

## Crawford, Denise (UTC)

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**From:** McCallum, Kevin <Kevin.McCallum@cngc.com>  
**Sent:** Thursday, August 11, 2016 5:49 PM  
**To:** Crawford, Denise (UTC)  
**Cc:** Eutsey, Mike; McCallum, Kevin; Woodard, Marina (UTC); Martuscelli, Eric; Sorensen, Renie; Ogden, Jeremy  
**Subject:** CNGC Response to July 7th, 2016 Letter MAOP plan review  
**Attachments:** PG-150120 MAOP Validation Plan Response to July 7 Letter-Insp. No. 2655.pdf  
**Importance:** High

Denise,

Please forward the attached response to Mr. Rathbun, Mr. Subsits, and Mr. Ritter.

Thanks,

**Kevin McCallum** | Pipeline Safety Specialist

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August 11, 2016

Alan Rathbun- Director of Pipeline Safety Program  
State of Washington Utilities and Transportation Commission  
1300 S. Evergreen Park Dr. SW  
P.O. Box 47250  
Olympia, WA 98504-7250

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RE: Response to July 7<sup>th</sup>, 2016 letter; PG-150120 – Stipulated Agreement MAOP Validation Plan Review (Insp. No. 2655)

Dear Mr. Rathbun,

This letter is intended to address Staff's comments regarding CNGC's MAOP Validation Plan (Plan). The Plan was submitted on April 29<sup>th</sup>, 2016.

### COMMENTS

**1. The timeframe per Table 6 extends out to 2026.**

**Comment(s):**

CNGC needs to justify why it will take 10 years to complete the validation efforts to confirm MAOP on operating pipelines. Staff does not support a time frame which extends out another 10 years.

Additionally, staff supports your statement on page 6, Prioritization, "In general, precode pipeline segments operating at a greater than 30% SMYS without pressure test records were the highest priorities, with subsequent priorities influenced by the availability of pressure test records". Staff has not attempted to evaluate the prioritization of your mitigation, as those decisions are based on your operational expertise and customer knowledge base.

**Cascade Response**

The Plan submitted on April 29<sup>th</sup>, 2016 includes 116 segments of pipe missing critical information to confirm MAOP – nearly 223 miles of pre-code and post-code pipe. As previously mentioned, work on this plan has already commenced.

At a meeting between Staff and CNGC on March 4<sup>th</sup>, 2016, regarding concerns on our responsiveness, Staff suggested CNGC reference PHMSA's Notice of Proposed Rule Making for 49 CFR Parts 191 and 192 (NPRM) when submitting the next Plan. We utilized the NPRM as a guide for justification in the Action Plan that was submitted and felt a 10 year completion schedule, factoring in the prioritization matrix and the magnitude of the task, was both reasonable and aggressive. For validating MAOP, the NPRM proposes that 50% of the mileage be completed in 8 years and 100% of the mileage within 15 years. As submitted, our Action Plan addresses 50% of the mileage by 2018 and 100% by 2026. More important than just mileage (of pipe) is risk. In the submitted Plan the highest risk segments – 20% SMYS and above – are all due to be completed no later than 2024. Further, all five segments currently operating at 30% SMYS or above are due to be complete by 2017 with four scheduled for completion in 2016 and the one remaining segment due for completion in 2017.

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A new development was brought to Staff's attention at a meeting in Olympia on August 5<sup>th</sup>, 2016. In the April 29<sup>th</sup> Plan, Table 3 identified nearly 400 Branch Segments as missing critical information to confirm MAOP. These Branch Segments were identified ahead of the Plan submission deadline of April 29<sup>th</sup>, 2016 but it was recently learned that these segments were not incorporated into the prioritization matrix or included in Table 1. Because of this development the submitted Plan is deemed incomplete for its intended purpose.

Both CNGC and Staff desire to have a comprehensive, complete Plan. Based on this new development CNGC is requesting additional time to incorporate these segments into the prioritization matrix and to incorporate additional resources to this effort for the purpose of achieving the intended results. During this period of additional time CNGC intends to provide periodic progress reports every two weeks beginning August 26<sup>th</sup>, 2016 until such time that a complete Plan is approved. More specific information regarding the Branch Segments will be provided in the proposed progress reports. Additionally, CNGC is voluntarily adding leak surveys to all lines on Table 1 and Table 3, effectively increasing intervals to 1 survey each quarter per line number. In conjunction with the operating pressures that have already been reduced we feel this is a prudent step to ensure continuing, safe operation.

**2. Page 5 of the MAOP Validation Plan, Pressure Testing, CNGC assumes a methodology for pressure testing that is NOT in accordance with Subpart J for areas where it's not feasible (one way feeds, large customer load) to isolate and test.**

**Comment(s):**

The code does not allow for these methodologies. Please explain what CNGC will do to meet current code requirements for pressure testing.

**Cascade Response**

All pressure tests performed by CNGC will comply with code requirements. Previous reference to "In-service pressure test" in Table 1 – Action Plan has been removed and replaced with "Pressure test per code or replacement". The MAOP Determination & Validation Plan document will reflect these changes in the future.

