# BEFORE THE WASHINGTON UTILITIES & TRANSPORTATION COMMISSION

## WASHINGTON UTILITIES AND TRANSPORTATION COMMISSION,

Complainant,

v.

# PUGET SOUND ENERGY,

Respondent.

### DOCKET UG-230393

# CROSS-EXAMINATION EXHIBIT OF RONALD J. ROBERTS ON BEHALF OF THE PUYALLUP TRIBE OF INDIANS

# EXHIBIT RJR-\_X

Excerpt of Testimony of Matthew Stobart, CB&I for PSE, PCHB No. P19-087C (Apr. 22, 2021)

October 31, 2023

# POLLUTION CONTROL HEARINGS BOARD FOR THE STATE OF WASHINGTON

ADVOCATES FOR A CLEANER TACOMA;	)
SIERRA CLUB; WASHINGTON	)
ENVIRONMENTAL COUNCIL; WASHINGTON	)
PHYSICIANS FOR SOCIAL	) PCHB NO. P19-087C
RESPONSIBILITY; STAND.EARTH; and	)
THE PUYALLUP TRIBE OF INDIANS,	)
	)
Appellants,	)
	)
V.	)
	)
PUGET SOUND CLEAN AIR AGENCY, PUGET	)
SOUND ENERGY,	)
	)
Respondents.	)

### VIDEOCONFERENCE HEARING

DAY 8

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OLYMPIA, WASHINGTON

April 22, 2021 8:46 a.m.

REPORTED BY: CRYSTAL R. McAULIFFE, RPR, CCR 2121

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1	VIDEOCONFERENCE HEARING	
2	DAY 8	
3	April 22, 2021	
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12	By Mr. Frank	1988
13	MATTHEW STOBART	
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- 1 Q. Okay. And we didn't talk about this
- 2 specifically, but each waste gas case has the
- 3 composition of the gases that would go to the flare in
- 4 those cases; is that right?
- 5 A. That's correct, yes.
- 6 Q. Did CB&I ever communicate directly with the
- 7 Agency?
- 8 A. No.
- 9 Q. Let's talk a little bit about the bypass, which
- 10 you -- you showed in your -- your talk on the video that
- 11 little pipe at the top of flare that you call it the
- 12 diversion vent.
- 13 What -- what is the purpose of the diversion
- 14 vent?
- 15 A. It's a safety device. It's -- it's there to
- 16 prevent you from blocking in those headers, because
- 17 basically you don't want to keep pouring gas into the
- 18 flare if it is not lit. If you have a failure of the
- 19 flare or a flame-out, some other type of failure like an
- 20 electrical failure, then you don't have combustion going
- 21 on any more in the flare. And it is dangerous to put
- 22 gas in there so we don't. It diverts. A couple of
- 23 valves open up at that point and the gas diverts up to
- 24 the vent.
- Q. Okay. So how is it actually triggered?

- 1 A. It's in the event of a failure. If the -- if
- 2 the detectors on the -- on the unit no longer detect a
- 3 flame, that's one form of failure. There are some other
- 4 forms of failure. But if you have a shutdown of the
- flare, that's -- that will open up the diversion vents.
- 6 Q. Okay.
- 7 A. Or diversion vent.
- 8 Q. And so the valves to the diversion vent, are
- 9 those open or closed when the flare is operating?
- 10 A. They are closed when the flare is operating
- 11 normally.
- 12 O. And what does that mean to be closed?
- 13 A. It means there's no gas going through them.
- 14 There's no gas going up through the vent.
- 15 Q. Okay. And if the vents are opened, and in the
- 16 case of the failure that you are just talking about, are
- 17 there methods for reducing how much gas goes out of that
- 18 diversion vent?
- 19 A. Yes. The operating procedures for the facility
- 20 are written such that the operators have to take
- 21 immediate actions of flare failure. The first thing
- 22 that they do is reduce the waste gas flows from the
- 23 liquefier. They may try to re-light the -- the -- the
- 24 flare. If they can't get it re-lit, they will
- 25 immediately shut down the liquefier. And it probably

- 1 takes a couple of minutes. They will reduce the waste
- 2 gas flows within seconds. It's a couple of set-points
- 3 on the -- on the -- that the operator adjusts, but yeah.
- 4 Q. Sorry. You said the process to shut down just
- 5 takes a couple minutes?
- 6 A. Yes. We think the liquefier would be shut
- 7 down -- if you can't get the flare re-lit, the liquefier
- 8 is shut down, I would say, within five minutes. The
- 9 waste gas flows are reduced to kind of a trickle within,
- 10 probably, one minute. The -- the liquefier can be shut
- 11 down within about five minutes. And then all of the
- 12 rest of the waste gas flow rates, like the chromatograph
- 13 speed loops and the -- the compressor seals that also go
- 14 to the flare, those can also be shut off within ten
- 15 minutes of the initial failure of the flare.
- 16 O. Okay. And so in paragraph 47 of his pre-filed
- 17 testimony, Dr. Sahu calculates emissions from a single
- 18 day of emissions bypassing the flare.
- 19 Is that a situation that can occur?
- 20 A. No. That's -- that's never going to happen.
- 21 First of all, it's a gross permit violation.
- 22 But no, the operating procedures instruct the operators
- 23 exactly what to do, and there's no way it runs for very
- 24 long through that vent.
- Q. Okay. Could you just talk a little bit about

- 1 the backup systems that are in place to ensure that the
- 2 flare will not go out?
- 3 A. Yes. The -- the flare is -- one of the things
- 4 is the electrical system is fed from an uninterruptible
- 5 power supply, which is a battery backed-up power supply.
- 6 The same power supply that supplies power to all the
- 7 control systems throughout the whole facility and all
- 8 the security systems for the facility and the hazard
- 9 detection devices, they are all battery backed up and
- 10 they would never lose power.
- 11 Q. Okay. How often would the bypass be expected to
- 12 be used once the facility begins normal operations?
- 13 A. I hope it never gets used. But it's a safety
- 14 device, just like release valves are a safety device.
- 15 They are there in case you need them. But we hope that
- 16 it never gets used. It might get used over a couple
- 17 times over the lifetime of the facility.
- 18 Q. So yeah, can we pull up PSE 0069. Take a look
- 19 at that real quick. A little non-sequitur.
- 20 A. You are going to display it?
- 21 MR. FRANK: Yes. Mr. Holtzen, can you just
- 22 scroll through this a little bit so Mr. Stobart can see
- 23 it?
- 24 THE WITNESS: Yes. These are the vendor
- 25 drawings from LFG. And this is basically the general