



No.: LFM017-01
TITLE: Inspection & Repair Report
 REV. No.: 5
 1/24/11

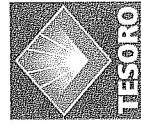
Project Name/Number: MP 561.813		Date Report Completed: 10/24/2013	
Inspected/Report By: Yantzee Everett			
Company: Tesoro Logistics			
Pipeline Segment Name: South Line, # 2 Line - Adams to Pasco			
Location: <input type="checkbox"/> Alaska <input type="checkbox"/> Hawaii <input type="checkbox"/> North Dakota/Montana <input type="checkbox"/> N. California <input type="checkbox"/> S. California <input type="checkbox"/> Utah <input checked="" type="checkbox"/> Other - Washington			
This Report is <input checked="" type="checkbox"/> New <input type="checkbox"/> Revised		Line Diameter: 6" <input checked="" type="checkbox"/> Trunk <input type="checkbox"/> Gathering	
State: Washington		County: Walla Walla	
Mile Post: 561.813		Section - 27 <input type="checkbox"/> NW <input type="checkbox"/> NE <input type="checkbox"/> SW <input type="checkbox"/> SE	
Township: 8		Range: 31	
Site Description: East of Hwy 12 and Ivarson Rd. approximately 2930 feet between orchard to the north and crop circle to the south.			
INSPECTION DATA			
Exposure Date: 10/21/2013		Inspection Start Date: 10/22/2013	
Inspection End Date: 10/23/2014		Excavating Contractor: Randy Buchanan	
Begin Engineering Station Number (ESN): 29663+76			
Latitude (decimal degrees): N 46.1458546		Longitude (decimal degrees): W -118.9242839	
Length of Pipe (ft.): 2			
Min. Depth of Cover (ft.): 3'-11"		P/S Potential (V): <input type="checkbox"/> By Pipe <input type="checkbox"/> Ground Level	
End Engineering Station Number (ESN): 29663+78			
Latitude (decimal degrees): N 46.1458546		Longitude (decimal degrees): W -118.9242839	
Actual Average Measured Wall Thickness: 6 5/8" Actual Nominal Diameter: .250"			
Pipe Excavated (Looking D/S): <input checked="" type="checkbox"/> Top <input type="checkbox"/> Left <input type="checkbox"/> Right <input type="checkbox"/> Bottom		Reason for Exposing: <input type="checkbox"/> I/LI Dig <input checked="" type="checkbox"/> Encroachment <input type="checkbox"/> Maintenance <input checked="" type="checkbox"/> Foreign Line Crossing <input type="checkbox"/> Coating <input type="checkbox"/> Construction <input type="checkbox"/> Leak Repair <input type="checkbox"/> Other: _____	
Coating Type: <input type="checkbox"/> Bare <input type="checkbox"/> FBE <input type="checkbox"/> TGF Coal Tar <input type="checkbox"/> Hot Tape <input type="checkbox"/> Brush Epoxy <input type="checkbox"/> Other: Modified P2 _____ <input type="checkbox"/> Asphalt Mastic <input type="checkbox"/> Cold Tape <input type="checkbox"/> Spray Epoxy		Application: <input type="checkbox"/> Mill Coated <input type="checkbox"/> Good <input type="checkbox"/> Damage <input type="checkbox"/> Defective <input checked="" type="checkbox"/> Field Coated <input type="checkbox"/> Fair <input type="checkbox"/> Decomposition <input type="checkbox"/> Application <input type="checkbox"/> Other: _____ <input type="checkbox"/> Other: _____	
Recoating Type: <input checked="" type="checkbox"/> No Coating Required <input type="checkbox"/> Mastic <input type="checkbox"/> Cold Tape <input type="checkbox"/> Hot Tape <input type="checkbox"/> FBE <input type="checkbox"/> Other: _____		Soil Condition: <input type="checkbox"/> Crumbly <input checked="" type="checkbox"/> Sandy <input type="checkbox"/> Rocky <input type="checkbox"/> Clay <input type="checkbox"/> Dry <input type="checkbox"/> Wet <input type="checkbox"/> Frozen	
