Western Region Unit Information

Inspector or State Office: WASHINGTON, CC			SMART Activity # 133011					
Unit ID:	8355		Unit Name:	WA-UTC/SUN	MAS DISTRICT			
Operator ID:	ID: 13845 Operator Name:		NORTHWEST PIPELINE CORP (WGP)					
Unit Boundar	ies							
Description:				Device:		Latitude:	Longitude:	
73.3 ROW miles of 30-inch Gas Transmission Pipeline				Valve				
60.4 ROW miles of 36-inch Gas Transmission Pipeline Valve								
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Pre-Inspection								
							aries, SRCR's, Annual enforcement actions, etc.]	
		-,,						
Operator-level Enforcement: Letter Sent CPF 520071004M, 520071001 Unit-level Enforcement: Letter Sent CPF 520071012W, 520055022W								
Special permits: None								
Accidents/Incidents[Significant Only, last 5 years]: Report ID's: 20070002, 20060119, 20060122, 20060093, 20060118, 20090009,								
20000000, 200	20060080, 20090102, 20100060, 20090064							
 Baseline Infoi	rmation							
1) If accidents	or incidents have	e occurred in	n this unit, what ha	s the operator d	lone to prevent r	ecurrence? (se	lect all that apply)	
	Added Equipme	nt	Proced	dural Change		Engineering B	arriers Added	
	Removed Equip	ment	Additi	onal Training		Other		
Des	scribe No	accident th	at required in-pati	ient hospitalizati	on.			
Describe: No accident that required in-patient hospitalization. 2) Will these actions adequately mitigate threats? C yes C No								
·	· [reats? C Ye	s C No				
Ple	ase Explain:			- P - 10 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -				
3) Have any abnormal events occurred in this unit? (Yes No								
	scribe Operator's sponse:							
4) Commodity	y Transported:	•						
Liq	uid 1:			Gas 1:	Natural Gas	reconstruction of the second second		
Liq	uid 2:			Gas 2:				
5) Year of Ori	ginal Installation (уууу): 30"	: 1967-1971 Pi	ipe specification	(e.g. API 5L, AST	M D2513) AP	1 5LX	
6) Normal Operating Pressure (psig), min: 36": 619 psig max: 36": 927 psi % SMYS, max: 39-58%								
7) MOP/MAOP (psig), min: 39 max: 58 Changes in MOP/MAOP in previous year: C Increase C Decrease None								

8) Seam Type: 30" - Double Submerged Arc Weld and Single Submerged Are Weld. 36" - Double Submerged Arc Weld and Spiral.							
9) Coating Type: 30" - Coal Tar Glass Felt, Asphalt Based Coating, Epoxy, 2 Layer Fusion Bonded Epoxy. 36" - Fusion Bonded Epoxy.							
10) Overall Coating Quality: Poor Fair Good Coating Improvement Efforts: Foo No							
Describe: At Compressor Station the header piping to meter station was replaced with two part epoxy.							
11) Potential for AC Interference?							
12) Parallel Construction/Crossing? (Yes No Explain: The 30" & 36" are parallel within the same north/south							
13a) [Gas Only] Is there a monitoring program for liquids?							
Method: Chromatograph sampling of gas stream, capture of liquid samples when ILI is performed, periodic capture							
Frequency:							
13b) [Liquid Only] Are there Dead Legs? (Yes (No							
Explain: n/a							
14) [Liquid Only] Number of cycles: per CDay CWeek CMonth							
Pressure range (psig): n/a							
15) Has equipment been deleted/added that changed the hydraulic profile of this line? C Yes No							
Explain:							
16) Level of automation:							
17) Total unit mileage: 133.7 18) HCA-Affecting Mileage (% of total mileage):							
High Population Area (%): 30" - 0.65 miles or 0.9%. 36							
Other Population Area (%): 30" - 1.11 miles or 0.9%. 36"							
Drinking Water USA (%):							
Ecological Resource USA (%): n/a							
Commercially Navigable Waterway (%): Skagit River, but its an elevation							
19) Indicate the year of the most recent tool run and summarize results, including digs:							

Tool Type	Year	Results Summary
Magnetic Flux Leakage	2007	30" line had no corrosion found, some dents and lamination were