**3. Section 1.ii of the Agreement states CNGC must provide the basis by which CNGC has determined MAOP for precode pipe with unknown characteristics.**

**Comment(s):**

Staffs interpretation for this requirement is for each segment in Table 1, there needs to be a column which lists which of the 192.619 criteria they are using to establish MAOP (i.e.-- 619(a)(1) design pressure, 619(a)(2) pressure test, 619(a)(3) high 5 operating, or 619(c) high 5 grandfather-no other documentation). This information is not listed in Table 1 for each deficient segment. Staff also believes it would be a good idea for post code pipeline segments as well.

**Cascade Response**

CNGC has updated Table 1 to identify the criteria used for the MAOP determination.

**4. Section 6 of the Agreement requires CNGC to take a 20% reduction on the operating pressure on any precode pipeline which has a calculated design pressure over 30% SMYS and which CNGC does not know seam type.**

**Comment(s):**

Seam type is not identified in Table 1 as a critical piece of MAOP confirming documentation. CNGC needs to verify seam type on all segments as part of the validation process.

Staff understands CNGC's commitment and duty to meet customer demand per their operating tariff. However, staff needs more information to understand why CNGC states for the Bellingham HP Line #1, 8 and 12-inch

Bremerton Line #2, and the 8-inch March Point HP Line #2 "that lowering the pressure 20% below MAOP will result in Cascade not being able to supply gas to all customers." **Under what operating conditions would CNGC not be able to supply gas to all its customers and what is that probability of those conditions actually occurring?** Further, staff is not convinced that the current MAOP is a valid operating pressure as CNGC does not have the records to prove legitimacy.

Additionally, the majority of the length falls in Class 3 areas (with the exception of the Lake Terrel Rd Transmission Line #9). For the 8-inch Bellingham HP Line #1, 8-inch Central Whatcom HP Line #3, the 8-inch Anacortes HP Line #1, and the 8-inch March Point HP Line #2, they are missing both critical pipe data to calculate design pressure (wall thickness and pipe grade) and CNGC does not have a pressure test to confirm pipe strength. As such, staff believes that a pressure reduction should be warranted unless CNGC shows that operating conditions are so grievous that a pressure reduction would be a calamity for its customers.

#### **Cascade Response**

Per Section 6 of the Stipulated Agreement, all pre-code pipe calculated at over 30% SMYS, with an unknown seam type, have undergone a 20% pressure reduction. The applicable lines are referenced on page 3 of the Plan document submitted on April 29<sup>th</sup>, 2016. Additionally, CNGC has referenced 49 CFR 192.113 - Longitudinal joint factor (*E*) for steel pipe - where seam type is unknown. CNGC has used as the most stringent criteria defined in 49 CFR 192.113. Although this same criteria was factored into the April 29<sup>th</sup> Plan calculations it was not clearly identified. A column identifying longitudinal joint factor has been added to Table 1. CNGC will continue to utilize destructive testing/analysis to verify longitudinal seam type as pipe samples become available.

#### **5. There is a discrepancy for the 8-inch Central Whatcom Transmission Line (Bellingham Line #3).**

##### **Comment(s):**

The map for Bellingham Line #3 shows the segment number as 14C1344. Table 6 shows the 8-inch Central Whatcom Transmission Line as segment 14C1314. Please confirm the correct segment number.

#### **Cascade Response**

CNGC has confirmed that the correct segment number is 14C1344. All applicable Tables have been updated. See Attachment A: Updated Tables

#### **6. At Staffs request, CNGC submitted mapping showing the HP pipeline segments in each of their operating districts. This mapping has both validated (CNGC has MAOP confirming documentation) and non-validated segments on the same map.**

##### **Comment(s):**

Staff have reviewed a random sample of validated MAOP confirming documentation for several pipe segments in each of the operating districts. Staff has found the documentation acceptable for verifying the MAOP of the line segment in question. However, staff has not reviewed all line segments or CNGC's process for ensuring quality control. It is expected that if CNGC has validated a segment as having sufficient documentation to confirm MAOP that during future inspections, this information will be readily available to verify the MAOP.

Additionally, PHMSA has published a Notice of Proposed Rule Making for 49 CFR Parts 191 and 192. In this NPRM, PHMSA has proposed language for documentation of MAOP confirming records. "Records must be reliable, traceable, verifiable, and complete", This language has not been defined in terms of prescriptive documentation requirements. Staff believes the regulatory approach to verifying the efficacy of any MAOP confirming documentation will fall on the thoroughness and vigor the operator puts into their pipeline safety records management. If well managed, the ability of the operator to then present, and if necessary, justify the completeness of their records during the inspection would and should be reasonable, efficient and straightforward.

**Cascade Response**

Staff's expectation is the same expectation of CNGC. As such we have commissioned a new procedure – Company Procedure 820 – dedicated to MAOP Validation. This procedure is expected to define the requirements for sufficiently validating MAOP records per code. CNGC intends to make all MAOP validation documentation readily available for inspection.

