



STATE OF WASHINGTON  
WASHINGTON UTILITIES AND TRANSPORTATION COMMISSION  
1300 S. Evergreen Park Dr. S.W., P.O. Box 47250 • Olympia, Washington 98504-7250  
(360) 664-1160 • TTY (360) 586-8203

Ref. No. PG-110017

December 7, 2012

Gary W. Kaiser  
Vice President  
Georgia Pacific Consumer Products (Camas) LLC  
401 NE Adams St  
Camas, WA 98607

Dear Mr. Kaiser:

**RE: Welding Procedure and Qualifying Testing**

Staff from the Washington State Utilities and Transportation Commission (staff) has reviewed the information provided in your August 22, 2012, letter regarding the re-qualification of Georgia Pacific – Camas (GP) welding procedures. This included the following documents:

- GP Weld Procedure Specification GP-Camas01 Rev 1 dated 4/15/2012
- GP Procedure Qualification Record dated 4/15/2012
- Letter from Carlson Testing, Inc. dated 4/20/2012
- Supporting documentation: Section 5 Qualification of Welding Procedures for Welds Containing Filler-metal Additives
- Overview of Welding Procedure Qualification Tasks and Testing

After reviewing the weld procedure and qualification tests for adherence to API 1104, 20<sup>th</sup> Edition, we find that the procedure and qualifying tests meet the API standard and can be used on your regulated pipeline per 49 CFR §192 Subpart E, Welding of Steel in Pipelines.

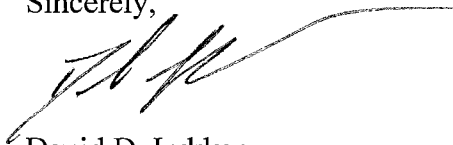
Staff found that the procedure and qualifying tests were presented in a very organized and clear manner and with properly qualified welders, should provide GP with satisfactory results for any future welding on the pipeline. As we understand it, these documents were added to the new operations and maintenance manual put in place for GP by Cosentino Consulting.



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We appreciate the effort by GP in getting these very important procedures revised and in place. If you have any questions or we may be of service, please contact Dennis Ritter at (360) 664-1159.

Sincerely,

A handwritten signature in black ink, appearing to read 'D. Lykken', with a long, sweeping horizontal line extending to the right.

David D. Lykken  
Pipeline Safety Director

cc: Steve Ringquist, Reliability Leader, Georgia Pacific Consumer Products (Camas) LLC  
Ron Simmons, Georgia Pacific Atlanta  
Bob Cosentino, Cosentino Consulting