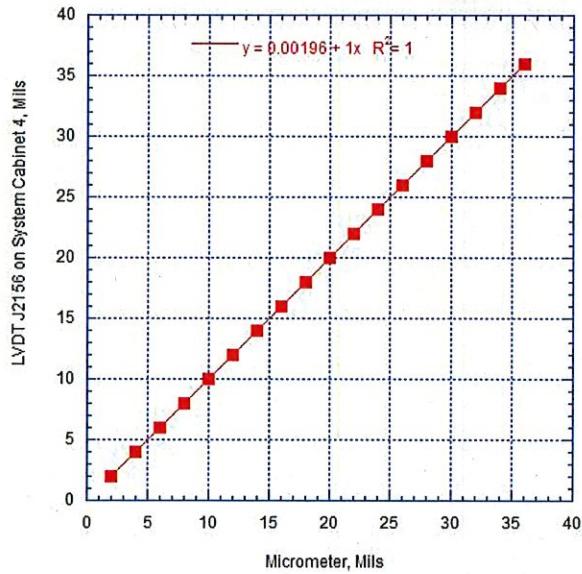
abiservices-usa.com | info@abiservices-usa.com

ANNUAL LVDT CALIBRATION

Date	Original Calibration Date	Manufacturer
June 30, 2016	October 30, 2002	Schaevitz Sensors
Model	Serial Number	Capacity
LBB-315-PA-020	J2156	$\pm 0.0200''$
SSM System Number	Cable Length	
201004	10 ft	



LVDT J2156 on System Cabinet 4



Certified by:

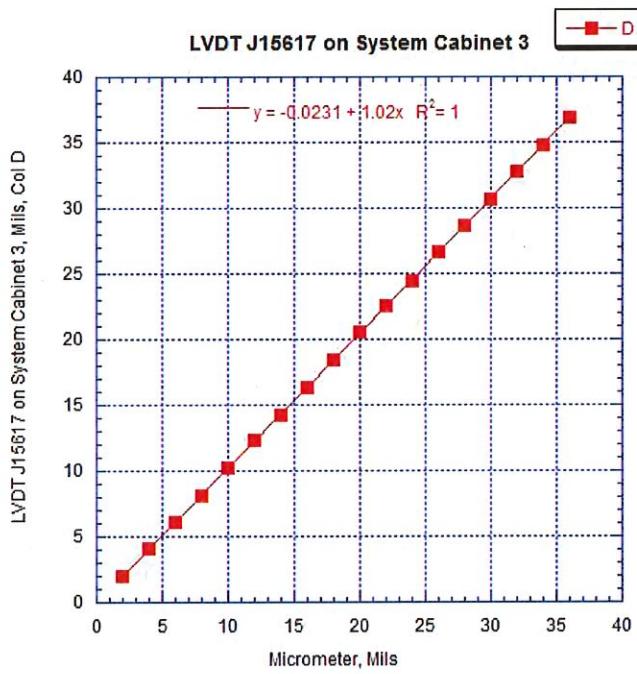
Fahmy M. Haggag
Fahmy Haggag, Chief Engineer



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ANNUAL LVDT CALIBRATION

Date	Original Calibration Date	Manufacturer
June 30, 2016	April 15, 2010	Schaevitz Sensors
Model	Serial Number	Capacity
LBB-315-TA-020	J15617	$\pm 0.0200''$
SSM System Number	Cable Length	
201003	10 ft	



Certified by: Fahmy M. Haggag
Fahmy Haggag, Chief Engineer