**7. Staff sent CNGC a letter dated January 12, 2016 confirming that the Automated Ball Indentation (ABI) insitu technology to determine pipe grade would give accurate and valid results.**

**Comment(s):**

However, CNGC needs to explain the process of how ABI Services will conduct and document the testing and results. The results will be life of the pipeline documents and must be traceable, verifiable and complete. At a minimum the following questions would need to be answered:

- a. What qualifications/certifications does the operator of the device need to conduct testing?
- b. Does the device need to be calibrated/inspected/certified? If so, on what schedule and is there a manufacturer's recommendation?
- c. What is the output data format and does it require additional time and manipulation/interpretation to give yield strength values (similar to an ILI run)? If so, who does the manipulation/interpretation and what are their qualifications?
- d. How does CNGC know the output results are accurate (i.e. is the device out of calibration)?
- e. Does CNGC propose to conduct destructive yield strength testing commensurate with the ABI insitu testing to confirm results for locations where CNGC has actual pipe samples available? If not, why not?

CNGC will need to document and approve the process for the insitu testing methodology and subsequent results.

**Cascade Response**

As requested, CNGC provided the above requested information in a letter sent to the WUTC on July 8<sup>th</sup>, 2016. Additionally, we are providing a copy of the technician certification and a copy of the device calibration/certification records. See Attachment B: Technician Certification and Device Calibration Records

**8. Please provide the Parametrix results for all districts where insitu testing will occur. Staff will also need to know the location of the testing.**

**Comment(s):**

This can be accomplished as noted in the January 12, 2016 letter by utilizing the daily construction schedule already being submitted to the UTC.

**Cascade Response**

As requested, CNGC provided the above requested information in a letter sent to the WUTC on July 8<sup>th</sup>, 2016. Additionally, CNGC has been utilizing the daily construction schedule to notify the WUTC.

In summary:

- The current Action Plan work has begun and positive progress is being made. This work will continue as we finalize a comprehensive Plan.
- CNGC is requesting additional time to incorporate Branch Segments into the prioritization matrix.
- CNGC will provide Staff periodic progress reports every two weeks beginning August 26<sup>th</sup>, 2016.
- Reduced operating pressure in pre-code pipe per section 6 of the Stipulated Agreement.
- Adding additional voluntary leak surveys to all lines on Tables 1 and 3
- Four columns added to Table 1:
  - MOP (psig) – Maximum Operating Pressure
  - Longitudinal Joint Factor
  - % SMYS (MOP) – Maximum Operating Pressure
  - Basis for MAOP

- Copy of the technician certification and a copy of the device calibration/certification records

Cascade is committed to this effort and we look forward to continuing to engage with Staff in this process.

Please contact Mike Eutsey at (509) 734-4576 with questions or comments.