Pipe Condition (External): <input checked="" type="checkbox"/> Pipe was not exposed <input type="checkbox"/> No External Corrosion <input type="checkbox"/> Minor Pits (____ Mils) <input type="checkbox"/> Deep Pits (____ Mils) <input type="checkbox"/> Slight Rust Film <input type="checkbox"/> Random Pits (____ Mils) <input type="checkbox"/> Thick Rust Film			
Pipe Condition (External) - General Corrosion: <input type="checkbox"/> MOP NOT Affected from General Corrosion <input type="checkbox"/> MOP IS Affected from General Corrosion (Repair or replacement of pipe is required)			
Pipe Condition (External) - Localized Pitting: <input type="checkbox"/> MOP NOT Affected from Localized Pitting <input type="checkbox"/> MOP IS Affected from Localized Pitting (Repair or replacement of pipe is required)			
Pipe Condition (External) - Other: <input type="checkbox"/> Gouge <input type="checkbox"/> Dent w/ Metal Loss <input type="checkbox"/> Groove or other Stress Riser <input type="checkbox"/> Dent w/ Gouge <input type="checkbox"/> Plain Dent <input type="checkbox"/> Lamination Open to Surface <input type="checkbox"/> Arc Burn <input type="checkbox"/> Other: _____			
Pipe Condition (Internal): <input type="checkbox"/> No Internal Corrosion <input type="checkbox"/> Minor Pits <input type="checkbox"/> Random Pits <input type="checkbox"/> Deep Pits (____ Mils) <input type="checkbox"/> Clock Position on Pipe: _____ <input checked="" type="checkbox"/> No Internal inspection made - pipe was not removed			
Test Station Installed? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> If Yes, fill out and submit form LFM028-04 Test Station Datasheet			
Other Inspection Findings, Remarks: Inspected approx. 2 feet of pipe directly below area that trencher had encroached right of way.			
REPAIR DATA			
Check box if Not Applicable <input checked="" type="checkbox"/> (Note: M/L = Mainline)			
Dent/Ding? <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> If Yes, attach form LFM017-06 Dent Anomaly Datasheet			
Metal Loss? <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> If Yes, attach form LFM017-05 Metal Loss Anomaly Datasheet			
Repair (of above)? <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> If Yes, attach form LFM017-04 Repair Location Datasheet			
Any New Pipe Installed in M/L Piping? <input type="checkbox"/> Yes <input type="checkbox"/> No			
If Yes, attach form LFM017-02 Construction Record Datasheet and form LFM017-03 Replacement Pipe Datasheet			
Installation of Stopple, TOR, or any type of Branch Connection to M/L Pipe? <input type="checkbox"/> Yes <input type="checkbox"/> No			
Underground or Aboveground Valve Addition or Removal on the M/L? <input type="checkbox"/> Yes <input type="checkbox"/> No			
Line Lowering? <input type="checkbox"/> Yes <input type="checkbox"/> No			
Installation of Anodes or other CP Facilities? <input type="checkbox"/> Yes <input type="checkbox"/> No			
Casing Additions, Modifications, or Removal? <input type="checkbox"/> Yes <input type="checkbox"/> No			
Any Cutting or Welding on M/L Piping or Appurtenances Not Covered Above? <input type="checkbox"/> Yes <input type="checkbox"/> No			
If Yes to ANY of the above, fill out and submit form LFM017-02 Construction Record Datasheet .			
Prepared by (Signature) Yantzee Everett		Date 10/24/2013	