Respectfully Submitted,



Eric Martuscelli  
Vice President, Operations  
Cascade Natural Gas Corporation

Attachment A: Updated Tables





Table 1 - Summary of HP Distribution and Transmission Pipelines

HP Line #	HP Line Name	MAOP (psig)	MOP (psig)	HP Line Segment/WO Number	Year installed	Diameter (in.)	Length (ft.)	Wall Thickness (in.)	Yield Strength (psi)	Length/Inch Factor	Test Pressure (psig)	% DMS (IMAD)	% DMS (INDP)	Under Base Filing Present	Basin (or MAOP) (IMAD)	Basin (or MAOP) (INDP)	Action Plan		
Longview District	Longview-Kelso Transmission Segments and H.P. Distribution Line	250	250	Pre-ENGC-L1-1	1957	12.75	23,025	0.250	24,000	0.8	400	26.55%	26.55%	N/A	192.619(a)(2)	192.619(a)(2)	Replacement		
				Pre-ENGC-L1-2	1957	3.04	2,904	0.1	24,000	0.1	24,000	0.1	No Test	8.02%	8.02%	N/A	192.619(a)(2)	192.619(a)(2)	Operate assuming most stringent criteria
				ENGC-L1-3	1957	3.35	3,350	0.1	24,000	0.1	24,000	0.1	No Test	8.02%	8.02%	N/A	192.619(a)(2)	192.619(a)(2)	Operate assuming most stringent criteria
				ENGC-L1-4	1955	4.3	552	0.1	24,000	0.1	24,000	0.1	No Test	15.02%	15.02%	N/A	192.619(a)(2)	192.619(a)(2)	Replacement
				2A	1880	12.75	990	0.8	52,000	12.25%	52,000	0.8	No Test	12.25%	12.25%	N/A	No Basin	No Basin	Pressure test per code
				2B	1976	4.5	8,234	0.8	35,000	10.25%	35,000	0.8	No Test	10.25%	10.25%	N/A	No Basin	No Basin	Pressure test per code
				2C	1976	4.5	8,234	0.8	35,000	10.25%	35,000	0.8	No Test	10.25%	10.25%	N/A	No Basin	No Basin	Pressure test per code
				2D	1976	4.5	8,234	0.8	35,000	10.25%	35,000	0.8	No Test	10.25%	10.25%	N/A	No Basin	No Basin	Pressure test per code
				2E	1976	4.5	8,234	0.8	35,000	10.25%	35,000	0.8	No Test	10.25%	10.25%	N/A	No Basin	No Basin	Pressure test per code
				2F	1976	4.5	8,234	0.8	35,000	10.25%	35,000	0.8	No Test	10.25%	10.25%	N/A	No Basin	No Basin	Pressure test per code
				2G	1976	4.5	8,234	0.8	35,000	10.25%	35,000	0.8	No Test	10.25%	10.25%	N/A	No Basin	No Basin	Pressure test per code
Yakima (Blumsted) District	Yakima H.P. Line	300	300	ENGC-L1-1	1956	3.5	4,404	0.156	24,000	0.8	No Test	9.35%	9.35%	N/A	No Basin	No Basin	Replacement		
				ENGC-L1-2	1956	3.5	4,404	0.156	24,000	0.156	24,000	0.8	No Test	9.35%	9.35%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-3	1956	3.5	4,404	0.156	24,000	0.156	24,000	0.8	No Test	9.35%	9.35%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-4	1956	3.5	4,404	0.156	24,000	0.156	24,000	0.8	No Test	9.35%	9.35%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-5	1956	3.5	4,404	0.156	24,000	0.156	24,000	0.8	No Test	9.35%	9.35%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-6	1956	3.5	4,404	0.156	24,000	0.156	24,000	0.8	No Test	9.35%	9.35%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-7	1956	3.5	4,404	0.156	24,000	0.156	24,000	0.8	No Test	9.35%	9.35%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-8	1956	3.5	4,404	0.156	24,000	0.156	24,000	0.8	No Test	9.35%	9.35%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-9	1956	3.5	4,404	0.156	24,000	0.156	24,000	0.8	No Test	9.35%	9.35%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-10	1956	3.5	4,404	0.156	24,000	0.156	24,000	0.8	No Test	9.35%	9.35%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-11	1956	3.5	4,404	0.156	24,000	0.156	24,000	0.8	No Test	9.35%	9.35%	N/A	No Basin	No Basin	Replacement
Wenatchee District	Wenatchee H.P. Line	200	200	ENGC-L1-1	1956	8.625	8,032	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement		
				ENGC-L1-2	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-3	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-4	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-5	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-6	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-7	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-8	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-9	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-10	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-11	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
Walla Walla District	Walla Walla H.P. Line	300	300	ENGC-L1-1	1956	8.625	8,032	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement		
				ENGC-L1-2	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-3	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-4	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-5	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-6	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-7	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-8	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-9	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-10	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement
				ENGC-L1-11	1956	8.625	8,032	0.188	24,000	0.188	24,000	0.8	No Test	19.12%	19.12%	N/A	No Basin	No Basin	Replacement

Critical Missing Information

Insufficient Test Pressure Recorded

Insufficient Test Pressure Recorded

Insufficient Test Pressure Recorded

Insufficient Test Pressure Recorded

Insufficient Test Pressure Recorded

Insufficient Test Pressure Recorded

Insufficient Test Pressure Recorded

Insufficient Test Pressure Recorded

Insufficient Test Pressure Recorded

Insufficient Test Pressure Recorded

Insufficient Test Pressure Recorded

Table 2 - Pipeline Segments Reclassified as Transmission

HP Line #	HP Line Name	MAOP (psig)	HP Line Segment/WO Number	Year Installed	Diameter (in.)	Wall Thickness (in.)	Yield Strength (psi)	% SMYS
<b>Bellingham District</b>								
1	8" Bellingham Transmission Line	380	Line 1-1	1956	8.625	0.188	24,000	36.32%
3	8" Central Whatcom Transmission Line	380	14C1344	1957	8.625	0.188	24,000	36.32%
21	16" Squallicum Transmission Segment	250	40855 (Transition fittings)	1972	4.5	0.156	24,000	36.32%
			41508	1993	16	0.281	24,000	29.66%
<b>Mount Vernon District</b>								
1	8" Anacortes HP Line	360	MTVL1-1	1957	8.625	0.188	24,000	34.4%
			18191	1972	8.625	0.188	35,000	23.6%
2	8" March Point H.P. Line	360	11C1144	1957	8.625	0.188	24,000	34.4%
			11C1144	1957	8.625	0.25	24,000	25.9%
			11C5628	1963	8.625	0.188	24,000	34.4%
<b>Longview District</b>								
1	Longview-Kelso H.P. Distribution Line	250	Pre-CNGC-L1-1	1957	12.75	0.25	24,000	26.6%
			51820(1)	1996	8.625	0.322	46,000	8.5%
8	8" Kalama H.P. Line	300	51820(2)	1997	8.625	0.188	24,000	28.7%
			51820(3)	1997	8.625	0.25	24,000	21.6%
			51820(4)	1997	8.625	0.25	46,000	11.3%
<b>Yakima District (Sunnyside)</b>								
5	6" Toppemish-Zillah H.P. Line	400	YakimaL5-1	1956	6.625	0.188	24,000	29.4%
<b>Wenatchee District</b>								
1	6" & 8" Moses Lake H.P. Line	250	WenL1-1	1957	6.625	0.188	24,000	18.4%
			WenL1-2	1957	8.625	0.188	24,000	23.9%
3	4" Othello Transmission Line	400	60390	1981	4.5	0.156	24,000	15.0%
			18998	1971	6.625	0.188	35,000	20.1%
<b>Kennecook</b>								
1	8" Attalia H.P. Line	300	O1C4776	1958	8.625	0.188	24,000	28.7%
			14375 (1)	1968	8.625	0.188	35,000	19.7%
			14375 (2)	1968	12.75	0.25	35,000	21.9%
			14375 (3)	1968	12.75	0.375	35,000	14.6%
			14375 (4)	1968	12.75	0.33	35,000	16.6%
			14375 (5)	1968	12.75	0.25	52,000	14.7%

Critical Missing Information

Table 5 - Pre-Code Pipelines without Pressure Test

HP Line #	HP Line Name	MAOP (psig)	HP Line Segment/WO Number	Year Installed	Diameter (in.)	Length (Ft.)	Wall Thickness (in.)	Yield Strength (psi)	Test Pressure (psig)	% SMYS	Design Pressure (psig)	
<b>Bellingham District</b>												
1	8" Bellingham Transmission Line	380	Line 1-1	1956	8.625	15,086	0.188	24,000	No Test	36.32%	419	
			fish-1	1956	8.625	16,475	0.188	24,000	No Test	14.34%	395	
			fish-2	1956	10.75	15,630	0.188	24,000	No Test	17.87%	269	
2	Bellingham H.P. Distribution System	150	10c1315	1958	4.5	927	0.156	24,000	No Test	9.01%	399	
			10c1559	1958	4.5	520	0.156	24,000	No Test	9.01%	399	
			10c3298	1960	4.5	1,448	0.156	24,000	No Test	9.01%	399	
			10c4799	1962	2.375	221	0.154	24,000	No Test	4.82%	747	
			10c5321	1963	2.375	1,505	0.154	24,000	No Test	4.82%	747	
			10c9831	1966	2.375	1,309	0.154	24,000	No Test	4.82%	747	
3	8" Central Whatcom Transmission Line	380	14c1344	1957	8.625	57,437	0.188	24,000	No Test	36.32%	419	
4	4" South Lynden H.P. Line	250	Line 4-1	1961	4.5	35,441	0.156	24,000	No Test	15.02%	499	
8	2" Nooksack H.P. Distribution System	250	16c7000	1963	2.375	752	0.154	24,000	No Test	8.03%	934	
<b>Aberdeen District</b>												
3	4" McCleary H.P. Line	150	79c6323	1963	4.5	225	0.156	24,000	No Test	9.01%	499	
			78c7902-2	1964	4.5	252	0.156	24,000	No Test	9.01%	499	
<b>Mount Vernon District</b>												
1	8" Anacortes Transmission Line	360	MTVL1-1	1957	8.625	102,813	0.188	24,000	No Test	34.41%	419	
			11C1144-1	1957	8.134	8,134	0.188	24,000	No Test	34.41%	419	
2	8" March Point Transmission Line	360	11C1144-2	1957	8.625	814	0.250	24,000	No Test	25.88%	557	
			11C5628	1963	8.625	285	0.188	24,000	No Test	34.41%	419	
			MTVL3-1	1956	6.625	5,102	0.188	24,000	No Test	7.71%	545	
			MTVL3-2	1956	8.625	4,675	0.188	24,000	No Test	10.04%	419	
3	Anacortes H.P. Distribution System	105	11C1491	1958	2.375	3	0.154	24,000	No Test	3.37%	934	
			11C2330	1959	2.375	70	0.154	24,000	No Test	3.37%	934	
			11C2626	1959	2.375	127	0.154	24,000	No Test	3.37%	934	
			09801	1966	2.375	112	0.154	24,000	No Test	3.37%	934	
5	3" Burlington H.P. Line	249	211220	1957	3.5	5,769	0.156	24,000	No Test	11.64%	642	
7	4" North Texas Rd H.P. Line	250	11C2775	1960	2.375	914	0.154	24,000	No Test	8.03%	934	
8	4" Arlington H.P. Line	249	Fish_18C4272	1961	4.5	10,177	0.156	24,000	No Test	14.96%	499	
<b>Longview District</b>												
1	Longview-Kelso Transmission Segments and H.P. Distribution Line	250	82C8335-2	1965	2.375	521	0.154	24,000	No Test	8.03%	934	
3	4" Dike Road H.P. Line (Longview)	80	82C8335-3	1965	4.5	152	0.156	24,000	No Test	15.02%	499	
			82C8335	1965	4.5	6,463	0.156	24,000	No Test	4.81%	499	
<b>Yakima (Sunnyside) District</b>												
1	3" Sunnyside H.P. Line	200	Fish-L1-1	1956	3.5	4,494	0.156	24,000	No Test	9.35%	642	
			15420	1969	3.5	42	0.156	24,000	150	9.35%	642	
2	2" South Sunnyside H.P. Line	200	42C2350	1959	2.375	4,018	0.154	24,000	No Test	6.43%	934	
3	4" Grandview H.P. Line	250	Fish-L2-1	1956	4.5	4,736	0.156	24,000	No Test	15.02%	499	
4	3" Prosser H.P. Line	250	YakimaL4-1	1956	3.5	5,932	0.156	24,000	No Test	11.69%	642	
5	6" Toppensish-Zillah Transmission Line	400	YakimaL5-1	1956	6.625	32,566	0.188	24,000	No Test	29.37%	545	
6	3" Zillah H.P. Line	400	fish-L6-1	1956	3.5	873	0.156	24,000	No Test	18.70%	642	
7	4" Wapato H.P. Line	152	fish-L7-1	1956	4.5	33,284	0.156	24,000	No Test	9.13%	499	
8	3" South Toppensish H.P. Line	175	fish-L8-1	1956	3.5	6,161	0.156	24,000	No Test	8.18%	642	
9	3" Granger H.P. Line	175	fish-L9-1	1956	3.5	31,947	0.156	24,000	No Test	8.18%	642	