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Procedure For Handling And Filling Out The Pipe Inspection Datasheet:

- 1 Fill out this datasheet to document the condition of exposed pipeline.
 - 2 When all necessary documentation is complete, keep the original for the field records and send a copy to the attention of the Pipeline Integrity Engineer within 3 weeks of the inspection end date.
 - 3 Datasheet field instructions:
 - 3.1 Inspected/Reported By – Enter the name of the person that made the inspection.
 - 3.2 Date Report Completed – Enter the date the report was completed.
 - 3.3 Pipeline Segment Name – Enter the name of the Pipeline Section as defined on the Pipeline Section Drawings.
 - 3.4 State – Enter the state in which the inspection was performed.
 - 3.5 County – Enter the county in which the inspection was performed.
 - 3.6 Mile Post – Enter the mile reading taken from the closest mile marker
 - 3.7 Section/Township/Range – Enter the Section, township and range from the line maps.
 - 3.8 Site Description – Enter an optional description of the site.
 - 3.9 Exposure Date – Enter the date of the pipe exposure.
 - 3.10 Inspection Start Date – Enter the date of the start of the inspection. The Inspection Start Date is the date the data collection begins. It may be the same as the Exposure Date.
 - 3.11 Inspection End Date – Enter the date of the end of the inspection. This will be the date the pipeline is backfilled.
 - 3.12 Excavation Contractor – Enter the name of the excavation contractor.
 - 3.13 Beginning Eng Stat # of Exposed Pipe – Enter the beginning pipeline Engineering Station Number (ESN) of the exposed pipe. The ESN has to be calculated from a known reference feature found on the alignment sheets. ESN is not the I/LI vendor footage.
 - 3.13.1 Lat – Enter the latitude of the beginning ESN of the exposed pipe recorded using a handheld GPS unit with nominal +/- 10 meter accuracy. NOTE: The Lat. and the Long. of the exposed pipe are used as a cross check of the ESN calculation. It is not to be used in lieu of calculating the ESN of the exposed pipe.
 - 3.13.2 Long – Enter the longitude of the beginning ESN of the exposed pipe recorded using a handheld GPS unit with nominal +/- 10 meter accuracy.
 - Length of Pipe Inspected (Ft) – Enter the length of pipe inspected in feet.
 - 3.14 Min. Depth of Cover (Ft) – Enter the minimum depth of cover in feet.
 - 3.15 P/S Potential (V) – Enter the pipe/soil potential. Indicate the polarity (+/-) on the form.
 - 3.16 Ending Eng Stat # of Exposed Pipe – Enter the ending pipeline Engineering Station Number (ESN) of the exposed pipe. The ESN has to be calculated from a known reference feature found on the alignment sheets. ESN is not the I/LI vendor footage.
 - 3.17 I/LI
 - 3.17.1 Lat – Enter the latitude of the ending ESN of the exposed pipe recorded using a handheld GPS unit with nominal +/- 10 meter accuracy. NOTE: The Lat. and the Long. of the exposed pipe are used as a cross check of the ESN calculation. It is not to be used in lieu of calculating the ESN of the exposed pipe.
 - 3.17.2 Long – Enter the longitude of the ending ESN of the exposed pipe recorded using a handheld GPS unit with nominal +/- 10 meter accuracy.
 - 3.18 Actual Average Measured Wall Thickness – Enter the actual average measured wall thickness in inches. If the pipe wall is exposed, measure at four places and record the average. If the pipe wall is not exposed or the measurement is not made, indicate NA.
 - 3.19 Actual Nominal Diameter (In) – Enter the actual nominal diameter of the pipe inspected in inches.
 - 3.20 Pipe Excavated (looking D/S) – Looking downstream, check all that apply indicating where the pipe was excavated (i.e., Top, Left, Right or Bottom).
 - 3.21 Reason for Exposing – Check the reason for the pipe exposure (i.e., I/LI Dig, Coating Inspection/Recoating, Encroachment, Construction, Maintenance, Leak Repair, Foreign Crossing, or Other (Describe Other)).
Coating Type – Check the type of coating (i.e., Bare, FBE, TGF Coal Tar, Asphalt Mastic, Hot Tape, Cold Tape, Brush Epoxy, Spray Epoxy, or Other (Describe Other)).
 - NOTE:
-TGF is a designation by the National Association of Pipe Coating Applicators and refers to a coating system consisting of a primer, Coal Tar Enamel, Fiberglass inner wrap, Felt wrapper, and Kraft paper outer wrapper.
-FBE means Fusion Bonded Epoxy
-Hot Tape is a hot applied tape system
-Cold Tape is a cold applied tape system
-Brush and Spray Epoxy refer to 100% solids epoxy coatings applied by brush or spray.
3.22 Application – Check the type of application (i.e., Mill Coated, Field Coated, or Other (Describe Other)).
3.23 Coating Condition – Check the type of application (i.e., Good, Fair or Poor).
3.24 Cause of Coating Failure – Check the cause of any coating failure (i.e., Damage, Decomposition, Disbondment, Defective Application, or Other (Describe Other)).
3.25 Recoating Type – Check the type of recoating applied (i.e., No coating required, Hot Tape, Mastic, FBE, Cold Tape, or Other (Describe Other)). Include a **Construction Record Datasheet form LFM017-02** if recoating limits are different than limits of exposed pipe or indicate in the Comments section the limits of re-coated pipe.
3.26 Soil Conditions – Describe the soil around the pipe (crumbly, sandy, rocky, clay, dry, wet frozen, etc.). Check all that apply.
3.27 External Pipe Condition – Check "Pipe metal surface not exposed" if the pipe metal surface was not exposed as would be the case if the coating was 100% intact. Check "No external corrosion" if no external corrosion was observed in the pipe being exposed. Check if there were pits (minor, deep or random) or a rust film (slight or thick).
3.28 External Pipe Surface General Corrosion (Distributed more or less uniformly over the surface):
 - 3.28.1 Check "MOP NOT affected" if there is general corrosion on the external pipe surface but the maximum operating pressure is not affected.
3.28.2 Check "MOP IS affected" if there is general corrosion on the external pipe surface that affects the maximum operating pressure. In this case, repair or replacement of the pipe is required.
- NOTE: Any indication of general corrosion requires further investigation to determine the extent and cause. Notify the appropriate level of management and the corrosion tech.
- 3.29 External Pipe Surface Localized Pitting (Occurs on small or isolated areas of the surface):
 - 3.29.1 Check "Pit depth LESS THAN 80% and MOP NOT affected" if there is localized pitting on the external pipe but not to degree that maximum operating pressure is affected or leakage might result.
 - 3.29.2 Check "Pit depth 80% OR GREATER and/or MOP IS affected" if there is localized pitting on the external pipe to the degree that MOP is affected or leakage might result. In this case, repair or replacement of the pipe is required.



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- 3.30 External Pipe Condition – Other Than Corrosion – Check the condition of the external pipe in regards to defect types other than corrosion. Check all that apply. (i.e., Gouge, Groove or other Stress Riser, Plain Dent, Dent with Metal Loss, Dent with Gouge, Lamination Open to Surface, Arc Burn, or Other (Describe Other)). NOTE: Any of these conditions may require repair. Make proper determination before backfilling.
- 3.31 Test Station Installed? – Check "Yes" if a test station is installed. Check "No" if a test station is not installed. (If "Yes," fill out and submit a *Test Station Datasheet form LFM028-04.*)
- 3.32 Comments – Add any additional descriptions or explanations.