Critical Missing Information  
Insufficient Test Pressure Recorded

Table 5 - Pre-Code Pipelines without Pressure Test

HP Line #	HP Line Name	MAOP (psig)	HP Line Segment/WO Number	Year Installed	Diameter (in.)	Length (Ft.)	Wall Thickness (in.)	Yield Strength (psi)	Test Pressure (psig)	% SMYS	Design Pressure (psig)
Yakima District											
1	8" Yakima H.P. Line	200	Fish_968 FISH_968_Lat_26	1956 1956	8.625 8.625	3,032 695	0.188 0.500	24,000 24,000	No Test No Test	19.12% 7.19%	419 1113
Wenatchee District											
1	6" & 8" Moses Lake H.P. Line	250	WenL1-1 WenL1-2	1957 1957	6.625 8.625	509 15,956	0.188 0.188	24,000 24,000	No Test No Test	18.35% 23.89%	545 419
2	2" Wheeler H.P. Line	250	WenL2-2	1962	2.375	2,375	0.154	24,000	No Test	8.03%	934
12	6" Wenatchee H.P. Line	225	58C5745 2912 fish	1962 1956	2.375 6.625	179 31,812	0.154 0.188	24,000 24,000	No Test No Test	8.03% 16.52%	934 545
Kennewick District											
1	8" Attalia Transmission Line	300	01C4776	1958	8.625	78,449	0.188	24,000	No Test	28.67%	419
3	4" East Finley H.P. Line	200	54C2565 16256	1959 1969	2.375 2.375	2 365	0.154 0.154	24,000 24,000	No Test No Test	9.64% 8.03%	934 934
8	4" Finley H.P. Line	200	58C2527	1959	4.5	12,391	0.156	24,000	No Test	12.02%	499
Walla Walla District											
1	8" Walla Walla H.P. Line	150	WWL1-1	1956	8.625	4,595	0.188	24,000	No Test	14.34%	419
2	3" College Place H.P. Line	150	WWL2-1	1956	3.5	2,474	0.156	24,000	No Test	7.01%	642

Critical Missing Information

Insufficient Test Pressure Recorded





Attachment B: Technician Certification and Device Calibration Records

# ABI Services, LLC

## *Certificate of Training & Instruction*

in  
Safety Training  
and the Use of the Stress-Strain Microprobe® (SSM) Systems

*This is to certify that*

**Wayne Warner**

*has successfully completed annual safety training and the use of the patented SSM Systems and ABI Software.*

*Safety training includes instruction and testing in general construction safety and housekeeping, scaffolding, excavation and trenching, falls, lifting, personal protection, and eye protection. SSM training includes the theory of mechanical testing, ball indentation testing, and a practical demonstration of laboratory and field testing using the SSM Systems and the ABI® Software.*

Date: January 25, 2016

Signed,

*Fahmy M. Haggag*

Fahmy M. Haggag  
President  
ABI Services, LLC





**ABI Services, LLC**

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abiservices-usa.com | info@abiservices-usa.com

**ANNUAL LOAD CELL CALIBRATION**

<b>Date</b>	<b>Original Calibration Date</b>	<b>Manufacturer</b>
June 30, 2016	June 3, 2003	Sensotec
<b>Model</b>	<b>Serial Number</b>	<b>Capacity</b>
41/0571-02	961578	250 lb
<b>Shunt Cal Factor MV/V</b>	<b>Calibration Factor MV/V</b>	<b>SSM Shunt Cal Value</b>
1.485	2.984	124.4 ±0.2
<b>SSM System Number</b>	<b>Cable Length</b>	
201004	10 ft	
<b>Shunt Value Reading 1</b>	124.4	
<b>Shunt Value Reading 2</b>	124.3	

Certified by: Fahmy M. Haggag  
Fahmy Haggag, Chief Engineer

# SENSOTEC

2080 ARLINGATE LANE COLUMBUS, OHIO 43228 (614) 850-5000  
INTERNET URL <http://www.sensotec.com>

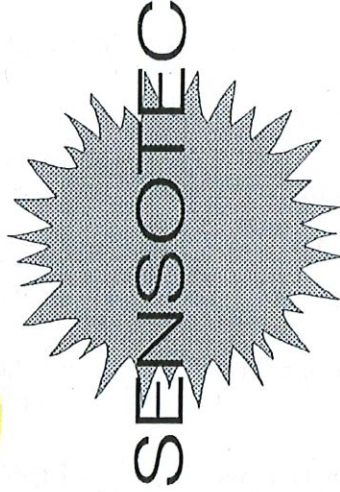
## CERTIFICATE OF CALIBRATION

MODEL: 41/0571-02  
ORDER CODE: AL111CN  
SERIAL NUMBER: 961578-  
CALIBRATION DATE: Jun 03/2003  
INPUT RESISTANCE: 388.Ω  
OUTPUT RESISTANCE: 352.Ω  
LEAKAGE: ∞

### WIRING CODE

PIN	DESIGNATION
A	(+)EXCITATION
B	(+)EXCITATION
C	(-)EXCITATION
D	(-)EXCITATION
E	(-)OUTPUT
F	(+)OUTPUT

CAPACITY: 250 LBS  
TENSION  
CALIBRATED AT: 250 LBS  
EXCITATION: 10.0 VDC  
CALIBRATION FACTOR: 2.984 MV/V  
SHUNT RESISTOR: 59kΩ  
SHUNT CAL FACTOR: 1.485 MV/V  
 $\frac{1.485}{2.984} \times 250 = 124.4$



Accepted and Certified by: Michael A Stanley

Date Printed: 6/4/2003

001-0333-02



**ABI Services, LLC**

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Oak Ridge, TN 37830 USA  
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abiservices-usa.com | info@abiservices-usa.com

**ANNUAL LOAD CELL CALIBRATION**

<b>Date</b>	<b>Original Calibration Date</b>	<b>Manufacturer</b>
June 30, 2016	February 6, 2012	Honeywell/Sensotec
<b>Model</b>	<b>Serial Number</b>	<b>Capacity</b>
41/0571-02	1374130	250 lb
<b>Shunt Cal Factor mV/V</b>	<b>Calibration Factor mV/V</b>	<b>SSM Shunt Cal Value</b>
1.1014	3.004	91.7 ±0.2
<b>SSM System Number</b>	<b>Cable Length</b>	
201004	10 ft	
<b>Shunt Value Reading 1</b>	91.8	
<b>Shunt Value Reading 2</b>	91.7	

Certified by: Fahmy M. Haggag  
Fahmy Haggag, Chief Engineer

## CERTIFICATE OF CALIBRATION

### Product Identification

Product Type:	LOAD	Customer Name:	N/A
Model:	41	Customer PO:	N/A
Serial No.*:	1374130	Order Code:	AL111CN,1A,2U,6A,15A
Part No.:	060-0571-02	Instrument Serial No.:	N/A

\* A letter at the end of the serial number indicates the associated bridge.

### Product Specifications

Capacity:	250lbs	Excitation:	10.0 Vdc
Calibrated At:	250.00lbs	Amplifier Output:	N/A
Direction / Type:	Tension	Electrical Leakage:	$\infty$ Meg $\Omega$

### Wiring Code

#### UNAMP#2,4-COND,6-PIN

PIN	DESIGNATION
A	(+)EXCITATION
B	(+)EXCITATION
C	(-)EXCITATION
D	(-)EXCITATION
E	(-)OUTPUT
F	(+)OUTPUT

001-0333-02

1,1014  
-----  
3,0041      X250 = 91.66

This unit has been calibrated using standards whose accuracies are traceable to the National Institute of Standards and Technology (NIST). Units are calibrated based upon ANSI/NCSL Z540 on equipment whose accuracies are within a 4:1 ratio unless otherwise indicated. Reported values may be scaled due to limitations of test equipment such as dead weight increments or local barometric pressure. This certificate of calibration shall not be reproduced in any form, except in full, without the expressed written consent of Honeywell. If you have any questions concerning this certificate of calibration, please call our service department at (614) 850-5000.

  
Derek W. Drabenstadt, Quality Manager

PRINT DATE: 2/6/2012



1374130-001\*

### Calibration Data

Input Resistance: 351 Ω  
 Output Resistance: 261 Ω

Calibration Factor: 3.0041mV/V

Calibration Date: 02/04/2012

Operator(s): Steve Escoffier

Calibration Procedure: 072-LC75-10, Rev C, Date 04/20/2011

% Capacity	Load (lbs)	Raw (mV/V)	Normalized (mV/V)
0	0.00	0.0108	0.0000
50	125.00	1.5134	1.5026
100	250.00	3.0145	3.0037
50	125.00	1.5143	1.5035
0	0.00	0.0113	0.0005

$$\frac{1.1014}{3.0041} \times 250 = 91.66$$

### Shunt Calibration Data

Line No.	Shunt Resistor	Shunt Sense	Zero	Shunt Zero	Shunt Cal	Shunt Cal. Capacity
1	59kΩ	N/A	N/A	N/A	1.1014 mV/V	N/A

### Calibration Standards

NIST Traceable #	Inst. ID#	Description	Model	Cal Date	Date Due
4591694	100635	DEADWEIGHT TEST STAND	1000 LBS.	10/28/2010	10/28/2013
5108348	100859	DIGITAL MULTIMETER	34401A	05/05/2011	05/05/2012
5106590	7241228	DECADE RESISTOR	0-10M OHMS	05/04/2011	05/04/2012

### Environmental Data

Temperature: 74 °F

Humidity: 18 %RH

Pressure: 14.41 psiA

Certificate No



\*1374130--001\*

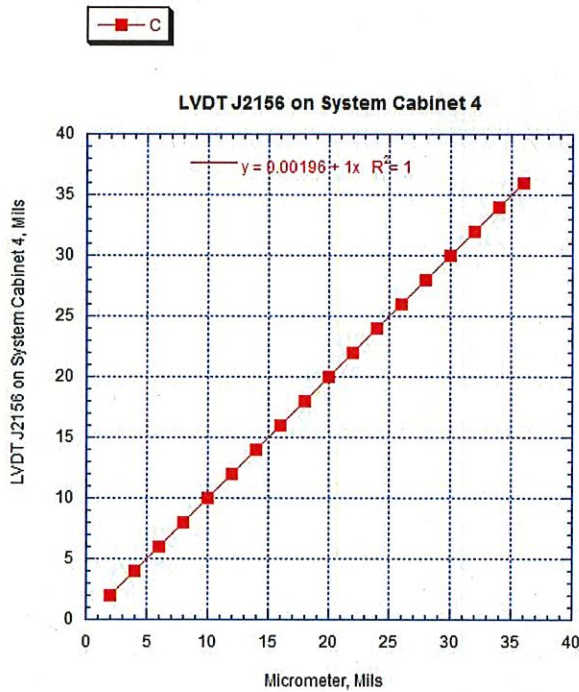


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**ANNUAL LVDT CALIBRATION**

<b>Date</b>	<b>Original Calibration Date</b>	<b>Manufacturer</b>
June 30, 2016	October 30, 2002	Schaevitz Sensors
<b>Model</b>	<b>Serial Number</b>	<b>Capacity</b>
LBB-315-PA-020	J2156	±0.0200"
<b>SSM System Number</b>	<b>Cable Length</b>	
201004	10 ft	



Certified by: Fahmy M. Haggag  
 Fahmy Haggag, Chief Engineer

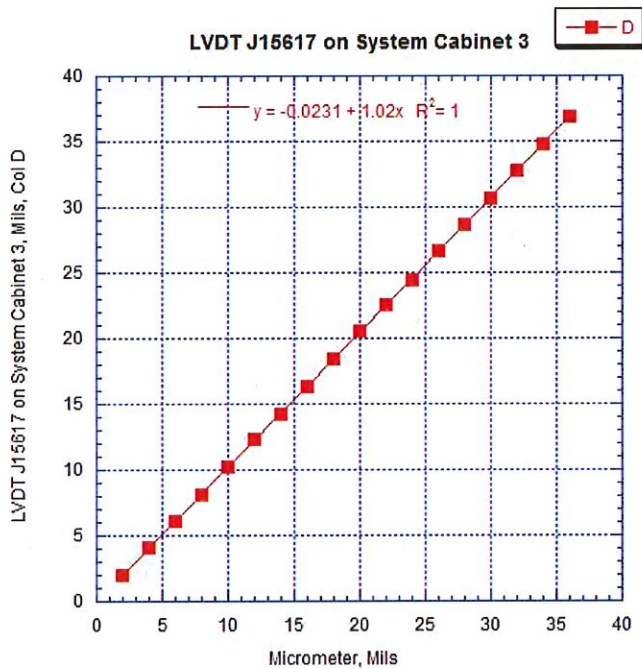


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**ANNUAL LVDT CALIBRATION**

Date	Original Calibration Date	Manufacturer
June 30, 2016	April 15, 2010	Schaevitz Sensors
Model	Serial Number	Capacity
LBB-315-TA-020	J15617	±0.0200"
SSM System Number	Cable Length	
201003	10 ft	



Certified by: Fahmy M. Haggag  
 Fahmy Haggag, Chief Engineer